Docusign Envelope ID: 8A70643E-A1EE-8DF2-82EA-84DC7CA5FA00

PROCESS CHANGE NOTIFICATION (PCN)

Paris, 22 October 2026

Dear Valued Customer,

Bostik is notifying customers of a **raw material substitution within its solvent based adhesive technology portfolio that affects the following adhesive systems references: NE486 / 1430 / 2402 / 6530 , which are manufactured at our facility in Stafford, UK.**

---

1. SUMMARY OF CHANGE

A hydrocarbon tackifying resin currently used in the formulation will be soon discontinued by our raw material supplier. To ensure continuity of supply, Bostik has qualified an alternative hydrocarbon resin as a suitable replacement with comparable intended functionality.

A comprehensive validation program was completed to compare the current and revised formulations. This process identified no material adverse impact on performance under the validation conditions applied internally.

---

2. DESCRIPTION OF CHANGE

Current State

The products listed in this notification are manufactured using a soon to be discontinued aromatic hydrocarbon resin as part of their raw materials.

Future State

The soon-to-be discontinued resin will be replaced by an alternative aromatic hydrocarbon resin performing the same intended function within the formulation. The following elements remain unchanged:

- Supplier
- Manufacturing process
- Packaging
- Product specifications
- Application instructions
- Recommended cure conditions
- Product functionality
- Shelf life

---

3. REASON FOR CHANGE

The existing resin has been discontinued by the supplier. Following an internal qualification program, Bostik has approved an alternative resin to secure long-term product availability while maintaining product performance.

Docusign Envelope ID: 8A70643E-A1EE-8DF2-82EA-84DC7CA5FA00

PROCESS CHANGE NOTIFICATION (PCN)

4. PRODUCTS IN SCOPE

The following commercial products are affected by this change:

Bostik SKU	Bostik Product Code	Product Description
30812782	B.1430 CONT ADH C1L/C12	Contact Adhesive
30812389	B.2402 (UK) 240ML+D10ML 250ML/C24	2402 Adhesive + D10
30812388	B.2402 Kt1L/C12	2402 Adhesive Kit 1L
30603821	B.2402 Kt5L/C4	2402 Adhesive Kit 5L
3813703	B.6530 Kt23L+396ML/P22-SUZ	6530 Adhesive Kit
30617455	B.NE486 + D200 5L/C4-SUZ	NE486 + D200
30811360	B.NE486 + D200 MC5L/C4	NE486 + D200 Multi-Component
30602765	B.NE486 A+B D40 Kt1L/C12	NE486 + D40 Kit
30800806	NE 486 D24L/P22	NE486 Bulk

5. VALIDATION SUMMARY

The qualification program compared the current formulations to the revised formulations containing the replacement resin.

The following characteristics were evaluated:

- Solids content
- Viscosity
- Lap shear strength
- T-peel performance
- 180° peel performance
- Elevated temperature performance
- Heat ageing resistance

Testing was performed on representative substrates, including:

- Hypalon
- Polyurethane fabric
- Nitrile fabric
- Aluminum
- Primed aluminum

Docusign Envelope ID: 8A70643E-A1EE-8DF2-82EA-84DC7CA5FA00

6. RESULTS

Physical Properties

Property	Current Formulations	Modified Formulations
Solids (%)	22.38	21.23
Viscosity (mPa.s)	1,975	1,500

Observed variations in the new formulations were determined to be within expected manufacturing variability and were not observed to materially affect product performance during qualification testing.

Adhesion Performance

Testing demonstrated:

- Comparable peel performance
- Comparable shear performance
- Comparable high-temperature performance
- Comparable aged performance
- Comparable failure modes

No significant difference in adhesive performance of the new formulations were identified between the current and modified formulations under the test conditions evaluated internally.

7. IMPACT ASSESSMENT

The alternative resin has been qualified as a suitable replacement for the discontinued material based on the validation activities described in this notification and is approved for implementation.

8. IMPLEMENTATION PLAN

Implementation will occur upon:

1. Depletion of the remaining inventory of the current resin.
2. Completion of production-scale validation.
3. Internal release through Bostik change control procedures.

Traceability

Full batch traceability will be maintained throughout the transition period.

Timing

Item	Indicative Timeline
Last Batch Using Existing Resin (as in "estimated delivering date")	CW 48
First Batch Using New Resin (sample available for qualification needs)	CW46
Effective Date of Resin Change (given by the raw material supplier)	CW 49

Basis of assessment

The conclusions set out in this notification are based on testing and evaluations conducted by Bostik under controlled conditions and on representative substrates. Customers remain responsible for assessing the suitability of the affected products for their specific applications and operating conditions.

Docusign Envelope ID: 8A70643E-A1EE-8DF2-82EA-84DC7CA5FA00

PROCESS CHANGE NOTIFICATION (PCN)

9. CUSTOMER ACTION

Based on Bostik's internal validation activities, no changes to customer processing, application methods or equipment are anticipated.

Customers remain responsible for determining whether additional internal qualifications, validation or approval activities are required under their own quality, regulatory or change management procedures.

Customers operating under specific change-management requirements may perform their own assessment and are invited to contact Bostik should additional supporting data be required.
Unless otherwise specified by contractual agreement, no formal response is required.

---

10. CONTACT INFORMATION

For questions regarding this notification, please contact your usual Bostik representative.

X DocuSigned by: Phillippe Thepot FCF6D9B8B00F48C...

Phillippe Thepot
Director EMEA – BU Durable Goods
Bostik SA