



# Draper Expert Metric HSS Twist Drills for Metric Tapping

**BRAND** Draper Expert  
**WARRANTY** Consumable Warranty



## FEATURES

- High speed straight shank twist drills specifically for holes prior to tapping
- For use with standard ISO metric threads

## DESCRIPTION

A selection of metric-sized high speed straight shank twist drills specifically for drilling holes prior to tapping. Display packed one drill per card (sizes 4.2-10.2mm) and two drills per card (sizes 1.6-3.3mm).

Manufactured to DIN338 and ISO235/1 Specifications

Stock No.	Diameter	Length	Thread	Drills per card
53028	1.6mm	43mm	2.0 x 0.4mm	2
53030	2.5mm	49mm	2.5 x 0.45mm	2
53031	2.5mm	57mm	3.0 x 0.5mm	2
53033	4.2mm	75mm	5.0 x 0.8mm	1
53034	5mm	86mm	6.0 x 1.0mm	1
53036	6.8mm	109mm	8.0 x 1.25mm	1
53038	8.5mm	117mm	10.0 x 1.5mm	1
53039	10.2mm	133mm	12.0 x 1.75mm	1