



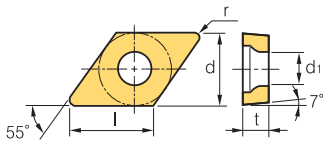
Workpiece	Steel	P																			Machining types
	Stainless steel	M																			
	Cast iron	K																			
	Non-ferrous metal	N																			
	Heat resistant alloy, Titanium alloy	S																			
	Hardened steel	H																			

 Cutting edge geometry **A52~A61**
 Recommended chip breaker **B04~B11**
 Code system **B26~B27**
 : Stock item



B Turning Insert (Positive)

DC ○○



Dimensions (mm)			
Size	d	t	d ₁
07	6.35	2.38	2.8
11	9.525	3.97	4.4

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	Cast iron	K																			
	Non-ferrous metal	N																			
	Heat resistant alloy, Titanium alloy	S																			
	Hardened steel	H																			

 Continuous cutting
 General cutting
 Interrupted cutting

[illegible]

➡ Cutting edge geometry A52~A61

➡ Recommended chip breaker B04~B11

 Code system **B26~B27**

- : Stock item

Available tool holders			
Designation	Page	Designation	Page
SDACR/L	B178	SDQCR/L	B206
SDJCR/L	B113, 179	SDUCR/L	B207
SDNCN	B114, 179	SDZCR/L	B208





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