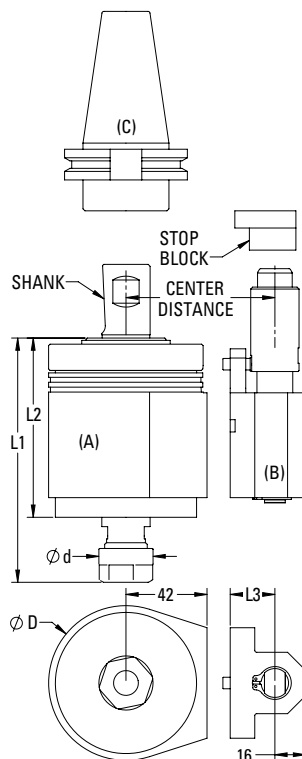


High speed tapping attachments with modular straight shank, without internal coolant system



Features and Advantages

- high speed self-reversing tapping for fastest cycle time
- rugged design for years of production, with little maintenance
- simple installation and programming
- large capacity

How to Order

Please select the Tapping attachment (A), stop arm (B) and CAT, SK, or BT shank (C), to fit your machine. Accessories like steel collets, sealing gaskets and stop blocks are not included. Please order these separately.

Tapmatic can provide a complete tool ready to fit your machine. Please simply provide the information shown on installation page 11, fill in the form on the back cover or contact us directly.

(A) Tapping Attachment RDT Cylindrical Shank



Model	Capacity (steel)	Collets	Shank	Order code	L1	L2	Weight kg	D	d	Max. RPM
RDT15	M1-M3 #0-#6	ER8	25 mm	3915258HD	97	79	1.7	57	12	5000
			1"	391518HD						
RDT25	M2-M6 #4-1/4"	ER11	25 mm	39252511	106	79	1.7	57	19	4000
			1"	3925111						
RDT50	M4.5-M12 #10-1/2"	ER16	25 mm	39502516	126	93	3.7	80	28	2000
			1"	3950116						

Notes: When using Roll Form Taps the tool's capacity must be reduced 25 %.
To hold larger taps with RDT50 ER16, use standard collet 20953 and separate square drives packaged with tool.
All dimensions are shown in mm. 25.4mm = 1"

(B) Stop Arm Assembly



Center Distance (42+L3)	Order code RDT15 RDT25	Order code RDT50	L3
55	3925551	3950551	13
65	3925651	3950651	23
80	3925801	3950801	38



Stop Block
Page 11



Interchangeable
Steep Taper



Steel Collets



Installation