

## Combination Tap and Die Set Metric and BSP (76 Piece)

**STOCK No.** 79205 **BRAND** Draper

**BARCODE** 5010559792054

**WARRANTY** Lifetime



### FEATURES

- High carbon steel
- Contents: 9 metric coarse dies, 8 metric fine dies, BSP die, 17 metric taper taps, 17 metric plug taps (bottoming), taper tap, 2 tap wrenches, die holder, drill bits for tapping, screw pitch gauge, screwdriver and 1/8" BSP tap (bottoming)

### DESCRIPTION

Manufactured from carbon steel. Taps and dies suitable for cleaning and cutting threads on mild steel and aluminium. Supplied with the correct drill bits for tapping. Contents held in plastic insert within steel storage case.

### CONTENTS

9 x metric coarse dies: 3 x 0.5, 3.5 x 0.6, 4 x 0.7, 4.5 x 0.75, 5 x 0.8, 6 x 1.0, 8 x 1.25, 10 x 1.5, 12 x 1.75 - 1" O/D

8 x metric fine dies: 2 x 0.25, 3 x 0.35, 4 x 0.5, 5 x 0.5, 6 x 0.75, 8 x 1.0, 10 x 1.25, 12 x 1.25 - 1" O/D

1 x BSP die 1/8" BSP

17 x metric taper taps: 3 x 0.5, 3.5 x 0.6, 4 x 0.7, 4.5 x 0.75, 5 x 0.8, 6 x 1.0, 8 x 1.25, 10 x 1.5, 12 x 1.75 - 1" O/D, 2 x 0.25, 3 x 0.35, 4 x 0.5, 5 x 0.5, 6 x 0.75, 8 x 1.0, 10 x 1.25, 12 x 1.25 - 1" O/D

17 x metric plug taps (bottoming): 3 x 0.5, 3.5 x 0.6, 4 x 0.7, 4.5 x 0.75, 5 x 0.8, 6 x 1.0, 8 x 1.25, 10 x 1.5, 12 x 1.75 - 1" O/D, 2 x 0.25, 3 x 0.35, 4 x 0.5, 5 x 0.5, 6 x 0.75, 8 x 1.0, 10 x 1.25, 12 x 1.25 - 1" O/D

1 x taper tap 1/8" BSP

1 x tap wrench - American pattern 1/2" capacity

1 x "T" type tap wrench 1/4" capacity

1 x die holder 1" O/D with guide

17 x HSS twist drills: 1.7, 2.5, 2.6, 2.9, 3.3, 3.5, 3.8, 4.2, 4.5, 5.0, 5.3, 6.8, 7.0, 8.5, 8.8, 10.3, and 10.7mm

1 x screw-pitch gauge

1 x screwdriver

1 x 1/8" BSP tap (bottoming)

[Link to product - drapertools.com](https://www.drapertools.com)