



2026 SPECIAL SELECTION

PRECISION THREAD GAUGES

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- ✓ **UK STOCK FOR NEXT DAY DELIVERY**
- ✓ **ALL MAJOR THREAD FORMS & SIZES**
- ✓ **UNRIVALLED QUALITY & ACCURACY FOR RELIABLE THREAD CHECKING**
- ✓ **UKAS & MANUFACTURERS CALIBRATION SERVICES AVAILABLE**



Quick, accurate tooling solutions to boost your productivity

We invest in rigorous training so that our customer services team and time-served technical engineers can answer your queries and provide tailored solutions quickly and accurately, to save you time.

Whether you need over the phone recommendations, in-depth drawings, advice on how you can improve productivity or face to face support, we will give you independent advice on what is right for you and your project.

- ✓ Fast, accurate guidance from trained tooling specialists
- ✓ Application-led recommendations tailored to your machining needs
- ✓ Expert insight that gives you clarity and confidence in every tooling decision



Next day delivery available



Expert technical support



Dedicated customer care team



UK stock of over 40,000 cutting tools



Precision Tools for Thread Manufacturing & Quality Control

Over 175 Years of German engineering excellence.
Made in Albstadt, Germany since 1849.

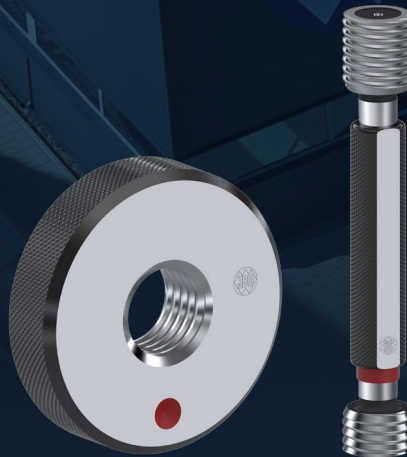
Tradition Meets Innovation

Founded in 1849, Johs. Boss has grown over six generations into a global leader in thread technology. All products are developed and manufactured in-house in Albstadt, Germany.

Thread Gauges

JBO thread gauges are made to tight tolerances for reliable, consistent accuracy. Trusted by leading UK calibration houses, they help reduce false checks, scrap and production delays.

Available in all popular threads and sizes for next-day delivery, with fast turnaround on specials, JBO gauges make inspection simple and dependable.



200 years of precision craftsmanship

Global Presence

Trusted in over 60 countries, supporting industries worldwide

Technological Leadership

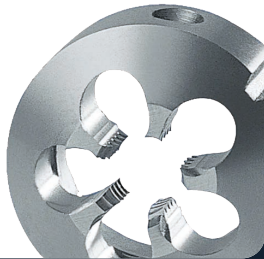
Advanced, durable, efficient solutions

Comprehensive Service

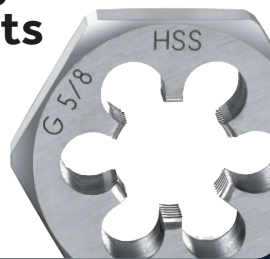
Custom solutions & expert support

DIN EN ISO 9001:2015 certified

Solid dies



Hexagon die nuts



Thread rolling dies





Premium

METRIC COARSE

- 6H plug gauges (Go/No-Go)
- 6g ring gauges (Go/No-Go)
- Right hand
- Calibrated versions available



M	Pitch mm	6H Plug Gauge		6g Ring Gauge			
		Order Code (Go/No-Go)	List Price	Order Code (Go)	List Price	Order Code (No-Go)	List Price
M2	0.4	JBO-PG-511859	£83.55	JBO-RG-501700	£82.43	JBO-RG-500404	£82.43
M2.2	0.45	JBO-PG-511873	£88.96	JBO-RG-501714	£92.01	JBO-RG-500419	£92.01
M2.3	0.4	JBO-PG-511879	£92.01	JBO-RG-501720	£152.23	JBO-RG-500425	£152.23
M2.5	0.45	JBO-PG-511883	£73.50	JBO-RG-501724	£64.81	JBO-RG-500429	£64.81
M2.6	0.45	JBO-PG-511894	£89.34	JBO-RG-501739	£81.99	JBO-RG-500441	£81.99
M3	0.5	JBO-PG-512036	£60.52	JBO-RG-501903	£49.97	JBO-RG-500596	£49.97
M3.5	0.6	JBO-PG-512059	£62.58	JBO-RG-501919	£51.61	JBO-RG-500611	£51.61
M4	0.7	JBO-PG-512177	£56.88	JBO-RG-502047	£45.52	JBO-RG-500734	£45.52
M4.5	0.75	JBO-PG-512202	£77.43	JBO-RG-502069	£73.12	JBO-RG-500752	£73.12
M5	0.8	JBO-PG-512218	£55.51	JBO-RG-502138	£45.52	JBO-RG-500822	£45.52
M6	1	JBO-PG-512252	£50.01	JBO-RG-502214	£48.41	JBO-RG-500896	£45.52
M7	1	JBO-PG-512286	£58.56	JBO-RG-502271	£53.70	JBO-RG-500948	£53.70
M8	1.25	JBO-PG-512305	£55.51	JBO-RG-502301	£46.77	JBO-RG-500980	£46.77
M9	1.25	JBO-PG-512345	£72.88	JBO-RG-502347	£64.26	JBO-RG-501024	£64.26
M10	1.5	JBO-PG-511646	£59.54	JBO-RG-501452	£53.70	JBO-RG-500158	£53.70
M11	1.5	JBO-PG-511679	£77.70	JBO-RG-501492	£75.34	JBO-RG-500201	£75.34
M12	1.75	JBO-PG-511689	£63.70	JBO-RG-501512	£59.96	JBO-RG-500218	£59.96
M14	2	JBO-PG-511730	£68.67	JBO-RG-501572	£63.97	JBO-RG-500277	£63.97
M16	2	JBO-PG-511776	£73.56	JBO-RG-501623	£71.06	JBO-RG-500327	£71.06
M18	2.5	JBO-PG-511820	£79.66	JBO-RG-501663	£82.54	JBO-RG-500370	£82.54
M20	2.5	JBO-PG-511902	£85.47	JBO-RG-501748	£91.02	JBO-RG-500447	£91.02
M22	2.5	JBO-PG-511934	£90.47	JBO-RG-501782	£100.19	JBO-RG-500479	£100.19
M24	3	JBO-PG-511965	£102.00	JBO-RG-501815	£110.67	JBO-RG-500508	£107.27
M27	3	JBO-PG-512005	£114.47	JBO-RG-501868	£120.31	JBO-RG-500559	£120.31
M30	3.5	JBO-PG-512075	£126.85	JBO-RG-501929	£131.52	JBO-RG-500623	£131.52
M33	3.5	JBO-PG-512108	£140.14	JBO-RG-501975	£144.45	JBO-RG-500664	£144.45
M36	4	JBO-PG-512144	£151.37	JBO-RG-502011	£155.56	JBO-RG-500696	£155.56
M39	4	JBO-PG-512166	£167.05	JBO-RG-502039	£169.28	JBO-RG-500723	£169.28

METRIC COARSE



METRIC COARSE

- 6H plug gauges (Go/No-Go)
- 6g ring gauges (Go/No-Go)
- Right hand
- Calibrated versions available

Economy

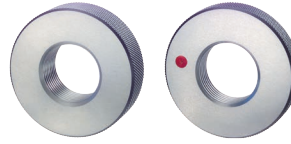


M	Pitch mm	6H Plug Gauge		6g Ring Gauge			
		Order Code (Go/No-Go)	List Price	Order Code (Go)	List Price	Order Code (No-Go)	List Price
M2	0.4	4130-2	£26.97	4120-2	£54.75	4120-2N	£44.99
M2.2	0.45	4130-2D2	£30.65	4120-2D2	£47.29	4120-2D2N	£40.98
M2.5	0.45	4130-2D5	£26.51	4120-2D5	£46.49	4120-2D5N	£37.76
M3	0.5	4130-3	£26.51	4120-3	£43.85	4120-3N	£36.16
M3.5	0.6	4130-3D5	£39.49	4120-3D5	£41.09	4120-3D5N	£40.06
M4	0.7	4130-4	£27.55	4120-4	£41.09	4120-4N	£39.49
M5	0.8	4130-5	£27.55	4120-5	£41.09	4120-5N	£39.49
M6	1	4130-6	£27.55	4120-6	£36.73	4120-6N	£34.09
M7	1	4130-7	£27.78	4120-7	£36.73	4120-7N	£34.43
M8	1.25	4130-8	£27.55	4120-8	£36.73	4120-8N	£36.73
M9	1.25	4130-9	£27.78	4120-9	£36.73	4120-9N	£36.73
M10	1.5	4130-10	£31.34	4120-10	£42.58	4120-10N	£37.07
M11	1.5	4130-11	£32.02	4120-11	£43.27	4120-11N	£39.60
M12	1.75	4130-12	£35.70	4120-12	£37.76	4120-12N	£33.98
M14	2	4130-14	£37.65	4120-14	£42.13	4120-14N	£36.62
M16	2	4130-16	£37.76	4120-16	£42.13	4120-16N	£36.62
M18	2.5	4130-18	£40.86	4120-18	£47.98	4120-18N	£38.91
M20	2.5	4130-20	£40.86	4120-20	£48.32	4120-20N	£39.03
M22	2.5	4130-22	£41.78	4120-22	£48.32	4120-22N	£39.83
M24	3	4130-24	£49.70	4120-24	£61.98	4120-24N	£43.04
M27	3	4130-27	£49.70	4120-27	£61.29	4120-27N	£43.04
M30	3.5	4130-30	£57.39	4120-30	£84.59	4120-30N	£51.88
M36	4	4130-36	£79.66	4120-36	£107.21	4120-36N	£83.91
M42	4.5	4130-42	£80.35	4120-42	£129.70	4120-42N	£97.79
M48	5	4130-48	£114.78	4120-48	£181.36	4120-48N	£138.89



METRIC FINE

- 6H plug gauges (Go/No-Go)
- 6g ring gauges (Go/No-Go)
- Right hand
- Calibrated versions available



Premium

M	Pitch mm	6H Plug Gauge	
		Order Code (Go/No-Go)	List Price
M2	0.25	JBO-PG-511872	£280.22
M3	0.35	JBO-PG-512054	£180.12
M3.5	0.35	JBO-PG-512069	£179.04
M4	0.5	JBO-PG-512195	£133.83
M5	0.5	JBO-PG-512238	£129.82
M6	0.5	JBO-PG-512271	£128.73
M6	0.75	JBO-PG-512277	£86.97
M7	0.5	JBO-PG-512292	£132.53
M7	0.75	JBO-PG-512295	£88.64
M8	0.75	JBO-PG-512326	£86.97
M8	1	JBO-PG-512331	£80.23
M10	0.75	JBO-PG-511659	£92.80
M10	1	JBO-PG-511663	£84.61
M12	1	JBO-PG-511703	£91.89
M12	1.25	JBO-PG-511711	£104.67
M12	1.5	JBO-PG-511716	£83.68
M14	1	JBO-PG-511745	£68.74
M14	1.5	JBO-PG-511755	£89.33
M16	1	JBO-PG-511792	£104.86
M16	1.5	JBO-PG-511802	£93.30
M18	1	JBO-PG-511829	£109.93
M18	1.5	JBO-PG-511835	£99.37
M18	2	JBO-PG-511843	£110.33
M20	1.5	JBO-PG-511918	£107.65
M20	2	JBO-PG-511923	£114.32
M22	1.5	JBO-PG-511948	£117.22
M22	2	JBO-PG-511955	£122.14
M24	1.5	JBO-PG-511976	£125.81
M24	2	JBO-PG-511981	£129.47
M26	1.5	JBO-PG-511997	£134.76
M26	2	JBO-PG-512003	£142.03
M28	1.5	JBO-PG-512028	£142.95
M28	2	JBO-PG-512032	£150.61

6g Ring Gauge			
Order Code (Go)	List Price	Order Code (No-Go)	List Price
JBO-RG-501711	£373.78	JBO-RG-500416	£373.78
JBO-RG-501913	£112.13	JBO-RG-500607	£112.13
JBO-RG-501925	£108.12	JBO-RG-500617	£108.12
JBO-RG-502062	£92.45	JBO-RG-500745	£92.45
JBO-RG-502152	£92.45	JBO-RG-500836	£92.45
JBO-RG-502228	£93.38	JBO-RG-500910	£93.38
JBO-RG-502234	£70.74	JBO-RG-500916	£70.74
JBO-RG-502276	£97.52	JBO-RG-500953	£97.52
JBO-RG-502279	£85.53	JBO-RG-500957	£85.53
JBO-RG-502317	£73.46	JBO-RG-500998	£73.46
JBO-RG-502322	£67.28	JBO-RG-501003	£67.28
JBO-RG-501465	£82.41	JBO-RG-500174	£82.41
JBO-RG-501470	£75.10	JBO-RG-500179	£75.10
JBO-RG-501531	£85.34	JBO-RG-500239	£85.34
JBO-RG-501539	£112.13	JBO-RG-500246	£112.13
JBO-RG-501544	£80.78	JBO-RG-500250	£80.78
JBO-RG-501585	£91.89	JBO-RG-500292	£91.89
JBO-RG-501596	£86.05	JBO-RG-500301	£86.05
JBO-RG-501637	£100.65	JBO-RG-500343	£100.65
JBO-RG-501645	£93.87	JBO-RG-500351	£93.87
JBO-RG-501670	£110.84	JBO-RG-500377	£110.84
JBO-RG-501678	£101.17	JBO-RG-500385	£101.17
JBO-RG-501686	£120.70	JBO-RG-500394	£120.70
JBO-RG-501763	£111.96	JBO-RG-500464	£111.96
JBO-RG-501770	£119.61	JBO-RG-500471	£119.61
JBO-RG-501795	£119.61	JBO-RG-500491	£119.61
JBO-RG-501803	£127.25	JBO-RG-500499	£127.25
JBO-RG-501830	£127.07	JBO-RG-500524	£127.07
JBO-RG-501836	£132.73	JBO-RG-500529	£132.73
JBO-RG-501862	£137.47	JBO-RG-500553	£137.47
JBO-RG-501867	£144.97	JBO-RG-500558	£144.97
JBO-RG-501894	£145.30	JBO-RG-500587	£145.30
JBO-RG-501898	£153.19	JBO-RG-500591	£153.19



METRIC FINE

- 6H plug gauges (Go/No-Go)
- 6g ring gauges (Go/No-Go)
- Right hand
- Calibrated versions available



Economy

M	Pitch mm	6H Plug Gauge	
		Order Code (Go/No-Go)	List Price
M2	0.25	4139-2B	£32.48
M3	0.35	4139-3D	£32.48
M3.5	0.35	4139-3D5D	£37.19
M4	0.5	4139-4G	£32.48
M5	0.5	4139-5G	£34.43
M6	0.5	4139-6G	£38.11
M6	0.75	4139-6L	£36.04
M7	0.75	4139-7L	£37.88
M8	0.75	4139-8L	£38.11
M8	1	4139-8P	£36.04
M9	0.5	4139-9G	£40.40
M10	0.75	4139-10L	£39.60
M10	1	4139-10P	£37.76
M10	1.25	4139-10Q	£37.76
M11	1	4139-11P	£39.71
M12	0.5	4139-12G	£45.91
M12	1	4139-12P	£42.13
M12	1.25	4139-12Q	£39.94
M12	1.5	4139-12R	£39.94
M14	1	4139-14P	£42.13
M14	1.5	4139-14R	£39.83
M16	1	4139-16P	£42.13
M16	1.5	4139-16R	£39.83
M18	1	4139-18P	£42.13
M18	1.5	4139-18R	£42.13
M20	1.5	4139-20R	£43.50
M22	0.5	4139-22G	£53.37
M22	1.5	4139-22R	£44.31
M24	1.5	4139-24R	£47.18
M24	2	4139-24T	£47.06

6g Ring Gauge			
Order Code (Go)	List Price	Order Code (No-Go)	List Price
4129-2B	£39.35	4129-2BN	£43.68
4129-3D	£53.95	4129-3DN	£45.45
4129-3D5D	£53.95	4129-3D5DN	£50.05
4129-4G	£48.21	4129-4GN	£42.13
4129-5G	£45.91	4129-5GN	£37.88
4129-6G	£46.95	4129-6GN	£38.22
4129-6L	£38.45	4129-6LN	£35.35
4129-7L	£40.52	4129-7LN	£38.11
4129-8L	£38.57	4129-8LN	£36.04
4129-8P	£38.45	4129-8PN	£35.35
4129-9G	£49.47	4129-9GN	£40.52
4129-10L	£47.41	4129-10LN	£39.03
4129-10P	£37.19	4129-10PN	£33.29
4129-10Q	£39.26	4129-10QN	£36.62
4129-11P	£39.71	4129-11PN	£35.81
4129-12G	£47.41	4129-12GN	£48.90
4129-12P	£40.98	4129-12PN	£33.52
4129-12Q	£40.98	4129-12QN	£31.91
4129-12R	£40.98	4129-12RN	£31.91
4129-14P	£47.86	4129-14PN	£41.09
4129-14R	£41.09	4129-14RN	£35.47
4129-16P	£47.86	4129-16PN	£41.78
4129-16R	£41.09	4129-16RN	£35.47
4129-18P	£55.78	4129-18PN	£46.03
4129-18R	£45.80	4129-18RN	£35.58
4129-20R	£45.45	4129-20RN	£42.24
4129-22G	£65.43	4129-22GN	£51.54
4129-22R	£46.72	4129-22RN	£43.04
4129-24R	£52.34	4129-24RN	£46.37
4129-24T	£56.82	4129-24TN	£43.04

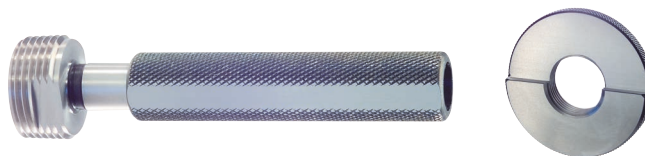


NPT

- Right hand
- Calibrated versions available
- Gauge dimensions acc: ASME B1.20.1



Premium



		Plug Gauge	
NPT	TPI	Order Code (Go/No-Go)	List Price
1/8"	27	JBO-PG-512505	£158.31
1/4"	18	JBO-PG-512504	£168.87
3/8"	18	JBO-PG-512510	£180.93
1/2"	14	JBO-PG-512503	£197.42
3/4"	14	JBO-PG-512509	£223.13
1"	11.5	JBO-PG-512499	£256.32
1 1/4"	11.5	JBO-PG-512501	£331.60
1 1/2"	11.5	JBO-PG-512500	£374.61
2"	11.5	JBO-PG-512506	£426.79
2 1/2"	8	JBO-PG-512507	£545.29
3"	8	JBO-PG-512508	£661.85
4"	8	JBO-PG-512511	£982.35

		Ring Gauge	
		Order Code (Go/No-Go)	List Price
		JBO-RG-502675	£261.81
		JBO-RG-502673	£267.93
		JBO-RG-502681	£281.67
		JBO-RG-502672	£306.64
		JBO-RG-502680	£334.39
		JBO-RG-502668	£378.80
		JBO-RG-502670	£443.99
		JBO-RG-502669	£489.80
		JBO-RG-502677	£579.59
		JBO-RG-502678	£684.03
		JBO-RG-502679	£875.51
		JBO-RG-502683	£1,438.82

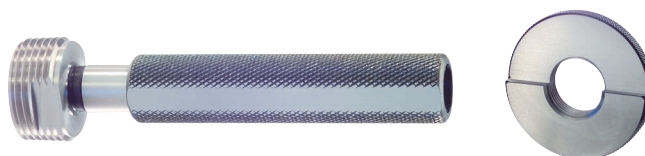


NPTF

- Right hand
- Calibrated versions available
- Gauge dimensions acc: ASA B2.2



Premium



		Plug Gauge	
NPTF	TPI	Order Code (Go/No-Go)	List Price
1/8"	27	JBO-PG-512545	£248.31
1/4"	18	JBO-PG-512544	£265.28
3/8"	18	JBO-PG-512547	£285.37
1/2"	14	JBO-PG-512543	£310.01
3/4"	14	JBO-PG-512546	£345.51
1"	11.5	JBO-PG-512539	£399.46
1 1/4"	11.5	JBO-PG-512541	£482.77
1 1/2"	11.5	JBO-PG-512540	£545.98
2"	11.5	JBO-PG-513622	£532.07
2 1/2"	8	JBO-PG-517008	£794.33
3"	8	JBO-PG-517007	£965.53

		Ring Gauge	
		Order Code (Go/No-Go)	List Price
		JBO-RG-502700	£301.75
		JBO-RG-502699	£264.36
		JBO-RG-502702	£410.28
		JBO-RG-502698	£444.20
		JBO-RG-502701	£490.48
		JBO-RG-502697	£553.71
		JBO-RG-503479	£647.81
		JBO-RG-503480	£714.11
		JBO-RG-505713	£871.44
		JBO-RG-505885	£790.07
		JBO-RG-505886	£1,011.64

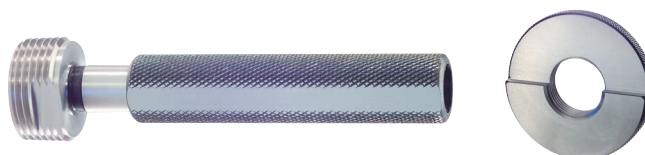


BSPT

- Right hand
- Calibrated versions available
- Gauge dimensions acc: ISO 7-2:2000 and DIN EN 10226-3



Premium



		Plug Gauge	
BSPT	TPI	Order Code (Go/No-Go)	List Price
1/8"	28	JBO-PG-514570	£205.07
1/4"	19	JBO-PG-514571	£217.00
3/8"	19	JBO-PG-514572	£235.20
1/2"	14	JBO-PG-514573	£254.74
3/4"	14	JBO-PG-514574	£284.45
1"	11	JBO-PG-514575	£334.39
1 1/4"	11	JBO-PG-514576	£398.21
1 1/2"	11	JBO-PG-514577	£449.55
2"	11	JBO-PG-514578	£550.83
2 1/2"	11	JBO-PG-514579	£647.98
3"	11	JBO-PG-517141	£768.66
4"	11	JBO-PG-516167	£1,085.03

		Ring Gauge	
		Order Code (Go/No-Go)	List Price
		JBO-RG-503880	£147.78
		JBO-RG-503881	£158.31
		JBO-RG-503882	£189.95
		JBO-RG-503883	£227.55
		JBO-RG-503884	£260.71
		JBO-RG-503885	£280.26
		JBO-RG-503886	£333.01
		JBO-RG-503887	£405.16
		JBO-RG-503888	£453.73
		JBO-RG-503889	£496.74
		JBO-RG-506024	£571.65
		JBO-RG-546002	£700.69

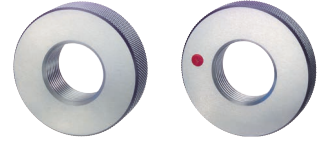


WHITWORTH

- BSW - Gauge dimensions acc: BS 919-2
- BSF - Gauge dimensions acc: BS 919-2
- BSP(G) - Gauge dimensions acc: DIN EN ISO 228-2
- Right hand
- Calibrated versions available



Premium



Plug Gauge			
BSW	TPI	Order Code (Go/No-Go)	List Price
1/8"	40	JBO-PG-512632	£123.76
3/16"	24	JBO-PG-512641	£86.46
1/4"	20	JBO-PG-512631	£87.81
5/16"	18	JBO-PG-512646	£85.75
3/8"	16	JBO-PG-512644	£87.27
7/16"	14	JBO-PG-512650	£91.17
1/2"	12	JBO-PG-512630	£96.60
9/16"	12	JBO-PG-512653	£105.30
5/8"	11	JBO-PG-512649	£109.76
3/4"	10	JBO-PG-512643	£125.44
7/8"	9	JBO-PG-512652	£141.81
1"	8	JBO-PG-512625	£164.43
1 1/8"	7	JBO-PG-513033	£183.43
1 1/4"	7	JBO-PG-512628	£196.31
1 3/8"	6	JBO-PG-516821	£218.41
1 1/2"	6	JBO-PG-512627	£240.44

Ring Gauge			
Order Code (Go)	List Price	Order Code (No-Go)	List Price
JBO-RG-502615	£107.56	JBO-RG-501273	£107.56
JBO-RG-502626	£79.49	JBO-RG-501280	£79.49
JBO-RG-502614	£76.44	JBO-RG-501272	£76.44
JBO-RG-502631	£82.54	JBO-RG-501285	£82.54
JBO-RG-502629	£86.46	JBO-RG-501283	£86.46
JBO-RG-502635	£91.17	JBO-RG-501288	£91.17
JBO-RG-502613	£96.60	JBO-RG-501271	£96.60
JBO-RG-502640	£108.51	JBO-RG-501293	£108.51
JBO-RG-502633	£115.98	JBO-RG-501287	£115.98
JBO-RG-502628	£127.80	JBO-RG-501282	£127.80
JBO-RG-502638	£147.21	JBO-RG-501291	£147.21
JBO-RG-502606	£165.13	JBO-RG-501263	£161.76
JBO-RG-502608	£183.43	JBO-RG-501266	£183.43
JBO-RG-503134	£200.93	JBO-RG-501265	£200.93
JBO-RG-502611	£221.44	JBO-RG-501269	£221.44
JBO-RG-503133	£240.44	JBO-RG-501264	£240.44

Plug Gauge			
BSF	TPI	Order Code (Go/No-Go)	List Price
3/16"	32	JBO-PG-513282	£141.12
7/32"	28	JBO-PG-520126	£151.30
1/4"	26	JBO-PG-512529	£103.94
9/32"	26	JBO-PG-520127	£151.30
5/16"	22	JBO-PG-513872	£131.13
3/8"	20	JBO-PG-513553	£107.17
7/16"	18	JBO-PG-518434	£149.47
1/2"	16	JBO-PG-512528	£148.36
9/16"	16	JBO-PG-514907	£163.50
5/8"	14	JBO-PG-520128	£166.59
11/16"	14	JBO-PG-513216	£211.32
3/4"	12	JBO-PG-512530	£186.63
7/8"	11	JBO-PG-516815	£209.75
1"	10	JBO-PG-512527	£191.99

Ring Gauge			
Order Code (Go)	List Price	Order Code (No-Go)	List Price
JBO-RG-540040	£131.13	JBO-RG-520239	£131.13
JBO-RG-520234	£141.12	JBO-RG-520240	£141.12
JBO-RG-502498	£96.06	JBO-RG-501168	£96.06
JBO-RG-520235	£141.12	JBO-RG-520241	£141.12
JBO-RG-502501	£127.25	JBO-RG-501170	£127.25
JBO-RG-502500	£122.82	JBO-RG-501169	£137.56
JBO-RG-520236	£111.07	JBO-RG-520242	£118.37
JBO-RG-502497	£152.55	JBO-RG-501167	£152.55
JBO-RG-507251	£169.65	JBO-RG-507252	£169.65
JBO-RG-520237	£174.28	JBO-RG-520243	£174.28
JBO-RG-520238	£209.75	JBO-RG-520244	£209.75
JBO-RG-502499	£195.89	JBO-RG-505546	£195.89
JBO-RG-540035	£220.58	JBO-RG-540017	£220.58
JBO-RG-502496	£252.95	JBO-RG-501166	£252.95

Plug Gauge			
BSP (G)	TPI	Order Code (Go/No-Go)	List Price
1/16"	28	JBO-PG-511577	£97.14
1/8"	28	JBO-PG-511589	£66.20
1/4"	19	JBO-PG-511584	£72.71
3/8"	19	JBO-PG-511597	£83.55
1/2"	14	JBO-PG-511578	£95.73
5/8"	14	JBO-PG-511601	£105.30
3/4"	14	JBO-PG-511593	£113.24
7/8"	14	JBO-PG-511602	£137.22
1"	11	JBO-PG-511573	£135.98
1 1/8"	11	JBO-PG-511576	£164.00

Ring Gauge			
Order Code (Go)	List Price	Order Code (No-Go)	List Price
JBO-RG-501361	£110.04	JBO-RG-500066	£110.04
JBO-RG-501376	£58.01	JBO-RG-500083	£58.01
JBO-RG-501371	£69.11	JBO-RG-500077	£70.39
JBO-RG-501399	£79.66	JBO-RG-500104	£79.66
JBO-RG-501362	£94.24	JBO-RG-500067	£94.24
JBO-RG-501408	£108.37	JBO-RG-500112	£108.37
JBO-RG-501391	£114.47	JBO-RG-500098	£114.47
JBO-RG-501414	£140.42	JBO-RG-500117	£140.42
JBO-RG-501337	£139.02	JBO-RG-500043	£139.02
JBO-RG-501358	£166.90	JBO-RG-500063	£166.90

WHITWORTH BSW / BSF / BSP(G)

Wargus cutwel PRO

Thread Mills

Elevate your threading capabilities through increased versatility, reliability, precision and quality.



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TG

Machine Taps

Internal threading made faster with machine taps for a huge range of thread forms, materials & applications.



View online at cutwel.co.uk



Premium

- 2B plug gauges (Go/No-Go)
- 2A ring gauges (Go/No-Go)
- Right hand
- Calibrated versions available



UNC	TPI	2B Plug Gauge		2A Ring Gauge			
		Order Code (Go/No-Go)	List Price	Order Code (Go)	List Price	Order Code (No-Go)	List Price
No1	64	JBO-PG-512363	£126.68	JBO-RG-502377	£106.68	JBO-RG-501051	£106.68
No2	56	JBO-PG-512368	£95.73	JBO-RG-502382	£84.80	JBO-RG-501057	£84.80
No3	48	JBO-PG-512373	£95.73	JBO-RG-502386	£97.14	JBO-RG-501061	£97.14
No4	40	JBO-PG-512375	£85.14	JBO-RG-502388	£74.38	JBO-RG-501063	£74.38
No5	40	JBO-PG-512382	£81.45	JBO-RG-502392	£68.00	JBO-RG-501066	£68.00
No6	32	JBO-PG-512384	£68.14	JBO-RG-502393	£58.01	JBO-RG-501067	£58.01
No8	32	JBO-PG-512389	£64.65	JBO-RG-502396	£54.67	JBO-RG-501070	£54.67
No10	24	JBO-PG-512365	£63.42	JBO-RG-502379	£52.49	JBO-RG-501053	£52.49
No12	24	JBO-PG-512367	£68.57	JBO-RG-505676	£57.75	JBO-RG-501055	£57.75
1/4"	20	JBO-PG-512403	£63.83	JBO-RG-502406	£51.22	JBO-RG-501080	£47.69
5/16"	18	JBO-PG-512410	£61.88	JBO-RG-502416	£54.41	JBO-RG-501088	£54.41
3/8"	16	JBO-PG-512408	£63.70	JBO-RG-502413	£59.38	JBO-RG-501085	£59.38
7/16"	14	JBO-PG-512415	£69.11	JBO-RG-502421	£64.53	JBO-RG-501093	£64.53
1/2"	13	JBO-PG-512401	£70.91	JBO-RG-502404	£70.91	JBO-RG-501078	£70.91
9/16"	12	JBO-PG-512419	£76.89	JBO-RG-502425	£77.99	JBO-RG-501097	£77.99
5/8"	11	JBO-PG-512413	£79.24	JBO-RG-502419	£83.41	JBO-RG-501091	£83.41
3/4"	10	JBO-PG-512406	£90.32	JBO-RG-502411	£98.09	JBO-RG-501083	£98.09
7/8"	9	JBO-PG-512417	£105.04	JBO-RG-502423	£119.89	JBO-RG-501095	£119.89
1"	8	JBO-PG-512392	£111.52	JBO-RG-502398	£130.56	JBO-RG-501072	£121.56
1 1/8"	7	JBO-PG-512398	£134.58	JBO-RG-502401	£154.00	JBO-RG-501075	£136.74
1 1/4"	7	JBO-PG-512396	£144.04	JBO-RG-502400	£167.91	JBO-RG-501074	£167.91
1 1/2"	6	JBO-PG-512394	£187.30	JBO-RG-502399	£177.67	JBO-RG-501073	£177.67
1 3/8"	6	JBO-PG-512399	£168.60	JBO-RG-502403	£187.46	JBO-RG-501077	£187.46



UNC

- 2B plug gauges (Go/No-Go)
- 2A ring gauges (Go/No-Go)
- Right hand
- Calibrated versions available

Economy



UNC	TPI	2B Plug Gauge		2A Ring Gauge			
		Order Code (Go/No-Go)	List Price	Order Code (Go)	List Price	Order Code (No-Go)	List Price
No4	40	4131-41	£51.88	4121-41	£50.39	4121-41N	£36.39
No6	32	4131-61	£47.75	4121-61	£45.91	4121-61N	£33.98
No8	32	4131-81	£47.75	4121-81	£45.91	4121-81N	£33.98
1/4"	20	4131-1B1	£47.18	4121-1B1	£45.91	4121-1B1N	£34.09
5/16"	18	4131-5D1	£47.29	4121-5D1	£41.78	4121-5D1N	£31.11
3/8"	16	4131-3C1	£51.88	4121-3C1	£41.78	4121-3C1N	£31.11
1/2"	13	4131-1A1	£56.13	4121-1A1	£49.47	4121-1A1N	£36.16
5/8"	11	4131-5C1	£73.00	4121-5C1	£66.00	4121-5C1N	£46.49
3/4"	10	4131-3B1	£73.81	4121-3B1	£66.57	4121-3B1N	£47.41



UNF

- 2B plug gauges (Go/No-Go)
- 2A ring gauges (Go/No-Go)
- Right hand
- Calibrated versions available



Premium



UNF	TPI	2B Plug Gauge		2A Ring Gauge			
		Order Code (Go/No-Go)	List Price	Order Code (Go)	List Price	Order Code (No-Go)	List Price
No0	80	JBO-PG-512421	£158.85	JBO-RG-502426	£165.02	JBO-RG-501099	£165.02
No1	72	JBO-PG-512424	£139.73	JBO-RG-502428	£137.73	JBO-RG-501101	£137.73
No2	64	JBO-PG-512432	£155.79	JBO-RG-502436	£137.56	JBO-RG-501108	£137.56
No3	56	JBO-PG-512434	£146.07	JBO-RG-502438	£137.11	JBO-RG-501110	£137.11
No4	48	JBO-PG-512436	£127.25	JBO-RG-502440	£121.38	JBO-RG-501112	£121.38
No5	44	JBO-PG-512438	£113.37	JBO-RG-502442	£97.34	JBO-RG-501114	£97.34
No6	40	JBO-PG-512440	£75.65	JBO-RG-502444	£93.77	JBO-RG-501116	£93.77
No8	36	JBO-PG-512442	£90.23	JBO-RG-502446	£86.69	JBO-RG-501118	£86.69
No10	32	JBO-PG-512426	£78.26	JBO-RG-502430	£68.91	JBO-RG-501103	£68.77
No12	28	JBO-PG-512431	£90.85	JBO-RG-502433	£60.67	JBO-RG-501106	£60.67
1/4"	28	JBO-PG-512456	£81.41	JBO-RG-502458	£67.69	JBO-RG-501130	£65.10
5/16"	24	JBO-PG-512466	£81.91	JBO-RG-502469	£71.78	JBO-RG-501140	£72.62
3/8"	24	JBO-PG-512462	£84.45	JBO-RG-502466	£77.33	JBO-RG-501137	£76.33
7/16"	20	JBO-PG-512472	£87.92	JBO-RG-502475	£67.07	JBO-RG-501146	£84.68
1/2"	20	JBO-PG-512454	£93.59	JBO-RG-502455	£90.53	JBO-RG-501127	£74.50
9/16"	18	JBO-PG-512478	£99.77	JBO-RG-502481	£101.17	JBO-RG-501152	£101.17
5/8"	18	JBO-PG-512469	£104.88	JBO-RG-502472	£88.64	JBO-RG-501143	£88.64
3/4"	16	JBO-PG-512460	£111.40	JBO-RG-502461	£129.08	JBO-RG-501133	£126.28
7/8"	14	JBO-PG-512476	£132.46	JBO-RG-502478	£152.07	JBO-RG-501149	£153.01
1"	12	JBO-PG-512444	£146.15	JBO-RG-502448	£123.74	JBO-RG-501120	£123.74
1 1/8"	12	JBO-PG-512451	£166.59	JBO-RG-502453	£192.80	JBO-RG-501125	£192.80
1 1/4"	12	JBO-PG-512449	£170.65	JBO-RG-502452	£209.75	JBO-RG-501124	£209.75
1 3/8"	12	JBO-PG-512453	£197.43	JBO-RG-502454	£229.81	JBO-RG-501126	£229.81
1 1/2"	12	JBO-PG-512446	£219.02	JBO-RG-502451	£243.69	JBO-RG-501123	£243.69

Calibration

We offer both independent UKAS-accredited calibration and JBO's manufacturer-level calibration across our thread gauge range.

UKAS Calibration

Performed by an independent UKAS-accredited laboratory to confirm exact measurements, in line with strict national quality standards.

JBO Manufacturers Calibration

High quality, manufacturer-level calibration performed by JBO to confirm the gauge is manufactured to specification in accordance with internal standards.

To enquire about calibrated thread gauges, please call **03330 389849** or email sales@cutwel.net.



PLAIN RING GAUGE

- Right hand
- Supplied with manufacturers inspection certificate
- Meets DIN2250-1:2008
- For zero setting of inside micrometers, three point bore micrometers and bore gauges



Dia Ø mm	Order Code	Price	Dia Ø mm	Order Code	Price	Dia Ø mm	Order Code	Price	Dia Ø mm	Order Code	Price
1.5	6312-1D5	£205.27	15.5	6312-15D5	£140.03	29.5	6312-29D5	£149.22	80	6312-80	£136.59
2	6312-2	£149.22	16	6312-16	£59.69	30	6312-30	£72.08	85	6312-85	£169.88
2.5	6312-2D5	£165.29	16.5	6312-16D5	£142.33	31	6312-31	£76.79	87	6312-87	£171.03
3	6312-3	£71.05	17	6312-17	£59.69	32	6312-32	£69.21	90	6312-90	£171.03
3.5	6312-3D5	£78.63	17.5	6312-17D5	£140.03	33	6312-33	£76.79	95	6312-95	£189.39
4	6312-4	£54.98	18	6312-18	£59.69	34	6312-34	£71.97	100	6312-100	£229.57
4.5	6312-4D5	£92.51	18.5	6312-18D5	£137.74	35	6312-35	£73.46	112.5	6312-112D5	£418.96
5	6312-5	£53.49	19	6312-19	£61.06	36	6312-36	£77.36	125	6312-125	£362.71
5.5	6312-5D5	£91.83	19.5	6312-19D5	£99.40	37	6312-37	£83.45	137.5	6312-137D5	£579.65
6	6312-6	£53.26	20	6312-20	£61.06	38	6312-38	£78.17	150	6312-150	£413.22
6.5	6312-6D5	£92.51	20.5	6312-20D5	£151.51	39	6312-39	£82.53	162.5	6312-162D5	£954.99
7	6312-7	£53.26	21	6312-21	£68.75	40	6312-40	£82.53	175	6312-175	£635.90
7.5	6312-7D5	£101.01	21.5	6312-21D5	£149.22	41	6312-41	£87.69	187.5	6312-187D5	£920.56
8	6312-8	£53.26	22	6312-22	£63.93	42	6312-42	£86.32	200	6312-200	£795.44
8.5	6312-8D5	£101.01	22.5	6312-22D5	£145.77	43	6312-43	£87.69	212.5	6312-212D5	£2,101.67
9	6312-9	£53.26	23	6312-23	£68.30	44	6312-44	£86.32	225	6312-225	£997.46
9.5	6312-9D5	£99.98	23.5	6312-23D5	£149.22	45	6312-45	£86.32	237.5	6312-237D5	£2,665.25
10	6312-10	£53.26	24	6312-24	£63.93	46	6312-46	£92.40	250	6312-250	£1,212.10
10.5	6312-10D5	£142.33	24.5	6312-24D5	£151.51	47	6312-47	£92.40	262.5	6312-262D5	£3,266.71
11	6312-11	£54.29	25	6312-25	£64.62	48	6312-48	£92.40	275	6312-275	£1,415.27
11.5	6312-11D5	£140.03	25.5	6312-25D5	£145.77	49	6312-49	£95.15	287.5	6312-287D5	£2,906.30
12	6312-12	£54.75	26	6312-26	£68.75	50	6312-50	£93.20	300	6312-300	£1,629.91
12.5	6312-12D5	£140.03	26.5	6312-26D5	£151.51	55	6312-55	£108.58			
13	6312-13	£56.59	27	6312-27	£72.08	60	6312-60	£114.21			
13.5	6312-13D5	£142.33	27.5	6312-27D5	£145.77	62	6312-62	£119.37			
14	6312-14	£56.59	28	6312-28	£68.75	65	6312-65	£118.23			
14.5	6312-14D5	£137.74	28.5	6312-28D5	£149.22	70	6312-70	£122.82			
15	6312-15	£57.74	29	6312-29	£72.89	75	6312-75	£128.56			



PLAIN PLUG GAUGE

- H7 tolerance
- Right hand
- Ø52mm > Ø100mm (B Type - Go & No/Go supplied on separate handles)
- Non standard sizes available on request



Dia Ø mm	Order Code	Price	Dia Ø mm	Order Code	Price	Dia Ø mm	Order Code	Price	Dia Ø mm	Order Code	Price
2	4124-2	£25.02	17	4124-17	£26.40	32	4124-32	£43.04	47	4124-47	£69.90
3	4124-3	£24.91	18	4124-18	£26.97	33	4124-33	£42.93	48	4124-48	£62.21
4	4124-4	£21.81	19	4124-19	£30.42	34	4124-34	£42.93	49	4124-49	£74.03
5	4124-5	£21.69	20	4124-20	£30.88	35	4124-35	£40.86	50	4124-50	£73.23
6	4124-6	£21.46	21	4124-21	£32.02	36	4124-36	£44.99	52	4124-52	£91.83
7	4124-7	£22.15	22	4124-22	£32.02	37	4124-37	£45.11	55	4124-55	£90.45
8	4124-8	£22.15	23	4124-23	£32.02	38	4124-38	£45.11	60	4124-60	£91.83
9	4124-9	£22.15	24	4124-24	£32.25	39	4124-39	£60.03	65	4124-65	£96.88
10	4124-10	£22.61	25	4124-25	£35.70	40	4124-40	£51.08	70	4124-70	£103.07
11	4124-11	£22.61	26	4124-26	£36.16	41	4124-41	£60.38	75	4124-75	£135.44
12	4124-12	£22.61	27	4124-27	£36.50	42	4124-42	£53.72	80	4124-80	£123.97
13	4124-13	£22.61	28	4124-28	£36.62	43	4124-43	£60.72	85	4124-85	£146.92
14	4124-14	£22.73	29	4124-29	£38.68	44	4124-44	£53.95	90	4124-90	£160.70
15	4124-15	£26.74	30	4124-30	£36.73	45	4124-45	£64.16	95	4124-95	£172.17
16	4124-16	£26.40	31	4124-31	£44.19	46	4124-46	£68.30	100	4124-100	£180.21

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