



### 3 JAW CAST IRON SCROLL CHUCKS

- Made in Italy
- Integral 1pc self centring jaws
- CSC301 series rear mount (recessed back)
- CSC303 series rear & front mount



Chuck Diameter	Bore Diameter	Order Code			
		CSC301 Series	Net Price	CSC303 Series	Net Price
80	16	CSC301-80	£239.62	CSC303-80	£289.94
100	20	CSC301-100	£278.23	CSC303-100	£307.50
125	32	CSC301-125	£292.88	CSC303-125	£322.16
160	42	CSC301-160	£306.83	CSC303-160	£344.12
200	55	CSC301-200	£410.01	CSC303-200	£453.94
250	76	CSC301-250	£571.10	CSC303-250	£629.67
315	103	CSC301-315	£820.03	CSC303-315	£900.57
400	136	CSC301-400	£1,464.33	CSC303-400	£1,610.77
500	190	CSC301-500	£3,660.86	CSC303-500	£3,953.71
630	252	CSC301-630	£6,735.96	CSC303-630	£7,028.84



### 3 JAW CAST IRON SCROLL CHUCKS

- From market leader Bison Bial
- Integral 1pc self centring jaws
- 3204 series rear mount (recessed back)
- 3274 series rear & front mount



Chuck Diameter	Bore Diameter	Order Code			
		3204 Series	Net Price	3274 Series	Net Price
80	16	3204-80	£408.45	3274-80	£543.90
100	20	3204-100	£465.15	3274-100	£602.70
125	32	3204-125	£496.65	3274-125	£667.80
160	42	3204-160	£580.65	3274-160	£694.05
200	55	3204-200	£729.75	3274-200	£750.75
250	76	3204-250	£997.50	3274-250	£1,034.25
315	103	3204-315	£1,485.75	3274-315	£1,617.00
400	136	3204-400	£1,988.80	3274-400	£2,883.63
500	190	3204-500	£3,728.21	3274-500	£4,980.64
630	252	3204-630	£5,551.33	3274-630	£6,548.67



### 3 JAW SG IRON SCROLL CHUCKS

- Integral 1pc self centring jaws
- 9580 series front mount
- 9250 series rear mount (adjustable accuracy - Griptru type)

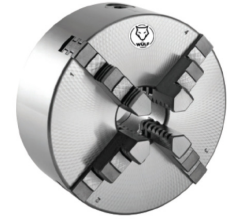


Chuck Diameter	Bore Diameter	Order Code			
		9580 Series	Net Price	9250 Series	Net Price
80	19	PB-9580-00805	£325.58	PB-9250-00805	£721.85
100	25.4	PB-9580-01005	£319.16	PB-9250-01005	£816.10
125	35	PB-9580-01305	£394.13	PB-9250-01305	£934.98
160	45.9	PB-9580-01705	£471.24	PB-9250-01705	£1,029.23
200	54.8	PB-9580-02005	£593.33	PB-9250-02005	£1,280.92
250	75.9	PB-9580-02505	£825.74	PB-9250-02505	£1,609.71
315	105	PB-9580-03205	£1,351.60	PB-9250-03205	£2,261.95



### 4 JAW STEEL BODY SCROLL CHUCKS

- Made in Italy
- Integral 1pc self centering jaws
- Rear mount (recessed back)



Chuck Diameter	Bore Diameter	Order Code	Net Price
125	35	CSC401-125	£366.09
160	42	CSC401-160	£439.31
200	55	CSC401-200	£512.52
250	76	CSC401-250	£732.18
315	103	CSC401-315	£1,025.04
400	136	CSC401-400	£1,903.65
500	190	CSC401-500	£4,832.31
630	252	CSC401-630	£9,225.34



### 4 JAW INDEPENDENT CHUCKS

- Made in Italy
- Cast iron body
- Rear mount (recessed back)



Chuck Diameter	Bore Diameter	Order Code	Net Price
200	50	CSC441-200	£439.31
250	65	CSC441-250	£461.28
315	95	CSC441-315	£600.38
400	125	CSC441-400	£863.96
500	160	CSC441-500	£1,391.11
630	180	CSC441-630	£2,196.51
800	210	CSC441-800	£4,393.02
1000	305	CSC441-1000	£8,346.73



### 4 JAW SELF CENTRING SCROLL CHUCKS

With 1 Piece Jaws (Rear Mount)

- 1pc solid jaw type
- Cast Iron Body
- Rear mount features recessed back for use with adapter plate
- Supplied with 1 set of inside and outside



Chuck Diameter	Bore Diameter	Order Code	Net Price
125	32	3604-125	£663.60
160	42	3604-160	£729.75
200	55	3604-200	£849.45
250	76	3604-250	£1,132.95
315	103	3604-315	£1,703.10
400	136	3604-400	£3,636.15
500	190	3604-500	£6,355.65

SCROLL CHUCKS & INDEPENDENT CHUCKS



### OIL COUNTRY 3 JAW SCROLL CHUCK

With 2 Piece Jaws (Rear Mount)

- Large through-holes are designed for gripping long and heavy workpieces or pipes during heavy-duty (HD) machining
- Self centring
- 2pc tongue and groove jaws
- Cast iron body
- Supplied with 1 set of base jaws, soft top jaws & wrench



Chuck Diameter	Bore Diameter	Order Code	Net Price
400	220	3295-400	£2,669.33
508	320	3295-500	£3,938.92
660	406	3295-660	£6,490.00



### OIL COUNTRY 4JAW SCROLL CHUCK

With 2 Piece Jaws (A2 Mount)

- Large through-holes are designed for gripping long and heavy workpieces or pipes during heavy-duty (HD) machining
- 2pc tongue and groove jaws
- Steel body
- Supplied with 1 set of hard top jaws & master jaws + chuck wrench



Chuck Diameter	Bore Diameter	Mount	Order Code	Net Price
20"	8"	A2-15	4317-20-15-8-HD	£4,721.75
25"	10.5"	A2-15	4317-25-15-10.5-HD	£5,942.06
25"	10.5"	A2-20	4317-25-20-10.5-HD	£5,942.06
25"	12.5"	A2-20	4317-25-20-12.5-HD	£5,942.06
32"	12.5"	A2-20	4317-32-20-12.5-HD	POA
32"	14.5"	A2-20	4317-32-20-14.5-HD	POA



### 6 JAW STEEL BODY SCROLL CHUCKS WITH FINE ADJUSTMENT

- Highest quality, Made in Italy
- Integral 1pc self centring jaws
- Rear mount (recessed back)



Chuck Diameter	Bore Diameter	Order Code	Net Price
200	55	CSC601-200	£1,230.05
250	76	CSC601-250	£1,391.11
315	103	CSC601-315	£2,196.51
400	136	CSC601-400	£3,514.41
500	190	CSC601-500	£7,321.69
630	252	CSC601-630	£11,421.84



### 6 JAW SELF CENTRING SCROLL CHUCKS

With 1 Piece Jaws (Rear Or Front Mount)

- 1pc solid jaw type
- Rear mount with recessed back for use with adapter plate
- Supplied with 1 set of inside and outside jaws + chuck wrench
- Cast iron body
- Plain back



Chuck Diameter	Bore Diameter	Order Code	Net Price
200	55	3804-200	£1,971.90
250	76	3804-250	£1,973.58
315	103	3804-315	£2,683.08
400	136	3804-400	£4,702.08
500	190	3804-500	£6,663.64
630	252	3804-630	£9,944.73



### 6 JAW SELF CENTRING SCROLL CHUCKS

Lever Type For Tool Grinding

- For grinding twist drills and other cutting tools
- Fine adjustment radially set screws provide nearly 0mm run-out
- 1pc solid jaw type
- Supplied with 1 set of hard solid jaws and operating lever
- Steel body



Chuck Diameter	Bore Diameter	Order Code	Net Price
125	38	3866-125	£1,464.75
160	52	3866-160	£2,873.85



### 6 JAW SELF CENTRING SCROLL CHUCKS

For Tool Grinding

- For grinding twist drills and other cutting tools
- Rear mount with recessed back for use with adapter plate
- 1pc solid jaw type
- Supplied with 1 set of hard solid jaws and wrench
- Steel body
- Plain back



Chuck Diameter	Bore Diameter	Order Code	Net Price
85	25.5	3867-85	£917.70



### ADAPTER PLATES - CAMLOCK MOUNT

Fully Finished

- For use with plain back self centring scroll chucks, front
- For support selecting the right adapter plate please call our technical team



Chuck Size	Camlock Mount	Order Code	Net Price
125	D1-4	8240-125-4-X	£265.65
160	D1-4	8240-160-4-X	£311.85
160	D1-5	8240-160-5-X	£311.85
200	D1-4	8240-200-4-X	£340.20
200	D1-5	8240-200-5-X	£340.20
200	D1-6	8240-200-6-X	£340.20
250	D1-6	8240-250-6-X	£443.10
250	D1-8	8240-250-8-X	£443.10
315	D1-6	8240-315-6-X	£584.85
315	D1-8	8240-315-8-X	£584.85
315	D1-11	8240-315-11-X	£584.85



### ADAPTER PLATES - A2 MOUNT

Fully Finished

- For use with plain back self centring scroll chucks, front
- For support selecting the right adapter plate please call our technical team

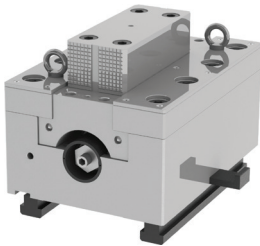


Chuck Size	Camlock Mount	Order Code	Net Price
125	A2-3	8210-125-3A2-X	£132.30
160	A2-4	8210-160-4A2-X	£244.65
160	A2-5	8210-160-5A2-X	£244.65
200	A2-5	8210-200-5A2-X	£260.40
200	A2-6	8210-200-6A2-X	£260.40
250	A2-5	8210-250-5A2-X	£322.35
250	A2-6	8210-250-6A2-X	£322.35
250	A2-8	8210-250-8A2-X	£322.35
315	A2-6	8210-315-6A2-X	£479.85
315	A2-8	8210-315-8A2-X	£479.85



### BOX JAWS - MSP TYPE

- Set of 4 box jaws with Jakob power MSP screws
- Steel body with hardened and ground guideways
- Hardened clamping jaws HRC 57-60
- High clamping force with minimum operator effort

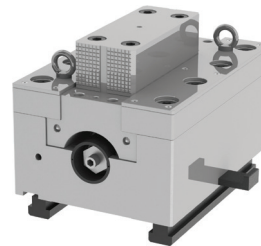


Clamping Force	Weight Per Jaw (kg)	Size mm LxWxH	Order Code	Net Price
660kN	164	430x330x150	9171-430-20T MSP	POA



### BOX JAWS - MSPD TYPE

- Set of 4 box jaws with Jakob power MSPD screws
- Steel body with hardened and ground guideways
- Hardened clamping jaws HRC 57-60
- High clamping force with minimum operator effort



Clamping Force	Weight Per Jaw (kg)	Size mm LxWxH	Order Code	Net Price
400kN	705	630x448x410	9171-630-40TMSPD	POA



### FACE PLATE JAWS

- Primarily for use on face plates for holding irregular shaped parts
- Set of 4



Width	Height	Clamping Force	Order Code	Net Price
130	159.8	28kN	9170-150	£2,290.09
140	169.8	35kN	9170-200	£2,969.15



# CARBIDE TURNING INSERTS

Designed to deliver reliable performance on CNC lathes and manual turning machines.



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SCROLL CHUCKS ADAPTER PLATES & BOX JAWS