



September 3, 2025

Important Notice: 3M Aerospace Sealant Portfolio Transition Update

Dear Valued Customer,

In June of this year, 3M provided an update on the reformulation progress and transition timeline for selected products in the 3M™ Aerospace Sealants portfolio. This change was necessary due to a supplier discontinuation of a critical raw material. 3M has successfully completed the reformulation process and has been working closely with industry and OEM specification owners to qualify and approve the formulation change.

We are now writing to provide you with an updated transition schedule for each product as follows:

Product Family	Product Class /Work Life	Estimated Last Availability Date of Prior Formulation	Reformulated Product Start of Production*
AC-251 Class B	AC-251 B-1	October 31, 2025	November 1, 2025
	AC-251 B-1/2	October 31, 2025	November 1, 2025
	AC-251 B-2	October 31, 2025	November 1, 2025
AC-350 Class A	AC-350 A-1	August 17, 2025	August 18, 2025
	AC-350 A-1/2	Class / Work Life Variant Discontinued	
	AC-350 A-2	August 17, 2025	August 18, 2025
AC-350 Class B	AC-350 B-1/2	October 31, 2025	November 1, 2025
	AC-350 B-1/4	August 17, 2025	August 18, 2025
	AC-350 B-2	October 31, 2025	November 1, 2025
	AC-350 B-4	September 30, 2025	October 1, 2025
AC-380 Class B	AC-380 B-1/2	January 31, 2026	February 1, 2026
	AC-380 B-2	January 31, 2026	February 1, 2026
AC-730 Class B	AC-730 B-1/2	August 17, 2025	August 18, 2025
	AC-730 B-2	August 17, 2025	August 18, 2025
	AC-730 B-6	Class / Work Life Variant Discontinued	
AC-730 Class C	AC-730 C-48	Previous formulation discontinued, reformulation under review and subject to future communication	
	AC-730 C-8	August 17, 2025	August 18, 2025
AC-730 Class B	AC-735 B-1/2	August 17, 2025	August 18, 2025
	AC-735 B-2	August 17, 2025	August 18, 2025
AC-770 Class B	AC-770 B-1	Previous formulation discontinued, reformulation under review and subject to future communication	
	AC-770 B-2	No change to formulation	

***For new orders, please use the new material IDs provided (see Appendix for details) from this date**

Please note that existing orders for products that are in the process of, or have already transitioned to the new formulation, will be updated by 3M and you will be notified by your 3M Customer Service Representative. For new orders, please use the new material IDs provided in the Appendix of this letter from the 'Reformulated Product Start of Production' date shown in the table.

To assist with the transition to the reformulated portfolio, please refer to the Appendix Section of this letter which contains the following:

- Frequently Asked Questions (FAQs)
- Safety Data Sheet references
- 3M Material IDs and Material Descriptions

We are committed to making this a smooth transition for you, therefore, please do not hesitate to contact us should you have any questions. For questions relating to specific open orders, please contact your local 3M Customer Service Representative. We appreciate your continued support.

Sincerely,

Elena Costa
Global Portfolio Leader – Adhesives & Composite Solutions
3M Transportation & Electronics Business Group

Appendix 1

Updated: August 2025

Reformulated 3M™ Aerospace Sealants Transition Plan: Frequently Asked Questions

Transition Timing & Qualifications

How long will the previous formula be available for?	Obsolescence dates for the previous formula will vary based on product family. Note: transition timings are estimated based on inventory availability of the previous formula and completion of customer qualifications. Please see the table in this letter for the current transition status.
How will I or my customer know when an OEM qualification has been completed and can be ordered?	We are implementing the transition once customer qualifications are complete and prior formulation inventory has been exhausted for specific product families. In very exceptional circumstances, some transitions may occur before all customer qualifications have been completed.
Are the reformulated sealants qualified to the same specifications as the prior formulation?	The reformulated sealants have been requalified to most existing specifications. Some qualifications are ongoing, and the transition timings reflect this process.

Product Information

What is the change to the formulation?	3M Aerospace Sealants have been reformulated without hydrogenated terphenyls and nonylphenol ethoxylates (NPE).
Do the reformulated sealants perform as per the prior formulation?	Yes, the reformulated sealants have been extensively tested. All batches have produced test results which align with prior formulation historical test data and OEM specification requirements.
Are Technical Datasheets (TDS) available and when can I share them with my customers?	Yes, Technical Datasheets are available. Please contact your local 3M Representative.
Are Safety Datasheets (SDS) available and where can I find them?	Yes, please see Appendix 2 of this letter for details.
Will there be a change of shelf life for the reformulated products?	No, the shelf life will not change.
Are there any changes to the MOQ and lead times for the reformulated products?	No, the MOQs and lead times are unchanged.
Will there be a change to the product naming for the new formulation?	No. We will continue to use '3M Aerospace Sealants' and retain existing product names.

Appendix 2: 3M™ Aerospace Sealants Safety Data Sheet References

3M Aerospace Sealant Product Family	Product Class / Work Life	Type	Current Formulation SDS Document Group Number	NEW Formulation SDS Document Group Number
AC-251	B-1/2	Standard	30-3678-7	45-3067-1
	B-1	Standard	30-3679-5	45-3280-0
	B-2	Standard	30-3682-9	45-3307-1
AC-350	A-1	Standard	30-3690-2	44-5456-7
		PMF	30-3751-2	44-5827-9
	A-2	Standard	30-3691-0	44-5457-5
		PMF	30-3752-0	44-5829-5
AC-350	B-1/2	Standard	30-3693-6	44-5460-9
		PMF	30-3753-8	44-5830-3
	B-1/4	Standard	30-3692-8	44-5462-5
	B-2	Standard	30-3695-1	44-5825-3
		PMF	30-3756-1	44-5832-9
	B-4	Standard	30-3696-9	44-5468-2
		PMF	30-3757-9	44-5834-5
AC-380	B-1/2	Standard	30-3707-4	44-6240-4
		PMF	31-7396-0	45-1815-5
	B-2	Standard	30-3708-2	44-6228-9
		PMF	30-3764-5	45-1439-4
AC-730	B-1/2	Standard	30-3724-9	44-4924-5
		PMF	30-3770-2	44-5014-4
	B-2	Standard	30-2803-2	44-4983-1
		PMF	30-3331-3	44-4997-1
	C-8	Standard	30-3727-2	44-5034-2
		PMF	30-3774-4	44-5026-8
AC-735	B-1/2	Standard	30-3729-8	44-4785-0
		PMF	30-3775-1	44-4799-1
	B-2	Standard	30-3730-6	44-4820-5
		PMF	30-3776-9	44-4842-9
AC-770	B-2	Standard	30-3731-4	N/A - No change
		PMF	30-3779-3	N/A - No change

Please find the most recent revision at: [SDS \(Safety Data Sheets\) Search Global](#)

Appendix 3: 3M Material IDs

3M™ Aerospace Sealant AC-350 Class A

Product Family	Product Class / Work Life	Type	Product Size	Phase Out Material ID	Phase Out Material Description	NEW Reformulated Material ID	NEW Reformulated Material Description	Notes
AC-350	A-1	PMF	0.5 OZ (fill volume) POLY	7010370276	AC-350 A-1, 1/1.5 OZ PMF FILL PLY RD 12/CS	7100349623	AC-350 A-1, 1/1.5 OZ PMF FILL PLY RD 12/CS	
			2.5 OZ	7010370274	AC-350 A-1, 2.5 OZ PMF 12/CS	7100349531	AC-350 A-1, 2.5 OZ PMF 12/CS	
			6 OZ	7010332348	AC-350 A-1, 6 OZ PMF 12/CS	7100349529	AC-350 A-1, 6 OZ PMF 12/CS	
		Standard	3.5 OZ	7000048208	AC-350 A-1, 3.5 OZ KIT 24/CS	7100349767	AC-350 A-1, 3.5 OZ KIT 24/CS	
			1 PINT	7100166340	AC-350 A-1, PINT KIT 16/CS	7100349530	AC-350 A-1, PINT KIT 16/CS	
			5 GAL	7010370275	AC-350 A-1, 5 GAL KIT 1/CS	7100349532	AC-350 A-1, 5 GAL KIT	
	A-1/2	Standard	3.5 OZ	7100005361	AC-350 A-1/2, 3.5 OZ KIT 24/CS	N/A		Class / Work Life Variant Discontinued
			1 PINT	7010332350	AC-350 A-1/2, PINT KIT 16/CS	N/A		Class / Work Life Variant Discontinued
	A-2	PMF	2.5 OZ	7010332351	AC-350 A-2, 2.5 OZ PMF 12/CS	7100349624	AC-350 A-2, 2.5 OZ PMF 12/CS	
			6 OZ	7010370381	AC-350 A-2, 6 OZ PMF 12/CS	7100349769	AC-350 A-2, 6 OZ PMF 12/CS	
		Standard	25 GRAM	7000048250	AC-350 A-2, 25 GR KIT 50/CS	7100349854	AC-350 A-2, 25 GR KIT 50/CS	
			2 OZ	7100094362	AC-350 A-2, 2 OZ KIT 24/CS	7100350613	AC-350 A-2, 3.5 OZ KIT 24/CS	Size discontinued. See 3.5 OZ Kit as potential alternative
			3.5 OZ	7100087694	AC-350 A-2, 3.5 OZ KIT 24/CS	7100350613	AC-350 A-2, 3.5 OZ KIT 24/CS	
			1 PINT	7010332352	AC-350 A-2, PINT KIT 16/CS	7100349763	AC-350 A-2, PINT KIT 16/CS	
			1 QUART	7100166421	AC-350 A-2, QUART KIT 9/CS	7100349763	AC-350 A-2, PINT KIT 16/CS	Size discontinued. See 1 Pint Kit as potential alternative
			5 GAL	7100055462	AC-350 A-2, 5 GAL KIT	7100349766	AC-350 A-2, 5 GAL KIT	

Labelled for European Supply:

Product Family	Product Class / Work Life	Type	Product Size	Phase Out Material ID	Phase Out Material Description	NEW Reformulated Material ID	NEW Reformulated Material Description	Notes
AC-350	A-2	Standard	2 OZ	7000048261	AC-350 A-2, 2 OZ KIT, 24/CASE LG C	7100349451	AC-350 A-2, 3.5 OZ KIT, 24/CASE LG C	Size discontinued. See 3.5 OZ Kit as a potential alternative
			3.5 OZ	7000048258	AC-350 A-2, 3.5 OZ KIT, 24/CASE LG C	7100349451	AC-350 A-2, 3.5 OZ KIT, 24/CASE LG C	-
			1 PINT	7000048260	AC-350 A-2, PINT KIT, 16/CASE LG C	7100349798	AC-350 A-2, PINT KIT, 16/CASE LG C	-
			1 QUART	7100118834	AC-350 A-2, QUART KIT, 9/CS LG A	N/A		Size discontinued.

European Language Labelling Description Key:

Language Group (LG) A: Hungary, Poland, Czech Republic

Language Group (LG) B: Sweden, Finland, Denmark, Norway

Language Group (LG) C: Germany, France, Italy, Netherlands

Language Group (LG) D: English (GB), Spain, Portugal, Turkey

3M™ Aerospace Sealant AC-350 Class B

Product Family	Product Class / Work Life	Type	Product Size	Phase Out Material ID	Phase Out Material Description	NEW Reformulated Material ID	NEW Reformulated Material Description	Notes
AC-350	B-1/2	PMF	2.5 OZ	7010370383	AC-350 B-1/2, 2.5 OZ PMF BL CTG 24/CS	7100349771	AC-350 B-1/2, 2.5 OZ PMF BL CTG 24/CS	-
				7010332353	AC-350 B-1/2, 2.5 OZ PMF 12/CS	7100349774	AC-350 B-1/2, 2.5 OZ PMF 12/CS	-
			3 OZ	7000123270	AC-350 B-1/2, 3 OZ PMF 24/CS	7100383143	AC-350 B-1/2, 3 OZ PMF 24/CS	-
			6 OZ	7100065784	AC-350 B-1/2, 6 OZ PMF 12/CS	7100349765	AC-350 B-1/2, 6 OZ PMF 12/CS	-
				7010370449	AC-350 B-1/2, 6 OZ PMF CTD BLACK 12/CS	7100349868	AC-350 B-1/2 6 oz PMF Ctg Blue 12/cs	-
				7000123269	AC-350 B-1/2, 6 OZ PMF 24/CS	7100349800	AC-350 B-1/2, 6 OZ PMF 24/CS	-
			0.3 OZ (fill volume) POLY CUP	7000123274	AC-350 B-1/2, 1/3 OZ PMF PLY	7100383044	AC-350 B-1/2, 1/3 OZ PMF PLY	-
			0.5 OZ (fill volume) POLY CUP CLEAR	7010311259	AC-350 B-1/2, 1/5 OZ PMF POLY CL 12/CS	7100383044	AC-350 B-1/2, 1/3 OZ PMF PLY	Size discontinued. See 0.3 OZ (fill volume) POLY CUP as a potential alternative
			1 OZ (fill volume) POLY CUP BLUE	7010370448	AC-350 B-1/2, 2/1 OZ PMF POLY BLUE 36/CS	7100383044	AC-350 B-1/2, 1/3 OZ PMF PLY	Size discontinued. See 0.3 OZ (fill volume) POLY CUP as a potential alternative
		Standard	25 gram	7100094223	AC-350 B-1/2, 25 GR KIT 50/CS	7100349775	AC-350 B-1/2, 25 GR KIT 50/CS	-
			2 OZ	7100087508	AC-350 B-1/2, 2 OZ KIT 24/CS	7100349764	AC-350 B-1/2, 2 OZ KIT 24/CS	-
			3.5 OZ	7000123232	AC-350 B-1/2, 3.5 OZ KIT 24/CS	7100349772	AC-350 B-1/2, 3.5 OZ KIT 24/CS	-
				7010370426	AC-350 B-1/2, 6/3.5 OZ KIT 2/CS SAMPLE	7100349851	AC-350 B-1/2, 6/3.5 OZ KIT 2/CS SAMPLE	-
			1 PINT	7000123233	AC-350 B-1/2, PINT KIT 16/CS	7100349777	AC-350 B-1/2, PINT KIT 16/CS	-
			1 QUART	7010370386	AC-350 B-1/2, QUART KIT 9/CS	7100349777	AC-350 B-1/2, PINT KIT 16/CS	Size discontinued. See 1 Pint Kit as a potential alternative
			5 GAL	7010332354	AC-350 B-1/2, 5 GAL KIT 1/CS	7100349776	AC-350 B-1/2, 5 GAL Kit, 1/pallet	-
			50 GAL	7010311599	AC-350 B-1/2 50 GAL KIT	7100349869	AC-350 B-1/2 50 GAL KIT	-
	B-1/4	Standard	25 gram	7100094361	AC-350 B-1/4, 25 GR KIT 50/CS	7100349778	AC-350 B-1/4, 25 GR KIT 50/CS	-
			2 OZ	7100094360	AC-350 B-1/4, 2 OZ KIT 24/CS	7100349779	AC-350 B-1/4, 3.5 OZ KIT 24/CS	Size discontinued. See 3.5 OZ Kit as a potential alternative
			3.5 OZ	7000123234	AC-350 B-1/4, 3.5 OZ KIT 24/CS	7100349779	AC-350 B-1/4, 3.5 OZ KIT 24/CS	-

3M™ Aerospace Sealant AC-350 Class B Continued

Product Family	Product Class / Work Life	Type	Product Size	Phase Out Material ID	Phase Out Material Description	NEW Reformulated Material ID	NEW Reformulated Material Description	Notes
AC-350	B-2	PMF	5cc Syringe	7010299830	AC-350 B-2, 5 CC SYR PMF 75/CS	#N/A		Size discontinued
			0.3 OZ (fill volume) POLY CUP	7000123271	AC-350 B-2, 1/3 OZ PMF PLY 12	7100382984	AC-350 B-2, 1/3 OZ PMF PLY 12	-
			1 OZ (fill volume) POLY CUP	7010301665	AC-350 B-2, 2/1 OZ PMF POLY BLACK 36/CS	7100382984	AC-350 B-2, 1/3 OZ PMF PLY 12	Size discontinued. See 0.3 OZ (fill volume) POLY CUP as a potential alternative
			2.5 OZ	7010370389	AC-350 B-2, 2.5 OZ PMF 12/CS	7100349770	AC-350 B-2, 2.5 OZ PMF 12/CS	-
				7010333017	AC-350 B-2, 2.5 OZ PMF CTG BLACK 12/CS	7100349852	AC-350 B-2, 2.5 OZ PMF CTG BLACK 12/CS	-
			3 OZ	7000123273	AC-350 B-2, 3 OZ PMF 24/CS	7100383173	AC-350 B-2, 3 OZ PMF 24/CS	-
			6 OZ	7010311261	AC-350 B-2, 6 OZ PMF BL CTG 24/CS	7100349785	AC-350 B-2, 6 OZ PMF BL CTG 24/CS	-
				7010370392	AC-350 B-2, 6 OZ PMF 12/CS	7100349787	AC-350 B-2, 6 OZ PMF 12/CS	-
				7000123272	AC-350 B-2, 6 OZ PMF 24/CS	7100349808	AC-350 B-2, 6 OZ PMF 24/CS	-
		Standard	25 gram	7100087509	AC-350 B-2, 25 GR KIT 50/CV	7100349780	AC-350 B-2, 25 GR KIT 50/CS	-
			2 OZ	7100087750	AC-350 B-2, 2 OZ KIT 24/CV	7100349768	AC-350 B-2, 3.5 OZ KIT 24/CS	Size discontinued. See 3.5 OZ Kit as a potential alternative
			3.5 OZ	7000048211	AC-350 B-2, 3.5 OZ KIT 24/CS	7100349768	AC-350 B-2, 3.5 OZ KIT 24/CS	-
			1 PINT	7100132356	AC-350 B-2, PINT KIT 16/CS	7100349788	AC-350 B-2, PINT KIT 16/CS	-
			1 QUART	7000048213	AC-350 B-2, QUART KIT 9/CS	7100349788	AC-350 B-2, PINT KIT 16/CS	Size discontinued. See 1 Pint Kit as a potential alternative
			1 GAL	7100030064	AC-350 B-2, GAL KIT 4/CS	#N/A		Size discontinued
			5 GAL	7100055461	AC-350 B-2, 5 GAL KIT 1/PLT	7100349773	AC-350 B-2, 5 GAL Kit, 1/pallet	-
			50 GAL	7010332359	AC-350 B-2, 50 GAL KIT 1/CS	7100349781	AC-350 B-2, 50 GAL KIT	-
	B-4	PMF	0.5 OZ (fill volume) POLY CUP	7010332363	AC-350 B-4, 1/5 OZ PMF POLY CL 12/CS	7100349789	AC-350 B-4, 1/5 OZ PMF POLY 12/CS	-
			1 OZ (fill volume) POLY CUP	7010370452	AC-350 B-4, 2/1 OZ PMF RED POLY 36/CS	7100349789	AC-350 B-4, 1/5 OZ PMF POLY 12/CS	Size discontinued See 0.5 OZ (fill volume) POLY CUP as a potential alternative
			2.5 OZ	7010311597	AC-350 B-4, 2.5 OZ PMF RED CTG 12/CS	7100349866	AC-350 B-4, 2.5 OZ PMF RED CTG 12/CS	-
				7010370394	AC-350 B-4, 2.5 OZ PMF 12/CS	7100349782	AC-350 B-4, 2.5 OZ PMF 12/CS	-
			6 OZ	7010311262	AC-350 B-4, 6 OZ PMF 12/CS	7100349783	AC-350 B-4, 6 OZ PMF 12/CS	-
				7010311585	AC-350 B-4 6 OZ PMF, BLUE CTG, 12/CS	7100349834	AC-350 B-4 6 OZ PMF, BLUE CTG, 12/CS	-
		Standard	3.5 OZ	7000048214	AC-350 B-4, 3.5 OZ KIT 24/CS	7100349790	AC-350 B-4, 3.5 OZ KIT 24/CS	-
			4.5 OZ	7000048215	AC-350 B-4, 4.5 OZ KIT 24/CS	7100349790	AC-350 B-4, 3.5 OZ KIT 24/CS	Size discontinued. See 3.5 OZ Kit as a potential alternative
			1 QUART	7010370398	AC-350 B-4, QUART KIT 9/CS	#N/A		Size discontinued.
			5 GAL	7100166341	AC-350 B-4, 5 GAL KIT 1/CS	7100349865	AC-350 B-4, 5 GAL KIT 1/CS	-

3M™ Aerospace Sealant AC-350 Class B Continued

Labelled for European Supply:

Product Family	Product Class / Work Life	Type	Product Size	Phase Out Material ID	Phase Out Material Description	NEW Reformulated Material ID	NEW Reformulated Material Description	Notes
AC-350	B-1/2	Standard	2 OZ	7000048316	AC-350 B-1/2, 2 OZ KIT, 24/CASE LG C	7100349452	AC-350 B-1/2, 2 OZ KIT, 24/CASE LG C	-
			3.5 OZ	7000048317	AC-350 B-1/2, 3.5 OZ KIT, 24/CASE LG C	7100349799	AC-350 B-1/2, 3.5 OZ KIT, 24/CASE LG A	-
			1 PINT	7000048318	AC-350 B-1/2, PINT KIT, 16/CASE LG C	7100349819	AC-350 B-1/2, PINT KIT, 16/CASE LG C	-
			1 QUART	7100097847	AC-350 B-1/2, QUART KIT, 9/CS LG C	7100349819	AC-350 B-1/2, PINT KIT, 16/CASE LG C	Size discontinued. See 1 Pint Kit as a potential alternative
	B-2		2 OZ	7000048320	AC-350 B-2, 2 OZ KIT, 24/CASE LG D	7100349446	AC-350 B-2, 3.5 OZ KIT, 24/CASE LG D	Size discontinued. See 3.5 OZ Kit as a potential alternative
			3.5 OZ	7000048322	AC-350 B-2, 3.5 OZ KIT, 24/CASE LG D	7100349446	AC-350 B-2, 3.5 OZ KIT, 24/CASE LG D	-
				7000048321	AC-350 B-2, 3.5 OZ KIT, 24/CASE LG C	7100349813	AC-350 B-2, 3.5 OZ KIT, 24/CASE LG C	-
			1 PINT	7000048326	AC-350 B-2, PINT KIT, 16/CASE LG D	7100349820	AC-350 B-2, PINT KIT, 16/CASE LG D	-
				7000048325	AC-350 B-2, PINT KIT, 16/CASE LG C	7100349447	AC-350 B-2, PINT KIT, 16/CASE LG C	-
			1 QUART	7000048328	AC-350 B-2, QUART KIT 9/CS LG D	7100349820	AC-350 B-2, PINT KIT, 16/CASE LG D	Size discontinued. See 1 Pint Kit as a potential alternative
				7000048327	AC-350 B-2, QUART KIT, 9/CS LG C	7100349447	AC-350 B-2, PINT KIT, 16/CASE LG C	Size discontinued. See 1 Pint Kit as a potential alternative
				7100029531	AC-350 B-2, QUART KIT, 9/CS LG A	#N/A		Size discontinued. See 1 Pint Kit as a potential alternative

European Language Labelling Description Key:

Language Group (LG) A: Hungary, Poland, Czech Republic

Language Group (LG) B: Sweden, Finland, Denmark, Norway

Language Group (LG) C: Germany, France, Italy, Netherlands

Language Group (LG) D: English (GB), Spain, Portugal, Turkey

3M™ Aerospace Sealant AC-730 Class B

Product Family	Product Class / Work Life	Type	Product Size	Phase Out Material ID	Phase Out Material Description	NEW Reformulated Material ID	NEW Reformulated Material Description	Comments
AC-730	B-1/2	PMF	2.5 OZ	7010332379	AC-730 B-1/2, 2.5 OZ PMF 12/CS	7100319044	AC-730 B-1/2, 2.5 OZ PMF 12/CS	-
			6 OZ	7010295113	AC-730 B-1/2, 6 OZ PMF 12/CS	7100319043	AC-730 B-1/2, 6 OZ PMF 12/CS	-
		Standard	25 gram	7100094924	AC-730 B-1/2, 25 GR KIT 50/CS	7100318842	AC-730 B-1/2, 25 GR KIT 50/CS	-
			75 gram	7010370469	AC-730 B-1/2, 75 GR KIT 50/CS	7100318842	AC-730 B-1/2, 25 GR KIT 50/CS	Size discontinued. See 25 gram Kit as a potential alternative
			2 OZ	7100094966	AC-730 B-1/2, 2 OZ KIT 24/CS	7100319034	AC-730 B-1/2, 3.5 OZ KIT 24/CS	Size discontinued. See 3.5 OZ Kit as a potential alternative
			3.5 OZ	7000048230	AC-730 B-1/2, 3.5 OZ KIT 24/CS	7100319034	AC-730 B-1/2, 3.5 OZ KIT 24/CS	-
				7010333003	AC-730 B-1/2, 6/3.5 OZ KIT 2/CS SAMPLE	7100319036	AC-730 B-1/2, 3.5 OZ KIT 2/CS SAMPLE	-
				7010299845	AC-730 B-1/2, 6/3.5 OZ KIT W/TS432 24/CS	7100319034	AC-730 B-1/2, 3.5 OZ KIT 24/CS	-
			1 PINT	7000048231	AC-730 B-1/2, PINT KIT 16/CS	7100319009	AC-730 B-1/2, PINT KIT 16/CS	-
			1 QUART	7100094684	AC-730 B-1/2, QUART KIT 9/CS	7100319009	AC-730 B-1/2, PINT KIT 16/CS	Size discontinued. See 1 Pint Kit as a potential alternative
			5 GAL	7010371673	AC-730 B-1/2, 5 GAL KIT 1/CS	7100319033	AC-730 B-1/2, 5 GAL Kit, 1/pallet	-
			50 GAL	7010332480	AC-730 B-1/2, 50 GAL KIT 1/CS	7100318838	AC-730 B-1/2, 50 GAL KIT	-
	B-2	PMF	1.5 OZ POLY CUP	7010371782	AC-730 B-2, 1.5OZ PMF POLY CUP CL 12/CS	#N/A		Size discontinued.
			2.5 OZ	7010332482	AC-730 B-2, 2.5 OZ PMF 12/CS	7100318408	AC-730 B-2, 2.5 OZ PMF 12/CS	-
				7010299836	AC-730 B-2 2.5OZ PMF BK CAP/GN CTG 24/CS	7100318408	AC-730 B-2, 2.5 OZ PMF 12/CS	-
			6 OZ	7010332484	AC-730 B-2, 6 OZ PMF 12/CS	7100318409	AC-730 B-2, 6 OZ PMF 12/CS	-
				7010292632	AC-730 B-2, 6 OZ PMF BK CAP/GN CTG 24/CS	7100318409	AC-730 B-2, 6 OZ PMF 12/CS	-
		Standard	25 gram	7000048233	AC-730 B-2, 25 GR KIT 50/CS	7100318862	AC-730 B-2, 25 GR KIT 50/CS	-
			75 gram	7100094934	AC-730 B-2, 75 GR KIT 50/CS	#N/A		Size discontinued.
			1 OZ	7010370424	AC-730 B-2, 2/1 OZ KIT, 24/CS	7100319025	AC-730 B-2, 3.5 OZ KIT 24/CS	Size discontinued. See 3.5 OZ Kit as a potential alternative
			2 OZ	7000048232	AC-730 B-2, 2 OZ KIT 24/CS	7100319025	AC-730 B-2, 3.5 OZ KIT 24/CS	Size discontinued. See 3.5 OZ Kit as a potential alternative
			3.5 OZ	7100094933	AC-730 B-2, 3.5 OZ KIT 24/CS	7100319025	AC-730 B-2, 3.5 OZ KIT 24/CS	-
				70005203933	AC-730 B-2, 3.5 OZ KIT 24/CS24 KT/CTN(AI	7100319025	AC-730 B-2, 3.5 OZ KIT 24/CS	-
				7012764158	AC-730 B-2 3.5 OZ KIT 24/CS 24/CS	7100319025	AC-730 B-2, 3.5 OZ KIT 24/CS	-
			1 PINT	7100094935	AC-730 B-2, PINT KIT 16/CS	7100319008	AC-730 B-2, PINT KIT 16/CS	-
			1 QUART	7000048234	AC-730 B-2, QUART KIT 9/CS	7100319008	AC-730 B-2, PINT KIT 16/CS	Size discontinued. See 1 Pint Kit as a potential alternative
			1 GAL	7010332485	AC-730 B-2, GAL KIT 4/CS	New Reformulated Material ID available soon		-
			5 GAL	7010311273	AC-730 B-2, 5 GAL KIT	7100318839	AC-730 B-2, 5 GAL Kit, 1/pallet	-
			50 GAL	7010371679	AC-730 B-2, 50 GAL KIT 1/CS	7100319035	AC-730 B-2, 50 GAL KIT	-
	B-6	Standard	3.5 OZ	7010332486	AC-730 B-6, 3.5 OZ KIT 24/CS	#N/A		Class / Work Life Variant Discontinued - No Alternative.

3M™ Aerospace Sealant AC-730 Class B Continued

Labelled for European Supply:

Product Family	Product Class / Work Life	Type	Product Size	Phase Out Material ID	Phase Out Material Description	NEW Reformulated Material ID	NEW Reformulated Material Description	Comments
AC-730	B-1/2	Standard	2 OZ	7100059463	AC-730 B-1/2, 2 OZ KIT 24/CS LG A	7100349815	AC-730 B-1/2, 2 OZ KIT 24/CS LG A	-
			3.5 OZ	7000048347	AC-730 B-1/2, 3.5 OZ KIT, 24/CASE LG D	7100319024	AC-730 B-1/2, 3.5 OZ KIT, 24/CASE LG D	-
			3.5 OZ	7000048348	AC-730 B-1/2, 3.5 OZ KIT, 24/CASE LG C	7100319026	AC-730 B-1/2, 3.5 OZ KIT, 24/CASE LG C	-
			1 PINT	7000048349	AC-730 B-1/2, PINT KIT, 16/CASE LG D	7100319006	AC-730 B-1/2, PINT KIT, 16/CASE LG D	-
			1 PINT	7000144688	AC-730 B-1/2 PINT KIT 16/CS LG B	7100319012	AC-730 B-1/2, PINT KIT, 16/CASE LG B	-
	B-2	Standard	2 OZ	7100041338	AC-730 B-2, 2 OZ KIT 24/CS LG A	7100349802	AC-730 B-2, 2 OZ KIT 24/CS LG A	-
			2 OZ	7000048352	AC-730 B-2, 2 OZ KIT, 24/CASE LG D	7100318841	AC-730 B-2, 3.5 OZ KIT, 24/CASE LG D	Size discontinued. See 3.5 OZ Kit as a potential alternative
			2 OZ	7100253054	AC-730 B-2, 2 OZ KIT, 24/CASE LG C	7100317058	AC-730 B-2, 3.5 OZ KIT, 24/CASE LG C	Size discontinued. See 3.5 OZ Kit as a potential alternative
			3.5 OZ	7000048355	AC-730 B-2, 3.5 OZ KIT, 24/CASE LG C	7100317058	AC-730 B-2, 3.5 OZ KIT, 24/CASE LG C	-
			3.5 OZ	7000048354	AC-730 B-2, 3.5 OZ KIT, 24/CASE LG D	7100318841	AC-730 B-2, 3.5 OZ KIT, 24/CASE LG D	-

European Language Labelling Description Key:

Language Group (LG) A: Hungary, Poland, Czech Republic

Language Group (LG) B: Sweden, Finland, Denmark, Norway

Language Group (LG) C: Germany, France, Italy, Netherlands

Language Group (LG) D: English (GB), Spain, Portugal, Turkey

3M™ Aerospace Sealant AC-730 Class C

Product Family	Product Class / Work Life	Type	Product Size	Phase Out Material ID	Phase Out Material Description	NEW Reformulated Material ID	NEW Reformulated Material Description	Notes
AC-730	C-48	Standard	3.5 OZ	7000048235	AC-730 C-48, 3.5 OZ KIT 24/CS	N/A		Class / Work Life Variant Discontinued
			1 QUART	7100088642	AC-730 C-48, QUART KIT 9/CS	N/A		Class / Work Life Variant Discontinued
	C-8	PMF	2.5 OZ	7010295114	AC-730 C-8, 2.5 OZ PMF 12/CS	7100318411	AC-730 C-8, 2.5 OZ PMF 12/CS	-
			6 OZ	7100114232	AC-730 C-8, 6 OZ PMF 24/CS	7100318410	AC-730 C-8, 6 OZ PMF 24/CS	-
		Standard	25 GRAM	7100122873	AC-730 C-8 25 GR KIT 50/CS	7100319023	AC-730 C-8, 25 GR KIT 50/CS	-
			1 OZ	7010301661	AC-730 C-8, 2/1 OZ KIT, 24/CS	7100318840	AC-730 C-8, 3.5 OZ KIT 24/CS	Size discontinued. See 3.5 OZ Kit as a potential alternative
			2 OZ	7000048236	AC-730 C-8, 2 OZ KIT 24/CS	7100318840	AC-730 C-8, 3.5 OZ KIT 24/CS	Size discontinued. See 3.5 OZ Kit as a potential alternative
			3.5 OZ	7000048237	AC-730 C-8, 3.5 OZ KIT 24/CS	7100318840	AC-730 C-8, 3.5 OZ KIT 24/CS	-
			1 PINT	7000048238	AC-730 C-8, PINT KIT 16/CS	7100319011	AC-730 C-8, PINT KIT 16/CS	-
			1 QUART	7000048239	AC-730 C-8, QUART KIT 9/CS	7100319011	AC-730 C-8, PINT KIT 16/CS	Size discontinued. See 1 Pint Kit as a potential alternative
			1 GAL	7100089944	AC-730 C-8, GAL KIT 4/CS	TBC	TBC	New Reformulated Material ID available soon

Labelled for European Supply:

Product Family	Product Class / Work Life	Type	Product Size	Phase Out Material ID	Phase Out Material Description	NEW Reformulated Material ID	NEW Reformulated Material Description	Comment
AC-730	C-8	Standard	2 OZ	7100041339	AC-730 C-8, 2 OZ KIT 24/CS LG A	7100349805	AC-730 C-8, 2 OZ KIT 24/CS LG A	-
			2 OZ	7100029257	AC-730 C-8, 2 OZ KIT 24/CS LG C	7100316856	AC-730 C-8, 3.5 OZ KIT, 24/CASE LG C	Size discontinued. See 3.5 OZ Kit as a potential alternative
			3.5 OZ	7000048362	AC-730 C-8, 3.5 OZ KIT, 24/CASE LG C	7100316856	AC-730 C-8, 3.5 OZ KIT, 24/CASE LG C	-
			1 QUART	7000048363	AC-730 C-8, QUART KIT, 9/CASE LG D	7100319011	AC-730 C-8, PINT KIT 16/CS	Size discontinued. See 1 Pint Kit as a potential alternative

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3M™ Aerospace Sealant AC-735 Class B

Product Family	Product Class / Work Life	Type	Product Size	Phase Out Material ID	Phase Out Material Description	NEW Reformulated Material ID	NEW Reformulated Material Description	Notes
AC-735	B-1/2	PMF	2.5 OZ	7010291400	AC-735 B-1/2, 2.5 OZ PMF 24/CS	7100307308	AC-735 B-1/2, 2.5 OZ PMF 24/CS	-
			6 OZ	7000123242	AC-735 B-1/2, 6 OZ PMF 24/CS	7100307620	AC-735 B-1/2, 6 OZ PMF 24/CS	-
		Standard	25 gram	7100262646	AC-735 B-1/2, 25 GR KIT 50/CV	7100307309	AC-735 B-1/2, 25 GR KIT 50/CV	-
			2 OZ	7100017346	AC-735 B-1/2, 2 OZ KIT 24/CS	7100307615	AC-735 B-1/2, 3.5 OZ KIT 24/CS	Size discontinued. See 3.5 OZ Kit as a potential alternative
			3.5 OZ	7000123241	AC-735 B-1/2, 3.5 OZ KIT 24/CS	7100307615	AC-735 B-1/2, 3.5 OZ KIT 24/CS	-
				7010370428	AC-735 B-1/2, 6/3.5 OZ KIT 2/CS SAMPLE	7100307619	AC-735 B-1/2, 3.5 OZ KIT 2/CS SAMPLE	-
				7000123241	AC-735 B-1/2, 3.5 OZ KIT 24/CS	7100307615	AC-735 B-1/2, 3.5 OZ KIT 24/CS	-
				7010370428	AC-735 B-1/2, 6/3.5 OZ KIT 2/CS SAMPLE	7100307619	AC-735 B-1/2, 3.5 OZ KIT 2/CS SAMPLE	-
			1 PINT	7100017347	AC-735 B-1/2, PINT KIT 16/CS	7100349791	AC-735 B-1/2, PINT KIT 16/CS	-
			5 GAL	7010332988	AC-735 B-1/2 5 GAL KIT 1/CS	7100349860	AC-735 B-1/2 5 Gal Kit, 1/pallet	-
	B-2	PMF	2.5 OZ	7010295566	AC-735 B-2, 2.5 OZ PMF 24/CS	7100307693	AC-735 B-2, 2.5 OZ PMF 24/CS	-
			6 OZ	7000123245	AC-735 B-2, 6 OZ PMF 24/CS	7100307617	AC-735 B-2, 6 OZ PMF 24/CS	-
		Standard	25 gram	7100087751	AC-735 B-2, 25 GR KIT 50/CV	7100307616	AC-735 B-2, 25 GR KIT 50/CS	-
			2 OZ	7000123243	AC-735 B-2, 2 OZ KIT 24/CS	7100349786	AC-735 B-2, 2 OZ KIT 24/CS	-
			3.5 OZ	7000123244	AC-735 B-2, 3.5 OZ KIT 24/CS	7100307621	AC-735 B-2, 3.5 OZ KIT 24/CS	-
				7010295564	AC-735 B-2, 6/3.5 OZ KIT 2/CS SAMPLE	7100307312	AC-735 B-2, 3.5 OZ KIT 2/CS SAMPLE	-
			1 PINT	7100095170	AC-735 B-2, PINT KIT 16/CS	7100349792	AC-735 B-2, PINT KIT 16/CS	-
			5 GAL	7010371852	AC-735 B-2 5 GAL KIT 1/CS	7100307307	AC-735 B-2 5, Gal Kit 1/pallet	-

Labelled for European Supply:

Product Family	Product Class / Work Life	Type	Product Size	Phase Out Material ID	Phase Out Material Description	NEW Reformulated Material ID	NEW Reformulated Material Description	Notes
AC-735	B-1/2	Standard	3.5 OZ	7000048365	AC-735 B-1/2, 3.5 OZ KIT, 24/CASE LG D	7100307310	AC-735 B-1/2, 3.5 OZ KIT 24/CASE LG D	-
				7000048365	AC-735 B-1/2, 3.5 OZ KIT, 24/CASE LG D	7100307310	AC-735 B-1/2, 3.5 OZ KIT 24/CASE LG D	-
	B-2			7000048366	AC-735 B-2, 3.5 OZ KIT, 24/CASE LG C	7100307694	AC-735 B-2, 3.5 OZ KIT 24/CASE LG C	-
				7000048367	AC-735 B-2, 3.5 OZ KIT, 24/CASE LG D	7100307614	AC-735 B-2, 3.5 OZ KIT 24/CASE LG D	-

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3M™ Aerospace Sealant AC-380 Class B

Product Family	Product Class / Work Life	Type	Product Size	Phase Out Material ID	Phase Out Material Description	NEW Reformulated Material ID	NEW Reformulated Material Description	Notes
AC-380	B-1/2	PMF	0.5 OZ	7010311600	AC-380 B-1/2, 0.5 OZ PMF 12/CS	7100349872	AC-380 B-1/2, 0.5 OZ PMF 12/CS	-
			2.5 OZ	7100138583	AC-380 B-1/2, 2.5 OZ PMF 24/CS	7100349873	AC-380 B-1/2, 2.5 OZ PMF,24/CS	-
			6 OZ	7100138585	AC-380 B-1/2, 6 OZ PMF 24/CS	7100349874	AC-380 B-1/2, 6 OZ PMF 24/CS	-
			6 OZ	7000123264	AC-380 B-1/2 6 OZ PMF 24/CS	7100349848	AC-380 B-1/2 6 OZ PMF 24/CS	-
		Standard	25 gram	7100170745	AC-380 B-1/2, 25 GR KIT 50/CS	7100349875	AC-380 B-1/2, 25 GR KIT 50/CS	-
			25 gram	7100204510	AC-380 B-1/2 25 Gram Kit 50/cs	7100349795	AC-380 B-1/2 25 Gram Kit 50/cs	-
			2 OZ	7100094363	AC-380 B-1/2 2 OZ KIT 24/CS	7100349856	AC-380 B-1/2 2 oz Kit 24/cs	-
			3.5 OZ	7000123265	AC-380 B-1/2 6/3.5 OZ KIT 24/CS	7100349833	AC-380 B-1/2 6/3.5 OZ KIT 24/CS	-
			3.5 OZ	7100049752	AC-380 B-1/2 6/3.5 OZ KIT 24/CS LG C	7100349450	AC-380 B-1/2 6/3.5 OZ KIT 24/CS LG C	-
			3.5 OZ	7100094226	AC-380 B-1/2, 6/3.5 OZ KIT SAMPLE 2/CS	7100349864	AC-380 B-1/2, 6/3.5 OZ KIT 2/CS SAMPLE	-
			1 PINT	7100142345	AC-380 B-1/2 PINT KIT 16/CS	7100349857	AC-380 B-1/2 Pint Kit 16/Cs	-
			50 GAL	7010371845	AC-380 B-1/2 50 GALLON KIT 1/CS	7100349855	AC-380 B-1/2 50 Gallon Kit	-
	B-2	PMF	0.5 OZ	7100151226	AC-380 B-2 0.5 OZ PMF 12/CS	7100349870	AC-380 B-2 0.5 OZ PMF 12/CS	-
			2.5 OZ	7100138579	AC-380 B-2, 2.5 OZ PMF 24/CS	7100349871	AC-380 B-2, 2.5 OZ PMF 24/CS	-
			6 OZ	7100138580	AC-380 B-2, 6 OZ PMF 24/CS	7100349867	AC-380 B-2, 6 OZ PMF 24/CS	-
			6 OZ	7000123236	AC-380 B-2, 6 OZ PMF 24/CS	7100349784	AC-380 B-2, 6 OZ PMF 24/CS	-
		Standard	2 OZ	7100062625	AC-380 B-2, 2 OZ KIT 24/CS	7100349847	AC-380 B-2, 2 OZ KIT 24/CS	-
			3.5 OZ	7000123260	AC-380 B-2, 6/3.5 OZ KIT 24/CS	7100349853	AC-380 B-2, 6/3.5 OZ KIT 24/CS	-
			3.5 OZ	7100049753	AC-380 B-2, 6/3.5 OZ KIT 24/CS LG C	7100349826	AC-380 B-2, 6/3.5 OZ KIT 24/CS LG C	-
			1 PINT	7000048222	AC-380 B-2, PINT KIT 16/CS	7100350234	AC-380 B-2, PINT KIT 16/CS	-
			50 GAL	7010311581	AC-380 B-2 50 GALLON KIT 1/CS	7100349861	AC-380 B-2 50 Gallon Kit	-

Labelled for European Supply:

Product Family	Product Class / Work Life	Type	Product Size	Phase Out Material ID	Phase Out Material Description	NEW Reformulated Material ID	NEW Reformulated Material Description	Notes
AC-380	B-1/2	Standard	3.5 OZ	7100049752	AC-380 B-1/2 6/3.5 OZ KIT 24/CS LG C	7100349450	AC-380 B-1/2 6/3.5 OZ KIT 24/CS LG C	-
	B-2		3.5 OZ	7100049753	AC-380 B-2, 6/3.5 OZ KIT 24/CS LG C	7100349826	AC-380 B-2, 6/3.5 OZ KIT 24/CS LG C	-

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Language Group (LG) D: English (GB), Spain, Portugal, Turkey

3M™ Aerospace Sealant AC-251 Class B

Product Family	Product Class / Work Life	Type	Product Size	Phase Out Material ID	Phase Out Material Description	NEW Reformulated Material ID	NEW Reformulated Material Description	Notes
AC-251	B-1	Standard	3.5 OZ	7000123230	AC-251 BLACK B-1, 3.5 OZ KIT 24/CS	TBC	TBC	Replacement Material ID in progress. To be confirmed.
		Standard	5 GAL	7010332519	AC-251 BLACK B-1, 5 GAL KIT	7100350233	AC-251 BLACK B-1, 5 GAL KIT	-
	B-1/2	Standard	25 gram	7100132355	AC-251 BLACK B-1/2, 25 GR KIT 50/CS	7100349827	AC-251 BLACK B-1/2, 25 GR KIT 50/CS	-
		Standard	2 OZ	7100117572	AC-251 BLACK B-1/2, 2 OZ KIT 24/CS	7100349449	AC-251 BLACK B-1/2, 2 OZ KIT 24/CS	-
		Standard	3.5 OZ	7000048203	AC-251 BLACK B-1/2, 3.5 OZ KIT 24/CS	7100349822	AC-251 BLACK B-1/2, 3.5 OZ KIT 24/CS	-
				7010370266	AC-251 BLACK B-1/2 3.5OZ KIT W137R 24/CS	7100349806	AC-251 BLACK B-1/2 3.5OZ KIT W137R 24/CS	-
		Standard	1 PINT	7000048204	AC-251 BLACK B-1/2, PINT KIT 16/CS	7100349823	AC-251 BLACK B-1/2, PINT KIT 16/CS	-
	B-2	Standard	2 OZ	7000048205	AC-251 BLACK B-2, 2 OZ KIT 24/CS	7100349807	AC-251 BLACK B-2, 3.5 OZ KIT 24/CS	Size discontinued. See 3.5 OZ Kit as a potential alternative
		Standard	3.5 OZ	7100133274	AC-251 BLACK B-2, 3.5 OZ KIT 24/CS	7100349807	AC-251 BLACK B-2, 3.5 OZ KIT 24/CS	-
		Standard	1 PINT	7100026367	AC-251 BLACK B-2, PINT KIT 16/CS	7100349818	AC-251 BLACK B-2, PINT KIT 16/CS	-
		Standard	1 QUART	7000048207	AC-251 BLACK B-2, QUART KIT 9/CS	7100349828	AC-251 BLACK B-2, QUART KIT 9/CS	-
		Standard	5 GAL	7100169376	AC-251 BLACK B-2, 5 GAL KIT 1/CS	7100349825	AC-251 BLACK B-2, 5 GAL KIT 1/CS	-

Labelled for European Supply:

Product Family	Product Class / Work Life	Type	Product Size	Phase Out Material ID	Phase Out Material Description	NEW Reformulated Material ID	NEW Reformulated Material Description	Notes
AC-251	B-2	Standard	3.5 OZ	7000048272	AC-251 BLACK B-2, 3.5 OZ KIT, 24/CS LG C	7100349817	AC-251 BLACK B-2, 3.5 OZ KIT, 24/CS LG C	-
		Standard	3.5 OZ	7010290423	AC-251 BLACK B-2, 3.5 OZ KIT 24/CS LG B	7100349816	AC-251 BLACK B-2, 3.5 OZ KIT 24/CS LG B	-
		Standard	3.5 OZ	7010372247	AC-251 BLACK B-2, 3.5 OZ KIT 24/CS LG D	7100349824	AC-251 BLACK B-2, 3.5 OZ KIT 24/CS LG D	-
		Standard	1 PINT	7000048273	AC-251 BLACK B-2, PINT KIT, 16/CASE LG C	7100349817	AC-251 BLACK B-2, 3.5 OZ KIT, 24/CS LG C	Size discontinued. See 3.5 OZ Kit as a potential alternative

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