



# 2 FLUTE, PLASTIC-CUT

CUTTING DATA  
Slotting



## E5D78 Series

### MATERIAL

### ALUMINIUM & ALUMINIUM ALLOY

#### Diameter

#### RPM

#### Feed

0.2

50000

100

0.4

50000

200

0.5

48000

240

0.6

40000

240

0.8

30000

240

1

24000

240

2

12000

240

3

8000

240

4

6000

240

5

4800

240

6

4000

260

8

3000

260

10

2400

260

12

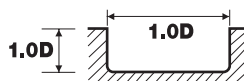
2000

260

16

1500

260



# 2 FLUTE LONG NECK ALU-CUT

CUTTING DATA  
Slotting

## E5E85 Series

### MATERIAL

### ALUMINIUM & ALUMINIUM ALLOY

#### Diameter

#### RPM

#### Feed

0.2

40000

80

0.4

40000

160

0.5

38400

190

0.6

32000

190

0.8

24000

190

1

19200

190

2

9600

190

3

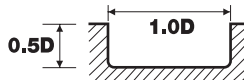
6400

190

4

4800

190



RPM: revolutions per minute Feed: mm per minute Vc: surface speed (metres per minute) Fz: feed per tooth