



Grade	Cutting Speeds (m/min)	Feeds (mm/rev)	Depth of Cut (ap, mm)
<b>MHN10C - Coated CBN Grade for High Speed Continuous Cuts</b>	150–250	0.03–0.2	<0.3
<b>MHN20C - Coated CBN Grade for High Speed Medium Cuts</b>	50–150	0.03–0.3	<0.3
<b>DNC350 - Coated CBN Grade for Heavy Duty Interrupted Cuts</b>	30–120	0.03–0.2	<0.3
<b>MKN10 CBN Grade for Cast Iron</b>	300–800	0.03–0.3	<0.3
<b>MKN20 CBN Grade for Ductile Iron</b>	150–450	0.03–0.3	<0.3
<b>MSN10 Uncoated CBN Grade for Medium Cutting on Hardened Steel</b>	200–500	0.03–0.3	<0.3
<b>MSN20 Uncoated CBN Grade for Heavy Duty Cutting</b>	300–800	0.03–0.3	<0.3