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Highlighting technical features for Thermo Scientific Vacutherm Vacuum Ovens

Key Features

- Three chamber sizes available: 25L, 53L, 128L
- Outstanding capabilities for fast and gentle drying
- Customizable options available to fit your application needs

Why choose a Vacutherm vacuum oven for your lab?

Dry up to six times faster than conventional units with a Thermo Scientific™ Vacutherm™ vacuum heating and drying oven.* Minimize operation time with outstanding heat transfer and fast heat up.**



- Jacket-heated models, available with Kelvitron™ microprocessor control, operate up to 200°C
- Shelf heated models operate up to 300°C (400°C option offered), available with Digicon multi-channel controls which allow you to manage each shelf temperature separately

TYPICAL APPLICATIONS

Food industry

- Determination of the solid content of foods. Samples are typically dried under vacuum at around 60°C
- ~ **Our Solution:** Vacutherm VT6060 M or VT6130 M oven with standard pump and trap Pharmaceutical industry
- Drying additives for pharmaceuticals. Samples are dried with pressure at 10-1mbar or forming gas at 60-80°C.
- ~ Our Solution: Vacutherm VT6060 P or VT6130 P oven with an oil-free pump
- Gentle drying of raw materials and determination of solid content. Samples are dried under vacuum at 60-80°C.
- ~ Our Solution: Vacutherm VT6060 M or VT6130 M oven with standard pump and trap
- * Based on internal testing
- ** Based on previous models

| Specifications and Ordering Information | | | | | | | | | | |
|---|-----------|--|-----------------------|---|---|--------------------------------|--|--------------------------------|------------------------|--------------------|
| Cat.No. | Model | Туре | Capacity | Interior Dimensions W x H x D | Exterior Dimensions ¹ W x H x D | Rated Temp. ^{2, 3} | Spatial temp. deviation ^{2, 4} | Heat Output (at max. temp.) | Electrial ⁵ | Weight |
| 51014550 | VT 6025 | Jacket-heated no inert gas connection | 25L (0.88 cu.ft.) | 300 x 275 x 307mm (11.8 x 10.8 x 12.1in.) | 480 x 600 x 450 mm (18.9 x 23.6 x 17.7in.) | 200°C | ±4 (@200°C) | 340 Wh/h | 230V 50/60Hz, 1.3kW | 58kg (128 lb.) |
| 51014552 | VT 6025 | Jacket-heated | 25L (0.88 cu.ft.) | 300 x 275 x 307mm (11.8 x 10.8 x 12.1in.) | 480 x 600 x 450 mm (18.9 x 23.6 x 17.7in.) | 200°C | ±4 (@200°C) | 340 Wh/h | 230V 50/60Hz, 1.3kW | 58kg (128 lb.) |
| 51014553 | VT 6025 | Jacket-heated ⁶ | 25L (0.88 cu.ft.) | 300 x 275 x 307mm (11.8 x 10.8 x 12.1in.) | 480 x 600 x 450 mm (18.9 x 23.6 x 17.7in.) | 200°C | ±4 (@200°C) | 340 Wh/h | 230V 50/60Hz, 1.3kW | 58kg (128 lb.) |
| 51014554 | VT 6025 | Jacket-heated with Digicon S ⁷ | 25L (0.88 cu.ft.) | 300 x 275 x 307mm (11.8 x 10.8 x 12.1in.) | 480 x 600 x 450 mm (18.9 x 23.6 x 17.7in.) | 200°C | ±4 (@200°C) | 340 Wh/h | 230V 50/60Hz, 1.3kW | 58kg (128 lb.) |
| 51014539 | VT 6060 M | Jacket-heated | 53L (1.87 cu.ft.) | 415 x 345 x 371 mm (16.3 x 13.6 x 14.6in.) | 744 x 576 x 570 mm (29.3 x 22.7 x 22.4in.) | 200°C | ±4 (@200°C) | 540Wh/h | 230V 50/60Hz, 1.7kW | 82kg (181 lb.) |
| 51014542 | VT 6060 P | Shelf-heated ⁸ | 53L (1.87 cu.ft.) | 415 x 345 x 371 mm (16.3 x 13.6 x 14.6in.) | 744 x 576 x 570 mm (29.3 x 22.7 x 22.4in.) | 300/400°C | ±3 (@200°C) ±7 (@300°C) ±9 (@400°C) | 450 Wh/h | 230V 50/60Hz, 1.6kW | 90kg (198 lb.) |
| 51014541 | VT 6130 M | Jacket-heated | 128L (4.52 cu.ft.) | 495 x 489 x 529 (19.5 x 19.3 x 20.8in.) | 895 x 720 x 750 mm (35.2 x 28.3 x 29.5in.) | 200°C | ±7 (@200°C) | 870 Wh/h | 230V 50/60Hz, 2.2kW | 153kg (337 lb.) |
| 51014543 | VT 6130 P | Shelf-heated ⁸ | 128L (4.52 cu.ft.) | 495 x 489 x 529 mm (19.5 x 19.3 x 20.8in.) | 895 x 720 x 750 mm (35.2 x 28.3 x 29.5in.) | 300/400°C | ±4 (@200°C) ±7 (@300°C) ±9 (@400°C) | 880 Wh/h | 230V 50/60Hz, 3.0kW | 164kg (362 lb.) |

- 1 Depth without handle and wall distance. Dimensions: handle 70 mm, wall distance 80 mm 2 The values stated apply to the empty oven and vacuum operation in acc. with DIN 12880, part 2
- 3 Control range M: electronic controller from TA + 15°C; control range P: electronic controller from TA +10°C; TA = Ambient temperature
- 4 Measured on the shelves
- 5 Other voltages on request
- 6 With digital pressure display and recorder output
- 7 Digicon S: analog temperature controller
- 8 Comes standard with Digicon multi-channel controller and rated temperature of 300°C; for 400°C: order option in addition, see next page



Find the right Vacutherm vacuum oven for your application needs



- Gentle drying of heat sensitive materials
- Significantly reduced drying times when compared to convectional oven without vacuum
- Drying of intricately designed parts
- Elimination of oxidation associated with heat treatment
- Targeted recovery of degassed products

| | ROTARY VANE PUMPS | | | | | |
|--|----------------------|-----------------|-----------------|-----------------|-----------------|--|
| Vacuum Pumps | | MD 12H | HMD 4C | HMZ 2C | RE 9H | |
| Cat. No. | | 50040078 | 50028362 | 50028364 | 50028361 | |
| Rated pumping capacity (Pneurop) | m ₃ /h | 9.6 | 3.0 | 1.7 | 8.6 | |
| Total final pressure without gas ballast | mbar | 2 | 2 | 10 | 0.1 | |
| Total final pressure with gas ballast | mbar | <10 | <10 | <20 | 6 x 10-1 | |
| Water vapor compatibility | mbar | - | _ | _ | 40 | |
| Capacity of trap | ml | 725 | 500 | 500 | 500 | |
| Weight | kg | 24 | 18 | 14 | 21.6 | |
| Dimensions with trap (w/h/d) | mm | 240 x 300 x 610 | 241 x 500 x 338 | 241 x 326 x 336 | 260 x 232 x 460 | |
| Vacucenter with pump | | MD 12H | HMD 4C | | RE 9H | |
| Cat. No.* | | 50044332 | 50044333 | - | 50044334 | |
| Voltage | V3N~, 50/60 Hz | 400 | 400 | _ | 400 | |
| Max. rated power | kW | 3.37 | 3.2 | _ | 3.37 | |
| External dimensions (W x H x D) | mm | 895 x 650 x 900 | 895 x 650 x 900 | _ | 895 x 650 x 900 | |
| Total weight | kg | 88 | 80 | - | 86 | |
| Protection class | | I | 1 | _ | 1 | |
| Protection type | | IP 20 | IP 20 | _ | IP 20 | |

^{*}In combination with VT 6060 or VT 6130

| ACCESSORIES | | | | | | | |
|-------------|--|--|--|--|--|--|--|
| Cat.No. | Description | | | | | | |
| 50028403 | Additional shelf for VT6025 (incl. shelf supports) | | | | | | |
| 50043975 | Additional shelf for VT6060 M (incl. shelf supports) | | | | | | |
| 50043976 | Additional shelf for VT6130 M (incl. shelf supports) | | | | | | |
| 50048621 | Stainless steel tray for VT6060 | | | | | | |
| 50048619 | Stainless steel tray for VT6130 | | | | | | |
| 50048620 | Aluminum tray for VT6060 M/P | | | | | | |
| 50048618 | Aluminum tray for VT6130 M/P | | | | | | |
| 50046860 | Stainless steel vacuum connection kit for tubing, 10mm diameter (all models) | | | | | | |
| 50029890 | Support frame, 780 mm height, for VT6060 M/P | | | | | | |
| 50029597 | Support frame, 780 mm height, for VT6130 M/P | | | | | | |
| FACTORY IN | ISTALLED OPTIONS | | | | | | |
| Cat.No. | Options for Vacutherm 6060 and 6130 M/P | | | | | | |
| 51900284 | RS 232 computer interface for Kelvitron controller | | | | | | |
| 51900069 | Digital pressure display | | | | | | |
| 51900193 | Pressure controller with solenoid valve | | | | | | |
| 51900071 | VITON door gasket for VT 6060 M | | | | | | |
| 51900072 | VITON door gasket for VT 6130 M | | | | | | |
| 51900205 | Daily program timer, mechanical | | | | | | |
| 51900073 | 24 hour timer (20 h at 60 Hz) | | | | | | |
| 51900008 | Weekly program timer, mechanical | | | | | | |
| 51900161 | Weekly program timer, digital | | | | | | |
| 51900074 | Digital sample temperature display with flexible pt 100 temperature sensor and socket for external data recorder | | | | | | |
| 51900209 | Thermicon P temperature program controller (M-models only) | | | | | | |
| 51900297 | Eurotherm 2404/P4 temperature controller with RS232 interface (M-models only) | | | | | | |
| 51900298 | Eurotherm 2404/P4 temperature controller with RS 422/485 interface (M-models only) | | | | | | |
| 51900081 | Central monitoring connection | | | | | | |
| Cat.No. | Digicon® S temperature controller with analog interface 0–20 mA/0–10 V | | | | | | |
| 51900194 | (200 °C): VT 6060 M and VT 6130 M | | | | | | |
| 51900195 | (300 °C): VT 6060 P and VT 6130 P | | | | | | |
| 51900196 | (400 °C): VT 6060 P | | | | | | |
| 51900197 | (400 °C): VT 6130 P | | | | | | |
| Cat.No. | Rated temperature of 400 °C, (door without inspection window) | | | | | | |
| 51900079 | for VT 6060 P | | | | | | |
| 51900080 | for VT 6130 P | | | | | | |
| Cat. No. | Vacuum chamber with rounded corners at the rear | | | | | | |
| 51900075 | for VT 6060 M | | | | | | |
| 51900077 | for VT 6060 P | | | | | | |
| 51900076 | for VT 6130 M | | | | | | |
| 51900078 | for VT 6130 P | | | | | | |
| Cat. No. | Options for Vacutherm 6025 | | | | | | |
| 51900326 | Precision control valve for standard model (order nos. 51014550 and 51014551 only) | | | | | | |
| 51900284 | RS232 computer interface | | | | | | |

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Maximum Convenience by Advanced Digital Technology

DAIHAN NEW Generation Digital Precise Vacuum Oven

Excellent Thermal Conductivity! Gas Exchangeable! ThermoStable™ Vacuum Oven

In vacuum condition, the heat transfer is limited because the chamber has no air inside and heat transfer by air can't be done. That means, the most significant technology for Vacuum Ovens is how to achieve the High Thermal Conductivity in vacuum.

DAIHAN New Vacuum Ovens have the independent Vent and Vacuum lines. This structure is ideal for maintenance of vacuum condition and the gas exchange.

Also, the newly developed High Heat Conduction Mechanism maximizes the heat conductivity in vacuum.

The ergonomic designed Jog-Dial Controller and the World-first **Smart-Lab™ Controller** are also equipped to the new generation Vacuum Ovens.

Experiencing this **High Thermal Conductivity, ThermoStable™ OV**, nothing can be compared.



>> Upgrade of Performance



Available Gas Exchange

DAIHAN Vacuum Ovens have two independent tubing of Vent line and Vacuum line and each tubing is separately connected to the outer ports. This structure optimizes the gas exchange in the chamber.

Also, a new gas is inserted into the chamber through the Vent line located on the bottom and the inner air (gas) is simultaneously released through the Vacuum line located on the top.

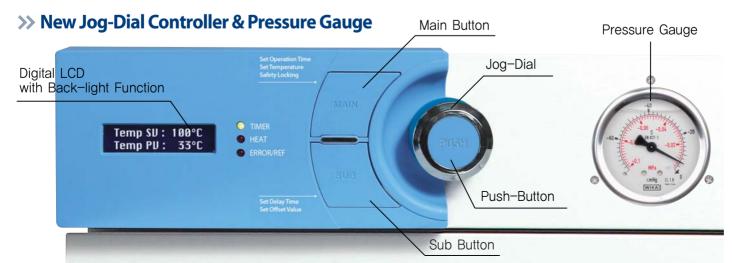
By doing that, the vacuum is maintained in the chamber while the gas is exchanged.



High Heat Conduction

The unique High Heat Conduction Mechanism realizes the best performance of Heat Transfer in the vacuum environment that has no heat transfer by air.

The brackets attached on the sides of chamber, is directly assembled to the shelves. This structure enhances heat transfer to samples placed on shelves. The various sized flasks or beakers can be put in the chamber by simple disassembly of shelves.



Cat. No

Description

Articles

DAIHAN ThermoStable™ OV Precise Vacuum Ovens, Highly Safety Viewing Window, 18.6-/30-/69-Lit., up to 200°C with 2×Al-Shelves, Digital Fuzzy Control, Superior Temp. & Vacuum Accuracy, Highly Safety Viewing Window, 10~750 mmHg

- with Certificate & Traceability: Controlled by Serial Number,
 Certificate, Delivery-information, and Traceable Data Base System
- Suitable for Drying, Baking, Conditioning, Curing, Out-Gassing Solids and Liquids, Vacuum Embedding, Moisture Testing, Plating and Aging Test
- Very Easy and Convenient for Vacuuming and Venting, Easy to read Vacuum Gauge
- Highly Safety Viewing Window (Tempered Safety Glass+ Polycarbonate Window)
- Patented Jog-Dial Control System and Back-Light LCD
- UL/CUL Certified
- CE Certified
- PL(Product Liability) Insurance
- * Digital Fuzzy Control System Implementing Superior Temperature Accuracy
- * RS232C Interface for Remote Monitoring and Controlling with PC
- * High Quality Door Sealing : High Temperature Grade Silicone Molded Gasket
- * Over Temperature & Over Current Protection and Sensor Error Detection
- * Locking Mode Supported for Experimental Safety (Input to Jog-Dial can be disabled)

Specification

| | Model | ThermoStable OV-20 | ThermoStable OV-30 | ThermoStable OV-70 | | |
|--|-------------------|---|-----------------------|-----------------------|--|--|
| Capacity | | 18.6 Lit. | 30 Lit. | 70 Lit. | | |
| Vacuum Rai | nge | 10 ~ 750 mmHg | | | | |
| Temp. | Range / Sensor | Ambient +5 ℃ to 200 ℃ / PT100 | | | | |
| remp. | Accu./ Uniformity | \pm 0.5 $^{\circ}$ C at 100 $^{\circ}$ C / \pm 2.0 $^{\circ}$ C at 100 $^{\circ}$ C | | | | |
| Heating Pow | /er/Consumption | 300W×2ea | 300W×2ea | 400W×4ea | | |
| Heat-up Tim | е | 50 min. to 100 °C , 90 min. to 150 °C | | | | |
| Timer & Alai | rm | 99hr 59min (with delay / Continuous run.), Error status & Timer-end | | | | |
| Display | | Digital LCD with Back Light | | | | |
| Controller | | Digital Fuzzy Controller with Jog-Dial Switch (Turn & Push) | | | | |
| Resolution | | Control: ±1.0°C, Display: ±1.0°C | | | | |
| Shelves | | Included 2ea Aluminum Shelves | | | | |
| Safety Circu | it | Over Temp. and Over Current Protector, | | | | |
| | | Sensor Error Detector, Leakage Breaker | | | | |
| Material | | Internal: Stainless steel (#304), External: Powder Coated steel, | | | | |
| | | Window: Tempered Safety Glass 12T, Poly Carbonate 5T for Safety | | | | |
| Others | | Storage Function (Temp and Timer) | | | | |
| | | Locking Mode (Jog-Dial Input Disabled) | | | | |
| Dimension | Interior (mm) | 265×290×265 | 300×330×300 | 400×435×400 | | |
| $(\mathbf{w} \times \mathbf{d} \times \mathbf{h})$ | Exterior (mm) | 472×443×542 | 507×483×577 | 570×588×677 | | |
| Vacuum Inle | t Valve Size | od. 10 mm | | | | |
| Net Weight | | 48 kg | 56 kg | 82 kg | | |
| | e (w×d×h) (mm) | 572×660×840 | 710×762×970 | 780×826×1,030 | | |
| & Gross We | ight | 67 kg | 76 kg | 114 kg | | |
| Power Cons | umption | 600 W | 600 W | 1.7 kW | | |
| Power Supp | ly & Cord Plug* | 1 Phase, AC 120V, 60Hz or AC 230V, 50 / 60Hz | | | | |

^{*} Other Specifications are available upon Customer's Request.

Ordering Information

 DH.WOV03020
 Vacuum Oven, 230V, 18.6 Lit., "ThermoStable OV-20"

 DH.WOV03030
 , 30 Lit., "ThermoStable OV-30"

 DH.WOV04020
 , 70 Lit., "ThermoStable OV-70"

 DH.WOV04030
 , 30 Lit., "ThermoStable OV-20"

 DH.WOV04070
 , 30 Lit., "ThermoStable OV-70"

 TO Lit., "ThermoStable OV-70"
 , 70 Lit., "ThermoStable OV-70"

Spare Aluminum Shelves

Validation (IQ, OQ) Service

DH.WOV31020 Validation Service(IQ, OQ), "OVV020", for "ThermoStable OV-20"

DH.WOV31030 , "OVV030", for "ThermoStable OV-30"

DH.WOV31070 . "OVV070", for "ThermoStable OV-70"



Precise Vacuum Oven "ThermoStable OV-30"

See page 161
 for the Optional Vacuum Pumps

WiseRemote® Remote Control Software

Connection of Wisd. Temperature Devices with Interface RS232C to a PC Export Recorded Data (Excel Spreadsheet)



Main Screen RS232C Cable & Software



(1) Standard Shelf, Aluminum (Included)