

75090

Straight Shank Adjustable Hand Reamer Metric Range



Right hand cutting reamer with unequal pitched, adjustable cutting blades and straight shank with square. The blades are made of special steel. Cutting edges are eccentric domed relief-grounded. A nut with scale will ensure adjustability. Particularly to be used for repairing jobs.

Discount Group	O8	Packing Unit	All Sizes Packed in 1's
Material	SPECIAL STEEL	Surface Treatment	Bright
Standard	PRESTO	Shank Type	Straight
Taper Lead	Long	Type	Form A
Square Details	DIN10	Flute Form	Straight Flute

Ø mm	No. Blades	Ø Dec Inch	O/all Length mm	Cut Length mm	Sqare A/F mm	Square Length mm
8.00 - 9.00	5	0.3149 - 0.3543	111.0	32.0	4.0	7.0
9.00 - 10.00	5	0.3543 - 0.3937	115.0	32.0	4.5	7.0
10.00 - 11.00	5	0.3937 - 0.4331	120.0	35.0	5.0	8.0
11.00 - 12.00	5	0.4330 - 0.4724	125.0	35.0	5.6	8.0
12.00 - 13.50	5	0.4724 - 0.5315	130.0	42.0	6.3	9.0
13.50 - 15.50	5	0.5314 - 0.6101	145.0	50.0	6.3	9.0
15.50 - 18.00	5	0.6102 - 0.7086	165.0	60.0	8.0	11.0
18.00 - 21.00	5	0.7086 - 0.8267	180.0	65.0	9.0	12.0
21.00 - 24.00	6	0.8267 - 0.9448	190.0	70.0	10.0	13.0
24.00 - 27.50	6	0.9448 - 1.0826	205.0	75.0	11.2	14.0
27.50 - 31.50	6	1.0826 - 1.2401	225.0	80.0	12.5	16.0
31.50 - 37.00	6	1.2401 - 1.4566	240.0	90.0	14.0	18.0
37.00 - 45.00	6	1.4566 - 1.7716	285.0	100.0	16.0	20.0
45.00 - 55.00	6	1.7716 - 2.1653	320.0	109.0	20.0	24.0
55.00 - 65.00	8	2.1653 - 2.559	350.0	120.0	25.0	28.0