

75020

HSS Straight Shank BS328
1:48 Taper Pin Reamer

Reamers designed for machining all ferrous and non-ferrous metals as well as for hard and soft plastics. Used for reaming of taper bores to suit taper pins.

Discount Group	06
Material	HSS
Standard	BS328
Taper	1:48
Square Details	Factory Std

Packing Unit	All Sizes Packed in 1's
Surface Treatment	Bright
Shank Type	Straight
Type	Form A
Flute Form	Straight Flute

Ø inch	Taper Pin No.	Small Ø mm	Large Ø mm	O/all Length mm	Cut Length mm	Sqare A/F mm	Square Length mm
1/16"	7/0	1.097	1.626	50.8	25.4	0.049"	5/32"
5/64"	6/0	1.504	2.032	50.8	25.4	0.063"	5/32"
3/32"	5/0	1.753	2.413	57.2	31.8	0.079"	5/32"
7/64"	4/0	2.027	2.819	63.5	38.1	0.088"	3/16"
1/8"	3/0	2.299	3.226	69.9	44.5	0.098"	3/16"
9/64"	2/0	2.639	3.632	73.0	47.6	0.110"	3/16"
5/32"	0	2.954	4.013	76.2	50.8	0.124"	1/4"
11/64"	1	3.228	4.420	88.9	57.2	0.140"	1/4"
3/16"	2	3.498	4.953	101.6	69.9	0.157"	9/32"
7/32"	3	4.133	5.588	101.6	69.9	0.177"	9/32"
1/4"	4	4.641	6.426	117.5	85.7	0.197"	5/16"
9/32"	5	5.235	7.417	142.9	104.8	0.220"	5/16"
5/16"		5.845	8.026	142.9	104.8	0.248"	11/32"
11/32"	6	6.434	8.814	152.4	114.3	0.280"	13/32"
3/8"		7.031	9.677	165.1	127.0	0.315"	7/16"
13/32"	7	7.422	10.465	190.5	146.1	0.315"	7/16"
7/16"		8.209	11.252	190.5	146.1	0.354"	15/32"
1/2"	8	9.413	12.852	209.6	165.1	0.394"	1/2"
9/16"		10.932	14.503	215.9	171.5	0.441"	9/16"
5/8"		12.111	16.078	235.0	191.0	0.492"	5/8"
3/4"	10	14.674	19.304	273.1	222.3	0.630"	25/32"
7/8"	11	17.452	22.479	304.8	241.3	0.709"	7/8"