

# SPMX U-Drill

**Indexable U-Drill system with 4 cutting edges**

Excellent cutting performance on steels, stainless steel & cast iron. Available in 2xD, 3xD and 4xD maximum drill depths.

**BUY 10+ INSERTS & GET A FREE HOLDER!**

SPMX U-Drill

| 2xD Max Drill Depth |       |               |            |                                | 3xD Max Drill Depth |       |               |            |                                | 4xD Max Drill Depth |       |               |            |                                | Inserts |
|---------------------|-------|---------------|------------|--------------------------------|---------------------|-------|---------------|------------|--------------------------------|---------------------|-------|---------------|------------|--------------------------------|---------|
| Dia.                | Shank | Order Code    | List Price | No. of Inserts for Free Holder | Dia.                | Shank | Order Code    | List Price | No. of Inserts for Free Holder | Dia.                | Shank | Order Code    | List Price | No. of Inserts for Free Holder |         |
| 12.5                | 20    | SP12.5-S20-2D | £49.46     | 10                             | 12.5                | 20    | SP12.5-S20-3D | £49.46     | 10                             | 12.5                | 20    | SP12.5-S20-4D | £55.88     | 10                             | SPMX05  |
| 13                  | 20    | SP13-S20-2D   | £49.46     |                                | 13                  | 20    | SP13-S20-3D   | £49.46     |                                | 13                  | 20    | SP13-S20-4D   | £55.88     |                                |         |
| 13.5                | 20    | SP13.5-S20-2D | £49.46     |                                | 13.5                | 20    | SP13.5-S20-3D | £49.46     |                                | 13.5                | 20    | SP13.5-S20-4D | £55.88     |                                |         |
| 14                  | 25    | SP14-S25-2D   | £49.46     |                                | 14                  | 25    | SP14-S25-3D   | £49.46     |                                | 14                  | 25    | SP14-S25-4D   | £55.88     |                                |         |
| 14.5                | 25    | SP14.5-S25-2D | £49.46     |                                | 14.5                | 25    | SP14.5-S25-3D | £49.46     |                                | 14.5                | 25    | SP14.5-S25-4D | £55.88     |                                |         |
| 15                  | 25    | SP15-S25-2D   | £49.46     |                                | 15                  | 25    | SP15-S25-3D   | £49.46     |                                | 15                  | 25    | SP15-S25-4D   | £55.88     |                                |         |
| 15.5                | 25    | SP15.5-S25-2D | £49.46     |                                | 15.5                | 25    | SP15.5-S25-3D | £49.46     |                                | 15.5                | 25    | SP15.5-S25-4D | £55.88     |                                |         |
| 16                  | 25    | SP16-S25-2D   | £49.46     |                                | 16                  | 25    | SP16-S25-3D   | £49.46     |                                | 16                  | 25    | SP16-S25-4D   | £55.88     |                                |         |
| 16.5                | 25    | SP16.5-S25-2D | £49.46     |                                | 16.5                | 25    | SP16.5-S25-3D | £49.46     |                                | 16.5                | 25    | SP16.5-S25-4D | £55.88     |                                |         |
| 17                  | 25    | SP17-S25-2D   | £49.46     |                                | 17                  | 25    | SP17-S25-3D   | £49.46     |                                | 17                  | 25    | SP17-S25-4D   | £55.88     |                                |         |
| 17.5                | 25    | SP17.5-S25-2D | £49.46     | 10                             | 17.5                | 25    | SP17.5-S25-3D | £49.46     | 10                             | 17.5                | 25    | SP17.5-S25-4D | £55.88     | 10                             | SPMX06  |
| 18                  | 25    | SP18-S25-2D   | £49.46     |                                | 18                  | 25    | SP18-S25-3D   | £49.46     |                                | 18                  | 25    | SP18-S25-4D   | £55.88     |                                |         |
| 18.5                | 25    | SP18.5-S25-2D | £49.46     |                                | 18.5                | 25    | SP18.5-S25-3D | £49.46     |                                | 18.5                | 25    | SP18.5-S25-4D | £55.88     |                                |         |
| 19                  | 25    | SP19-S25-2D   | £49.46     |                                | 19                  | 25    | SP19-S25-3D   | £49.46     |                                | 19                  | 25    | SP19-S25-4D   | £55.88     |                                |         |
| 19.5                | 25    | SP19.5-S25-2D | £56.61     |                                | 19.5                | 25    | SP19.5-S25-3D | £56.61     |                                | 19.5                | 25    | SP19.5-S25-4D | £63.06     |                                |         |
| 20                  | 25    | SP20-S25-2D   | £56.61     |                                | 20                  | 25    | SP20-S25-3D   | £56.61     |                                | 20                  | 25    | SP20-S25-4D   | £63.06     |                                |         |
| 20.5                | 25    | SP20.5-S25-2D | £60.91     |                                | 20.5                | 25    | SP20.5-S25-3D | £60.91     |                                | 20.5                | 25    | SP20.5-S25-4D | £63.06     |                                |         |
| 21                  | 25    | SP21-S25-2D   | £60.91     |                                | 21                  | 25    | SP21-S25-3D   | £60.91     |                                | 21                  | 25    | SP21-S25-4D   | £67.36     |                                |         |
| 21.5                | 25    | SP21.5-S25-2D | £60.91     |                                | 21.5                | 25    | SP21.5-S25-3D | £60.91     |                                | 21.5                | 25    | SP21.5-S25-4D | £67.36     |                                |         |
| 22                  | 25    | SP22-S25-2D   | £60.91     |                                | 22                  | 25    | SP22-S25-3D   | £60.91     |                                | 22                  | 25    | SP22-S25-4D   | £67.36     |                                |         |
| 22.5                | 25    | SP22.5-S25-2D | £60.91     | 10                             | 22.5                | 25    | SP22.5-S25-3D | £60.91     | 10                             | 22.5                | 25    | SP22.5-S25-4D | £67.36     | 10                             | SPMX07  |
| 23                  | 25    | SP23-S25-2D   | £60.91     |                                | 23                  | 25    | SP23-S25-3D   | £60.91     |                                | 23                  | 25    | SP23-S25-4D   | £67.36     |                                |         |
| 23.5                | 25    | SP23.5-S25-2D | £60.91     |                                | 23.5                | 25    | SP23.5-S25-3D | £60.91     |                                | 23.5                | 25    | SP23.5-S25-4D | £67.36     |                                |         |
| 24                  | 25    | SP24-S25-2D   | £60.91     |                                | 24                  | 25    | SP24-S25-3D   | £60.91     |                                | 24                  | 25    | SP24-S25-4D   | £67.36     |                                |         |
| 24.5                | 25    | SP24.5-S25-2D | £60.91     |                                | 24.5                | 25    | SP24.5-S25-3D | £60.91     |                                | 24.5                | 25    | SP24.5-S25-4D | £67.36     |                                |         |
| 25                  | 32    | SP25-S32-2D   | £60.91     |                                | 25                  | 32    | SP25-S32-3D   | £60.91     |                                | 25                  | 32    | SP25-S32-4D   | £67.36     |                                |         |
| 25.5                | 32    | SP25.5-S32-2D | £60.91     |                                | 25.5                | 32    | SP25.5-S32-3D | £60.91     |                                | 25.5                | 32    | SP25.5-S32-4D | £67.36     |                                |         |
| 26                  | 32    | SP26-S32-2D   | £60.91     |                                | 26                  | 32    | SP26-S32-3D   | £60.91     |                                | 26                  | 32    | SP26-S32-4D   | £67.36     |                                |         |
| 26.5                | 32    | SP26.5-S32-2D | £60.91     |                                | 26.5                | 32    | SP26.5-S32-3D | £60.91     |                                | 26.5                | 32    | SP26.5-S32-4D | £67.36     |                                |         |
| 27                  | 32    | SP27-S32-2D   | £60.91     |                                | 27                  | 32    | SP27-S32-3D   | £60.91     |                                | 27                  | 32    | SP27-S32-4D   | £67.36     |                                |         |
| 27.5                | 32    | SP27.5-S32-2D | £60.91     | 10                             | 27.5                | 32    | SP27.5-S32-3D | £60.91     | 10                             | 27.5                | 32    | SP27.5-S32-4D | £67.36     | 10                             | SPMX09  |
| 28                  | 32    | SP28-S32-2D   | £60.91     |                                | 28                  | 32    | SP28-S32-3D   | £60.91     |                                | 28                  | 32    | SP28-S32-4D   | £67.36     |                                |         |
| 29                  | 32    | SP29-S32-2D   | £60.91     |                                | 29                  | 32    | SP29-S32-3D   | £60.91     |                                | 29                  | 32    | SP29-S32-4D   | £67.36     |                                |         |
| 30                  | 32    | SP30-S32-2D   | £79.66     |                                | 30                  | 32    | SP30-S32-3D   | £79.66     |                                | 30                  | 32    | SP30-S32-4D   | £88.09     |                                |         |
| 31                  | 32    | SP31-S32-2D   | £92.76     |                                | 31                  | 32    | SP31-S32-3D   | £92.76     |                                | 31                  | 32    | SP31-S32-4D   | £101.18    |                                |         |
| 32                  | 32    | SP32-S32-2D   | £92.76     |                                | 32                  | 32    | SP32-S32-3D   | £92.76     |                                | 32                  | 32    | SP32-S32-4D   | £101.18    |                                |         |
| 33                  | 32    | SP33-S32-2D   | £92.76     |                                | 33                  | 32    | SP33-S32-3D   | £92.76     |                                | 33                  | 32    | SP33-S32-4D   | £101.18    |                                |         |
| 34                  | 32    | SP34-S32-2D   | £92.76     |                                | 34                  | 32    | SP34-S32-3D   | £92.76     |                                | 34                  | 32    | SP34-S32-4D   | £101.18    |                                |         |
| 35                  | 32    | SP35-S32-2D   | £92.76     |                                | 35                  | 32    | SP35-S32-3D   | £92.76     |                                | 35                  | 32    | SP35-S32-4D   | £101.18    |                                |         |
| 36                  | 32    | SP36-S32-2D   | £92.76     |                                | 36                  | 32    | SP36-S32-3D   | £92.76     |                                | 36                  | 32    | SP36-S32-4D   | £101.18    |                                |         |
| 37                  | 32    | SP37-S32-2D   | £92.76     | 10                             | 37                  | 32    | SP37-S32-3D   | £92.76     | 10                             | 37                  | 32    | SP37-S32-4D   | £101.18    | 10                             | SPMX11  |
| 38                  | 32    | SP38-S32-2D   | £92.76     |                                | 38                  | 32    | SP38-S32-3D   | £92.76     |                                | 38                  | 32    | SP38-S32-4D   | £101.18    |                                |         |
| 39                  | 32    | SP39-S32-2D   | £92.76     |                                | 39                  | 32    | SP39-S32-3D   | £92.76     |                                | 39                  | 32    | SP39-S32-4D   | £101.18    |                                |         |
| 40                  | 32    | SP40-S32-2D   | £103.07    |                                | 40                  | 32    | SP40-S32-3D   | £103.07    |                                | 40                  | 32    | SP40-S32-4D   | £111.52    |                                |         |
| 45                  | 40    | SP45-S40-2D   | £117.11    |                                | 45                  | 40    | SP45-S40-3D   | £117.11    |                                | 45                  | 40    | SP45-S40-4D   | £125.55    |                                |         |
| 50                  | 40    | SP50-S40-2D   | £117.11    |                                | 50                  | 40    | SP50-S40-3D   | £117.11    |                                | 50                  | 40    | SP50-S40-4D   | £125.55    |                                |         |
| 55                  | 40    | SP55-S40-2D   | £182.83    |                                | 55                  | 40    | SP55-S40-3D   | £182.83    |                                | 55                  | 40    | SP55-S40-4D   | £182.83    |                                |         |
| 60                  | 40    | SP60-S40-2D   | £199.44    |                                | 60                  | 40    | SP60-S40-3D   | £199.44    |                                | 60                  | 40    | SP60-S40-4D   | £199.44    |                                |         |



## SPMX INDEXABLE INSERTS

- High rake chipbreaker for excellent chip flow
- Optimised for accuracy and reduced tool failure



| Drill Diameter | Insert Guide        |                          | List Price |
|----------------|---------------------|--------------------------|------------|
|                | Multi Purpose YG612 | Stainless Steel ST-YG612 |            |
| 12.5-15.5      | SPMX050204-YG612    | SPMX050204-ST-YG612      | £8.66      |
| 16-22          | SPMX060204-YG612    | SPMX060204-ST-YG612      | £8.66      |
| 22.5-27.5      | SPMX07T308-YG612    | SPMX07T308-ST-YG612      | £10.59     |
| 28-33          | SPMX090408-YG612    | SPMX090408-ST-YG612      | £10.59     |
| 34-40          | SPMX110408-YG612    | -                        | £11.90     |
| 45-60          | SPMX140512-YG612    | -                        | £11.90     |