

BUY 3 GET 1 FREE ON VARDEX THREAD MILLS

M METRIC DIN 13 - HELICAL FLUTES

Thread Milling of Steel, Stainless Steel, HRSA's, Aluminium & Cast Iron up to HRC45

- TiAIN coated carbide thread mills
- Suitable for internal right and left hand threads

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VARDEX

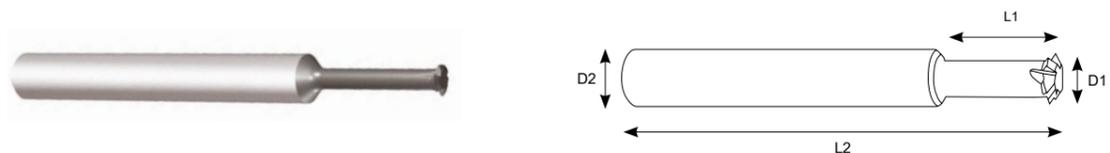
Thread		Pitch mm	D1	D2	L1	L2	No. of Flutes	Order Code	Price
M Coarse	M Fine								
Internal 2xD Max Depth (Solid)									
M3x0.5	M3.5-M16x0.5	0.5	2.2	4	6	45	3	101-00027	£115.40
-	M4x0.5	0.5	3	4	8	45	3	101-00028	£115.40
-	M5x0.5	0.5	3.9	4	10	45	3	101-00029	£115.40
M4x0.7	-	0.7	2.8	4	8.4	45	3	101-00025	£115.40
-	M6x0.75	0.75	3.9	4	12	45	3	101-00026	£115.40
M5x0.8	-	0.8	3.5	4	10.4	45	3	101-00006	£115.40
M6x1.0	M8-M40x1.0	1	3.9	4	12	45	3	101-00009	£115.40
-	M8x1.0	1	5.9	6	16	57	3	101-00012	£137.68
-	M10x1.0	1	7.9	8	20	63	3	101-00015	£160.39
-	M12x1.0	1	9.9	10	24	73	4	101-00010	£168.50
-	M8x1.25	1.25	5.8	6	16.25	57	3	101-00016	£137.68
M10x1.25	-	1.25	7.7	8	20	63	3	101-00018	£160.39
M10x1.5	M12-M48x1.5	1.5	7.7	8	21	63	3	101-00008	£160.39
-	M12x1.5	1.5	9.4	10	24	73	4	101-00011	£168.50
-	M14x1.5	1.5	11.2	12	28.5	83	4	101-00013	£229.19
-	M16x1.5	1.5	11.9	12	33	83	4	101-00014	£229.19
M12x1.75	-	1.75	8.7	10	24.5	73	4	101-00019	£168.50
M14x2.0	M17-M80x2.0	2	9.9	10	28	73	4	101-00021	£168.50
M16x2.0	M17-M80x2.0	2	11.9	12	32	83	4	101-00022	£229.19
M18-M22x2.5	-	2.5	13.9	16	40	92	5	101-00024	£318.47
M24x3.0	-	3	15.9	16	42	92	4	101-00023	£318.47

M METRIC DIN 13 - SINGLE TOOTH MILLIPRO

Miniature Thread Milling of Steel, Stainless Steel, HRSA's, Aluminium & Cast Iron up to HRC45

- TiAIN coated carbide thread mills
- Suitable for internal right and left hand threads
- Miniature design with 1 flute

BUY 3 GET 1 FREE



VARDEX

Thread		Pitch mm	D1	D2	L1	L2	No. of Flutes	Order Code	Price
M Coarse	M Fine								
Internal 3xD Max Depth									
M1.0x0.25	M1.4x0.25	0.25	0.7	3	3.1	31	3	103-00015	£169.76
M1.2x0.25	M1.4x0.25	0.25	0.9	3	3.8	31	3	103-00016	£169.76
M1.4x0.3	-	0.3	1.05	3	4.4	31	3	103-00010	£169.76
M1.6x0.35	-	0.35	1.2	3	5	31	3	103-00011	£106.11
M1.8x0.35	M2.0x0.35	0.35	1.4	3	5.6	31	3	103-00009	£106.11
M2.0x0.4	-	0.4	1.5	3	6.2	31	3	103-00006	£106.11
M2.5x0.45	-	0.45	1.95	3	7.7	31	3	103-00012	£106.11

BUY 3 GET 1 FREE ON VARDEX THREAD MILLS

M METRIC DIN 13 - MINIATURE 3 TOOTH MILLIPRO

Miniature Thread Milling of Steel, Stainless Steel, HRSA's, Aluminium & Cast Iron up to HRC45

- TiAIN coated carbide thread mills
- Suitable for internal right and left hand threads
- Miniature design with 3 flutes

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VARDEX

Thread		Pitch mm	D1	D2	L1	L2	No. of Flutes	Order Code	Price
M Coarse	M Fine								
Internal 2xD Max Depth									
M1.6x0.35	-	0.35	1.2	3	3.4	30	3	102-80420	£107.42
M2x0.4	-	0.4	1.55	6	4.2	57	3	102-80254	£107.42
M2.2x0.45	-	0.45	1.65	6	4.6	57	3	102-80255	£107.42
M2.5x0.45	-	0.45	1.95	6	5.2	57	3	102-80256	£107.42
M3x0.5	M3.5-M16x0.5	0.5	2.4	6	6.2	57	3	102-80257	£107.42
M3.5x0.6	-	0.6	2.75	6	7.3	57	3	102-80258	£107.42
M4x0.7	-	0.7	3.15	6	8.3	57	3	102-80259	£107.42
M5x0.8	-	0.8	4.05	6	10.4	57	3	102-80260	£107.42
M6x1.0	M8-M40x1.0	1	4.8	6	12.5	57	3	102-80261	£107.42
M8x1.25	-	1.25	6.5	8	16.6	63	3	102-80262	£121.92
M10x1.5	M12-M48x1.50	1.5	8.2	10	20.8	73	3	102-80418	£133.59
M12x1.75	-	1.75	9.9	10	25	73	3	102-80419	£133.59
M16x2.0	-	2	11.9	12	33	83	3	102-00093	£145.63
M20x2.5	-	2.5	15.9	16	41.3	92	3	102-00073	£175.18
Internal 3xD Max Depth									
M1.6x0.35	-	0.35	1.2	3	5	30	3	102-80421	£107.42
M2x0.4	-	0.4	1.55	3	6.2	30	3	102-00100	£107.42
M2x0.4	-	0.4	1.55	6	6.2	57	3	102-80422	£107.42
M2.5x0.45	-	0.45	1.95	3	7.7	30	3	102-00094	£107.42
M2.5x0.45	-	0.45	1.95	6	7.7	57	3	102-80265	£107.42
M3x0.5	M3.5-M16x0.5	0.5	2.4	3	9.2	30	3	102-00099	£107.42
M3x0.5	M3.5-M16x0.5	0.5	2.4	6	9.2	57	3	102-80266	£107.42
M4x0.7	-	0.7	3.15	6	12.3	57	3	102-80267	£107.42
M5x0.8	-	0.8	4.05	6	15.4	57	3	102-80268	£107.42
M6x1.0	M8-M40x1.0	1	4.8	6	18.5	57	3	102-80269	£107.42
M8x1.25	-	1.25	6.5	8	24.6	63	3	102-80270	£121.92

BSW/BSF WHITWORTH B.S.84 1956, DIN 259 - HELICAL FLUTES

Thread Milling of Steel, Stainless Steel, HRSA's, Aluminium & Cast Iron up to HRC45

- TiAIN coated carbide thread mills
- Suitable for internal right and left hand threads
- Axial coolant for blind holes

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Thread		TPI	D1	D2	L1	L2	No. of Flutes	Order Code	Price
BSW	BSF								
Internal / External 2xD Max Depth (Axial Coolant)									
-	1/4"x26 BSF	26	5	6	13.2	57	3	104-00097	£161.98
-	5/16"x22 BSF	22	6.35	8	16.7	61	3	104-00098	£188.74
1/4"x20 BSW	3/8"x20 BSF	20	4.45	6	13.3	57	3	104-00099	£161.98
-	3/8"x20 BSF	20	7.65	8	19.7	61	3	104-00100	£188.74
5/16"x18 BSW	7/16"x18 BSF	18	5.85	6	16.2	57	3	104-00101	£161.98
-	7/16"x18	18	9.2	10	23.3	73	3	104-00102	£198.29
3/8"x16 BSW	1/2", 9/16"x16 BSF	16	7.2	8	19.8	61	3	104-00103	£188.74
-	1/2", 9/16"x16	16	10.5	12	26.2	80	4	104-00104	£269.74
9/16"x16 BSW	-	16	12.15	14	29.4	92	4	104-00105	£307.90
7/16"x14 BSW	5/8", 11/16"x14	14	8.5	10	22.7	73	3	104-00106	£198.29
-	5/8", 11/16"x14	14	13.4	14	31.7	92	4	104-00107	£307.90
-	11/16"x14	14	15	16	35.4	92	4	104-00108	£374.75
1/2"x12 BSW	3/4"x12 BSF	12	9.65	10	26.5	73	3	104-00109	£198.29
9/16"x12 BSW	3/4"x12	12	11.25	12	28.6	80	4	104-00110	£269.74
-	3/4"x12	12	16.2	18	39.2	102	4	104-00111	£409.11
5/8"x11 BSW	7/8"x11 BSF	11	12.6	14	33.5	92	4	104-00112	£307.90
11/16"x11 BSW	-	11	14.2	16	35.8	92	4	104-00113	£374.75