

75040

HSS Straight Shank DIN9
1:50 Taper Pin Reamer

Reamers designed for machining all ferrous and non-ferrous metals as well as for hard and soft plastics. Used for reaming of taper bores to suit taper pins (acc. DIN 1, DIN 258, DIN 7977, DIN 7978).

Discount Group	06	Packing Unit	All Sizes Packed in 1's
Material	HSS	Surface Treatment	Bright
Standard	DIN9	Shank Type	Straight
Taper	1:50	Type	Form A
Square Details	DIN10	Flute Form	Straight Flute

Ø mm	Small Ø mm	Large Ø mm	O/all Length mm	Cut Length mm	Sqare A/F mm	Square Length mm
1.50	1.40	2.14	57.0	37.0	1.8	4.0
2.00	1.90	2.86	68.0	48.0	2.24	5.0
2.50	2.40	3.36	68.0	48.0	2.8	5.0
3.00	2.90	4.06	80.0	58.0	3.15	6.0
4.00	3.90	5.26	93.0	68.0	4.0	7.0
5.00	4.90	6.36	100.0	73.0	5.0	8.0
6.00	5.90	8.00	135.0	105.0	6.3	9.0
7.00	6.90	9.72	177.0	141.0	6.3	9.0
8.00	7.90	10.80	180.0	145.0	8.0	11.0
10.00	9.90	13.40	215.0	175.0	10.0	13.0
12.00	11.80	16.00	255.0	210.0	11.2	14.0
13.00	12.86	16.74	240.0	194.0	12.5	16.0
14.00	13.86	17.74	240.0	194.0	12.5	16.0
16.00	15.80	20.40	280.0	230.0	14.0	18.0
20.00	19.80	24.80	310.0	250.0	18.0	22.0
25.00	24.70	30.70	370.0	300.0	22.4	26.0
30.00	29.70	36.10	400.0	320.0	25.0	28.0
40.00	39.70	46.50	430.0	340.0	31.5	34.0
50.00	49.70	56.90	460.0	360.0	40.0	42.0