

97 C7I H'<: B'%' @ (known as ECOCUT HFN GB 10 LE in the UK)

BYUñC]'

8 YgW]dñcb

ECOCUT HFN 10 LE contains high-grade base oil and was designed for cutting operations with the bonus of being rationalisation products for hydraulic systems or for general lubrication.

ECOCUT HFN 10 LE contains substances to improve oxidation stability and corrosion protection. The inclusion of EP additives improve load bearing capacity and reduces wear between tool and workpiece.

ECOCUT HFN 10 LE is formulated to have low misting and low evaporation properties, it contributes towards reducing environmental and workshop pollution.

ECOCUT HFN 10 LE has a good skin compatibility.

97 C7I H'<: B'%' @ 'a YYfg' H Y'fYeI]fYa Ybñg' UbX' gdYVZ]WUñcbg']b' UWWtfxUbW' k]ñ' H Y' 6 ; ÷ +% ' f] Yfa UbñtZñ i g''YUX]b['hc'UfYXi Wñcb'cZZfY\ Un! UFX''

5 dd']WUñcb'

ECOCUT HFN 10 LE is recommended for normal to difficult machining and grinding operation on steel, cast iron and yellow metals.

Especially recommended application is grinding cam- and crankshafts with CBN wheels.

6 YbYZ]ñg'

- low foaming
- good washing effect keeps machines clean
- reduces consumption because low misting and low evaporation
- reduces workshop pollution
- increases grinding wheel life
- provides consistent grinding performance
- good filterability
- proved formulation in wide areas of application
- free of chlorine, zinc and heavy metals
- skin compatible

97 C7I H<: B'%' @ (known as ECOCUT HFN GB 10 LE in the UK) BYuicJ'

HndjWU`W Ya jWU`UbX`d\ mgjWU`dfcdYfhjYg'

DfcdYfmi	I b]hi	8 Uu'	HYgha Yh cX'
Density at 15°C	g/ml	0.85	DIN 51 757
Colour	ASTM	1.0	DIN ISO 2049
Kinematic viscosity at 20°C	mm²/s	20	DIN 51 562-1
Kinematic viscosity at 40°C	mm²/s	11	DIN 51 562-1
Flash point	°C	160	DIN ISO 2592
Copper corrosion	degree	1-100A3	DIN EN ISO 2160

As regards application, please observe current German VDI Guidelines 3035, 3397 Sections 1 – 3 for perfect results.

GrcfU Y`VcbXIHcbg. 0 to 40 °C