



LOCTITE®

MAINTENANCE, REPAIR AND OVERHAUL WALL CHART

THREADLOCKING		LOCTITE® 2400 Threadlocking Adhesive - medium strength.No hazard symbols, no risk phrases on SDS. Suitable for all metal threaded assemblies.	Application examples: <i>Prevents loosening on vibrating assemblies e.g., pumps, gearboxes or presses.</i>	Approval NSF Reg No. 166639 Category Code S6 WRAS approval No. 1911507	
		LOCTITE® 2700 Threadlocking Adhesive - high strength. Permanent locking. No hazard symbols, no risk phrases on SDS. Suitable for all metal threaded assemblies.	Application examples: <i>High strength threadlocking</i>	Approval NSF Reg No. 166640 Category Code S6 WRAS approval No. 1911504	
INSTANT ADHESIVE		LOCTITE® 401 A surface-insensitive, fast-fixturing instant adhesive that provides high shear strength on a wide range of materials, including difficult-to-bond substrates.	Application examples: <i>Plastics, rubber, metals, card and wood.</i>	Approval NSF Reg No 123011 Category Code P1	
STRUCTURAL BONDING		LOCTITE® AA 330 This no-mix, acrylic-based adhesive is ideal for metal-to-metal bonding as well as bonding dissimilar substrates like PVC, phenolic and acrylic compounds.	Application examples: <i>For metal to metal bonding applications.</i>	Approval NSF Reg No. 123005 Category Code P1	
GASKETING		LOCTITE® 518 This general purpose, semi-flexible anaerobic-curing gasketing product is ideal for sealing close fitting, rigid machine flanges made of aluminum, iron or steel.	Application examples: <i>Recommended for use on rigid iron, steel and aluminum flanges.</i>	Approval NSF Reg No. 123758 Category Code P1	
SEALING		LOCTITE® 577 Medium strength, thixotropic, general purpose thread sealant for straight-to-straight and straight-to-taper threaded fittings. Fills the space between threaded parts and seals and locks at the same time. (Needs to be used with SF7649 activator - only for WRAS approval).	Application examples: <i>Medium-strength, general purpose thread sealant for sealing metal threads</i>	Approval NSF Reg No. 123001 Category Code P1 WRAS approval No. 2003511 (approval with 7649)	
		LOCTITE® 567 This low strength, high-viscosity thread sealant is ideal for tapered, coarse threads. It's specially formulated to offer easy assembly and removal.	Application examples: <i>Thread sealing on stainless steel.</i>	Approval NSF/ANSI/CAN 61	
		LOCTITE® 55 Thread Sealing Cord - immediate full pressure sealing. Allows reliable re-adjustments.	Application examples: <i>General purpose thread sealant for a quick, easy and reliable seal, re-adjustment possible.</i>	Approval WRAS Approval No. 2303519 NSF/ANSI/CAN 61	
		LOCTITE® SI 5699 Highly flexible, moisture-cure silicone sealant with excellent oil and water-glycol resistance. For rigid flange sealing, for example on transmissions and cast metal housings.	Application examples: <i>Used for sealing all types of flanges. Machined or cast surfaces, metal or plastic.</i>	Approval NSF Reg No. 122998 Category Code P1	
RETAINER		LOCTITE® 638 Designed for bonding cylindrical fitting parts, particularly with narrow bond gaps up to 0.25mm (0.01"). Great for a fast cure on all metals, including passive substrates like stainless steel.	Application examples: <i>Retaining of bearings and cylindrical parts, fixing of rotors, gears, sprockets & pulleys on shafts.</i>	Approval NSF Reg No. 123010 Category P1 WRAS Approval No. 2312562	
LUBRICANT		LOCTITE® LB 8014 White, metal-free, food grade lubricant and anti-seize made from white oil and extreme pressure (EP) additives.	Application examples: <i>Prevents friction, seizing and galling in stainless steel and other metal parts.</i>	Approval NSF Reg No. 123004 Category Code H1	
EPOXY		LOCTITE® EA 3463 This 2-part, steel-filled epoxy repair putty is easy to use and stops leaks in pipes and tanks, fills oversized bolt holes, smooths welds, and repairs non-structural defects in castings or holes in tanks.	Application examples: <i>For emergency repair of tanks, pipes and castings</i>	Approval NSF/ANSI/CAN 61	



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