

3 FLUTE 45° HELIX (LAPPED) ALU POWER

E5D70 & E5E83 Series

CUTTING DATA

Slotting & Side Cutting

MATERIAL	ALUMINIUM & NON FERROUS METALS			
	Diameter	RPM	Feed	Feed
1	17000	550	17000	900
1.5	13000	500	13000	850
2	10000	400	10000	640
2.5	8000	380	8000	520
3	7000	350	7000	455
3.5	7000	350	7000	550
4	7000	441	7000	546
5	7000	504	7000	651
6	7000	606	7000	756
7	6000	700	6000	820
8	5600	700	5600	861
9	5600	800	5600	900
10	5600	854	5600	1050
12	5600	1050	5600	882
14	4200	903	4200	1106
16	4200	945	4200	1211
20	2800	805	2800	956

