



September 2026

RE: Discontinuation Notification of 3M™ Scotch-Weld EC-3534 B/A

Dear Valued Customer,

As part of our ongoing product optimisation activities, **EC-3534 B/A** will be **discontinued effective June 2027** and will no longer be available for purchase thereafter.

While EC-3534 B/A will be phased out, **we are pleased to advise that suitable alternative products are available**. These alternatives are listed in the attached annex for your review and evaluation.

Specification owner:	3M	Specification:	3M FPS
Change description:	Product discontinuation		
Reasons for change:	Product optimisation activities		
Product change implementation date:	June 2027		
Your action needed:	Customer acknowledgement		

To support a smooth transition, we recommend that you begin reviewing and qualifying the proposed alternatives as appropriate for your applications.

To avoid unnecessary stock building and excess inventory within the supply chain, we plan to continue supplying EC-3534 B/A through the discontinuation period based on current market demand and historical purchasing patterns. We therefore encourage customers to continue placing orders in line with their usual consumption requirements rather than increasing order volumes in anticipation of the product withdrawal.

Our technical and commercial teams remain available to support your transition activities and to discuss the recommended alternatives in greater detail.

Please be assured that the 3M Aerospace Team will work with you to ensure that the transition is as smooth as possible during this time.

Yours sincerely,

Álvaro González

Area Product Leader,

3M Automotive & Aerospace Solutions Div.



Annex:

Phased-out Product	3M Material ID
3M™ Scotch-Weld™ Structural Void Filling Compound EC-3534 B/A, 4 kg, 1 Kit/Case	7100176746

Alternative Products	3M Material ID
3M™ Scotch-Weld™ Void Filling Compound EC-3515 B/A FR Blue (SoS FR), 15 kg, 1 Kit/Case, EMEA	7100297490
3M™ Scotch-Weld™ Void Filling Compound EC-3515 B/A FR Black (SoS FR) 15kg kit, 1 per case, EMEA	7100301847
3M™ Scotch-Weld™ Void Filling Compound EC-3515 B/A FR Blue (SoS FR), 1.6 kg, 2 Kit/Case, EMEA	7100297361
3M™ Scotch-Weld™ Void Filling Compound EC-3515 B/A FR Black (SoS FR) 1.6 kg kit, 2 per case, EMEA	7100301846
3M™ Scotch-Weld™ Structural Void Filling Compound EC-3524 B/A AF, 15 kg	7000080058
3M™ Scotch-Weld™ Structural Void Filling Compound 3524 B/A FST, 15kg Kit, 1 Kit/Case	7000080014
3M™ Scotch-Weld™ Structural Void Filling Compound EC-3524 AF B/A, 4 kg	7000080057
3M™ Scotch-Weld™ Structural Void Filling Compound 3524 EC B/A FST, 4 kg Kit, 1 Kit/Case	7100001271

***The identified products are offered as alternative options only and should not be considered equivalent substitutes without prior customer evaluation and application-specific validation.**