



SECOND-HAND PRODUCTION LINES

STEEL INDUSTRY

**MAQUINARIA
DE SEGUNDA MANO**

**LINHAS DE PRODUÇÃO
DE SEGUNDA MÃO**

İKİNCİ EL MAKİNA SATIŞI

**UŻYWANE LINIE
PRODUKCYJNE**

**ПРОИЗВОДСТВЕННЫЕ ЛИНИИ,
БЫВШИЕ В УПОТРЕБЛЕНИИ**

二手生产设备

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IMMEDIATELY FOR SALE:

STEEL PLANTS

STEEL PLANT (STEELPLANT151101)

Mfc.: THYSSEN KRUPP AG, Year: 1989, Stopped: 2014,
Capacity: 600,000 ton/year,
Slab dimensions: 20,300 x 150/200 x 800/1600 mm – L x T x W
Consists of: EAF, Capacity: 86 Ton/Heat, AOD,
Vessel Capacity: 90 Ton/Heat, VOD, Continuous Caster

STEEL PRODUCTION PLANT (STEELPLANT151201) Mfc.: VAI, IHI, NIKKO

Built: 1974,1976,1995,2006 , Revamped: 2004/2006, Stopped: 2009,
Production of Square billets: 100x100 - 160x160 - 100 x 240 mm,
Round: 150,180, 200 mm, Scope of supply: EAF, Ladle Furnace,
VOD & VAD – Degassing, Billet Caster, Ingot Caster, ESR – Electro Slag
Remelting

MELT SHOP PLANT, SLAB & STRIP CASTING LINE

(MELTSLABSTRIPCASTL170601)

Material: Stainless Steel, Mfc.: DEMAG, BSE, SMS, SSW

Built: 1998, Rev.: 2009

Slab Dimensions: 800-1.600 x 175, 210, 240 mm,

Max. Length 12.000 mm

Strip Caster-dimensions: Width 1.130 + 1.450 x thickness 2.4 – 6.0 mm,

Rolling mill - after rolling process: 1.130 - 1.450 x 1.5 -2.5 mm,

Capacity: 20 melts/day - 600,000 T/annum,

Consists of: Scrap storage device, UHP Electric Arc Furnace, AOD Converter
System, Secondary Metallurgy, Continuous Slab Casting Plant, Miscella-
neous, Strip Casting Plant, 4-Hi Rolling Mill, Flying Shear, Cross Cut Shear,
Overhead Cranes, Dust Removal System

EAF PLANTS

EAF - 50 TON - AC-TYPE (EAF090801) Mfc.: MANNESMANN DEMAG,

Built: 1974, Capacity: 30 T, Revamped 1983, 1990, ABB Transformer,
Installed: 1992, Revamped: 1997, Stopped: 2002

EAF – 50 TON (EAF150401) Mfc.: ELECTROMELT / ABB,

Model No.: MT, Built: 1970's, Capacity: 50 Tons (45 MT)

LADLE FURNACE (LADLEFURN160901) Mfc.: INTECO,

Built: 2009, Heat normal: 150 ton, Max.: 160 ton, Min.: 70 ton,

Heating Rate: Max. 4~5°C/min., Nominal power: 20 MVA

BAR PRODUCTION LINES

BAR PRODUCTION PLANT (BARPLANT140501)

Mfc.: ABB, ELECTROTHERM, TECHNO METAL, MINEX METALLURGICAL,
FEDERAL, ISPL – MANNESMANN, DEMAG, AEG, SSS ENG. LTD., AVON
Built: 1985 – 2011, Material: Scrap,
Final products: Bar Dia.: 14 mm – 32 mm, Flats: 20 x 3 mm – 100 x 20 mm,
Angles: 25x25x3 – 75x75x6 mm, Hexagonal: 16 – 40 mm A/F,
EAF – 54 000 MT/a, Induction furnace – 54 000 MT/a,
Rolling mill 25” – 60 000 M, Rolling mill 16” – 12 000 MT/a,
Bright bar unit – 12 000 MT/a

REBAR PRODUCTION PLANT (REBAR180401)

Mfc.: DANIELI, POMINI, FARREL, ALLEN BRADLEY, Built: 1973,
Stopped in 3/2018, Refurbished 2015 – New PLC incl. power control.,
Supervisor control replaced 2009 & 2013.
Mechanical overhauling on the final steps of the mill.
Billet dim.: 120, 130 & 140 mm square, Length: 8.0 m,
Rebar: dia. 8 – 32 mm

PRESSES

FORGING PRESS (FORGINGPR160501) Mfc.: VORONEZ TMP,

Built: 1973, Rated capacity: 40000 kN, Shut height: 1000 mm,
Adjustable distance between table and slide: 10 mm, Dimensions of
openings in L. H. press side wall: -Height: 1100 mm -Width: 1000 mm

FORGING PRESS (FORGINGPR160502) Mfc.: SMERAL,

Type: LZK-4000, Built: 1979, Nominal force: 4000 T,
Distance clear between uprights: 1580 mm, Slide stroke: 380 mm,
Number of slide continuous strokes per minute 60,
Adjustment stroke: 10 mm, Distance between bed and slide when in
down position and adjustment up: 1000 mm

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ROLLING MILLS

HOT ROLLING MILL (HOTROLLMILL150603) Mfc.: MESTA

Blooming mill and 6 Finishing stands,
Slab dimensions: Wide: 28"-57" (711-1448 mm),
Length: 20"-29" (6.1-8.8 m), Thickness: 8" – 10" (203 – 254 mm)

COLD PILGER ROLLING MILL (PILGERROLLMILL170701) Mfc.: SMS (MDM),

Built: 1977 /1978, Standard version: Cold pilger mill 3 x 115 VMR,
Number of billets: 3, Feeder system (cont/discont.):
Strokes: (max/actual) 90 / 85 per min., Feed rate: 15.8 / 14.1 mm/stroke,
Filter: Paper band filter

PLATE ROLLING MILL PLANT (ROLLINGMILLPLATE181101)

Mfc.: DAVY MCKEE, NIPPON STEEL, TAE CHANG, MARK-TEC., IMS GMBH,
NDT GMBH, SPCO, Installed: 12-1997, Stopped in 7-2014
Capacity: 2,000,000 ton/year
Slab: T130~300 mm x W1,200~2,200 mm x L2,350~4,000 mm
Plate: T5~180 mm x W1,200~4,100 mm x L max. 25 m
Consists of: Reheating furnace, Descaler, Roughing mill, Finishing mill,
Cooling bed, Crop shear, Double side shear, Finishing shear, Leveller etc.

COLD ROLLING MILL (ROLLMILL130101) Mfc.: SKODA,

Type: 4-HI NON FERROUS COLD REVERSING MILL, Built: 1968,
Rolling Width: 300-1100 mm, Max rolling thickness entry: 11 mm,
Exit: 0.5 mm

4-HI COLD ROLLING MILL (ROLLMILL180401) Brand: UNITED,

Built: 1998, Type:4-Hi, Reversible, Material: Stainless steel,
Strip width: max. 500 mm, Thickness: 0.2-1.5 mm, Roll force: 300 T,
Speed: 300 m/min.

COLD REVERSING ROLLING MILL (ROLLMILL180501)

Mfc.: IKOMA, SHIBAURA ENGINEERING CO., LTD., TOSHIBA
Type: 4-Hi, Rev., Built: 1994, Material: SPCC, SS41, Width: 100-450 mm,
Thickness: 0.3~3.2 mm, Speed: 100 m/min

COLD ROLLING MILL (COLDROLLMILL190401)

Mfc.: ACHENBACH, Type: 4-Hi break down – Rev., Built: 1958
Dimension: 1000/400 x 1500 mm, Width: 600 - 1400 mm,
Entry Thickness: 8 - 10 mm, Exit thickness: 0.7 - 0.8 mm

COLD ROLLING MILL (ROLLMILL190402)

Mfc.: CHINA/MCC, Type: 6-Hi Mill, Built: 2009, Stopped: 2017
Annual capacity: 220,000 Ton/Year, Annual running time (Hour): 6480
Strip Width: 800~1250 mm, Thickness Entry: 1.5~3.5 mm,
Exit: 0.2 – 1.2 mm

20-HI SENDZIMIR REVERSING COLD ROLLING MILL

(ROLLMILLSENDZ190601) Mfc.: DEMAG, Built: 1967, Overhauled in 2001,
Status: Running, Type: 20-Hi x 1,000 mm wide Cold Rolling Mill,
Strip Width: 1000 mm max., Strip thickness: 0.095 - 2.0 mm,
Coil size: 508 I.D x 1850 O.D, Coil weight: 18 ton max, Mill speed:
530 m/min. max

COLD ROLLING MILL (ROLLMILL180201) Mfc.: SKODA,

Type: 4-Hi, Built: 1988, Model: 400/1000 x 800 mm,
Material: Stainless, Non - Ferrous Metals (Nickel, Copper, Bronze, Brass),
Strip Width: 260 - 630 mm, Entry Thickness: 8.0 mm, Exit: 0.4-3.0 mm,
Speed: 300 m/min.

STEEL COLD ROLLING MILL (ROLLMILL190102)

Mfc.: CHANG ZO, Type: 4-Hi Rev., Built: 1995, Strip width: 80-350 mm,
Thickness Entry: 3.2 mm, Exit: 0.1-2.3 mm, Speed: max.170 m/min.

6-HI REVERSING COLD ROLLING MILL (ROLLMILL190301)

Mfc.: CHINESE MADE, Type: 6-Hi Rev., Built: 2008,
Strip width: 1,250 mm, Strip thickness: Entry: 3.5 mm, Exit: 0.15 mm

4-HI REVERSING COLD ROLLING MILL (ROLLMILLCOLD180701)

Mfc.: LW NASH, Type: 4-Hi Rev., Built: 1976, Fully revamped in 2012,
Material: high carbon, stainless steel, copper alloys, etc.,
Width: 500 mm, Thickness: max. 7 mm, Exit thickness: min. 0.3 mm,
Speed: 300 m/min.



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12-HI SENDZIMIR ROLLING MILL (ROLLMILLSENDZ180101)

Mfc.: SENDZIMIR, Type: ZR16-18 - 12-Hi, For special steel and stainless steel strip! Built: TBA! Upgrade 1993 complete revamped! Dismantled!
Speed: 60-120 m/min., Strip width: 350 – 450 mm,
Thickness Entry: 2.3 mm, Exit: 0.05 mm

4 STANDS 4-HI COLD ROLLING MILL (ROLLMILL190501)

Mfc.: FRÖHLING, Built: 1969, Revamped: 1984, Dismantled: 2018,
Type: 4-Hi, Strip width max.: 282 mm, Thickness: in 2.0 mm,
out 0.25 – 1.20 mm, Speed max.: 400 m/min

DOUBLE STAND COLD ROLLING MILL (ROLLMILL190503) Mfc.: SMS,

Type: 4-Hi Double Stand Cold Rolling Mill, Built: 2009, Stopped: 2017,
Capacity: 800,000 Ton/Year, Strip width: 800 – 1650 mm,
Entry thickness: 1.8~5.0 mm, Exit: 0.3 – 2.5 mm,
Line Speed: max. 1350 m/min, Threading Speed: 30 m/min

SKIN PASS MILL (SKINPASSMILL190601) Mfc.: SMS,

Type: 4-Hi, Built: 2006, Stopped: 2017, Annual capacity: 425,000 Ton/Year,
Strip width: 900~1650 mm, Thickness: 0.3~3.5 mm,
Line Speed: 800 m/min, Threading Speed: 30 m/min

6-HI REVERSING COLD ROLLING MILL (ROLLMILL190601)

Mfc.: MECHANICAL: MUSEOK OYA MECHANICAL CO,
ELECTRICAL: MUSEOK HAEJUN AUTO CO.,
Built: 2004, Type: 6-Hi reversing mill - Ø160/Ø250/Ø680 x 850 mm Width,
Strip width: 400-700 mm, Thickness: 3.5 – 0.2 mm

PIPE LINES

PIPE FINISHING PLANT (PIPEFINISHPL180401) Mfc.: REIKA WERK GmbH,
Built: 1995, Type: 234/338/431/531, Pipe dim.: Pipe OD: 30 – 120 mm,
Tolerance: +/- 1%, Pipe ID: 14 – 116 mm, Pipe wall thickness: 0.7-8.0 mm,
Tolerance: +/- 10%, Pipe length: 2300-14000 mm

JCO PIPE WELDING LINE (PIPEWELD160101) Mfc.: KOREAN COMPANIES,
Installation date: 2008, Tubes types: KS, JIS, ASTM, API,
Material: API 5L 2B.X-80 under mild steel, Length: 5~16 m,
Wall Thickness: 9~80 mm, Capacity: 5000 ton/year,
Product size O.D.: 406 – 1676 mm - 16"~66"

SPIRAL PIPE WELDING LINE (SPIRALPIPEM180901)

Condition: brand new, 95% completed, offer is for 100% completion
Motor, gearbox and control panel need to be completed as per customer's requirement.

Built: 2018, Yield strength: 68.0 Kg/mm², Strip width: 0.9-2.0 m,
Thickness: 6.0 - 25.4 mm,

Material: Hot rolled coil, carbon steel API X70-Grade / PSL-2

Pipe application: Water pipe and steel pile, Gas & Oil pipe

Pipe out side diameter: Ø 500.0 mm ~ Ø 3,000.0 mm,

Pipe weight: 20.0 T max., Pipe Wall thickness: 6.0 - 25.4 mm,

Pipe length: 8.0 m ~ 20.0 m, Pipe Guarantee test max pipe: Ø 1016.0 mm

pipe x 25.0(t) mm x API X60 grade

**BRAND
NEW!**

ERW TUBE PRODUCTION LINE (TUBEERW170401)

Mfc.: GERMAN COMPANY, Built: 2000, Upgraded by Taeyoung Eng. in 2015,
Spiral Accumulator – Kent, USA, Welder – Bosung HF Korea - 2014,
End facer – TAE Young Korea – 2014, ERW Tube mill dia.: 22 – 89.1 mm,
Wall Thickness: 0.8 – 2.5 mm, Tube Length: 4 – 12 m, Speed: 100 m/min

ERW TUBE PRODUCTION LINE (TUBELERW181101) Mfc.: ACE IND CO,
Year: 1993, Steel pipe for round & square, Vinylhouse tubes,
Strip Width: 157 – 57 mm, Thickness: 1.2 – 2.5 mm, Speed: 95 m/min,
Tube diameter: 12.0 – 50.8 mm, Tube Length: 4 – 12 m

ERW TUBE PRODUCTION LINE (TUBELERW181102) Mfc.: MACHINERY- AEF,
Accumulator – Kent, Welder, Electric – Thermertool, Built: Mid of 1990's,
Tube Dia. 63.5 X 1.5 mm – 15.8 mm x 1.0 mm x 6 m Length

SEAMLESS PIPE PRODUCTION LINE (TUBELINE140901)

Mfc.: MANNESMANN MEER, Type: Continuous process, Built: 1993-2004,
Entry billet dim.: dia. 170 x 8500 mm length,

Exit Pipe dim.: dia. 21.3 - 159 mm, Wall thickness: 2.3 - 25 mm,

Length: 6 - 16 m, Capacity: 150 000 T/annum

**NEVER
USED!**

TIG WELDED STAINLESS STEEL TUBE LINE (TUBELINE160501)

Mfc.: OLMA SRL., Built: 1998, Tube dia.: 30-60.3 mm, Length: 6.0 m,
Wall: 1.0 mm

STAINLESS STEEL WELDING TUBE LINE (TUBELINE180601)

Mfc.: SE JIN ENGINEERING, Built: 2014,
Tube dimensions: dia. 101.6 x 0.8/2.5 mm, Welder: TIG 500 A,
Speed: 5 m/min., Coil weight: max. 3 tons

TIG WELDED STAINLESS STEEL TUBE LINE (TUBELINES140202)

Mfc.: OLMA Co., Built: 1996, Tube diameter: 50-114.3 mm, Length: 9.0 m,
Strip thickness: 1-3.2 mm, Max. plant speed: 7m/min.

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SLITTERS

SLITTER LINE (SLITTER181101) Mfc.: GERMAN MANUFACTURER,
Type: RS4, Built: 1991, Rp0.2 = 25 – 280 N/mm², Strip width: 1300 mm,
Thickness: 0.05 – 0.24 mm, Strip web width min.: 10 mm

EDGING, INSPECTION AND SLITTING LINE (SLITTER190201)

Mfc.: RS GMBH, SIEMENS, Built: 1987, Modified: 1991, Speed: 380 m/min.,
Strip width: 330-1720 mm, Thickness: 0.3 – 2.99 mm,
Web width: 31– 1540 mm, Strip tension: 6000 – 60 000 N,
Edging width: 580–1555 mm, No. of knives: 16 max.

SLITTER LINE (SLITTER190101) Mfc.: POBEDA, Built: 2007,
Type: 1500 X 6.3 MM.X 30 TONS, Power: 600 kW, Air Pressure: 7 bar,
Speed: 120 m/min., Strip width: 1500 mm, Thickness: 0.7 – 6.3 mm

SLITTER STAND (SLITTERSTAND181101) Mfc.: NGM GmbH,
Type: 650 x 4, Built: 2012, Material: Steel band mix,
Tensile strength: approx. 500 N/mm², Strip width: 50–650 mm,
Thickness: 0.5 – 4.0 mm, Tape numbers: 15 webs at 4.0 mm,
Tape width: min. 24 mm, Hydraulic pressure: 120 bar,
Knife / knife shaft dia.: 400/240 mm,
Qty. 2 Shear stands as exchangeable stands

FURNACES

INDUCTION FURNACE (FURNACEIND150901) Mfc.: DUCATI,
Type: 15 Ton, Built: 1990, Capacity: 15 Ton, Core of iron smelting furnace,
Spare parts: Core of iron 5 ton – 2 windings

INDUCTION FURNACE FOR SILICON (FURNACEIND140901)

Make: OTTO JUNKER GmbH, Model: MFT Si 300, Built: 2009,
Melting rate: 400 kg/h, Type: Induction furnace with batch size 300 kg,
unused., Capacity: 300 kg
Designed for melting, holding and pouring any type of metal - Silicon,
Power: 200 kW

**NEVER
USED!**

MISCELLANEOUS

SLAB LASER WELDING LINE (LASERWELDL170101)

Mfc.:ROFIN SINAR, Type: Laser DC 040 Standard, Beam excitation: RF,
Output power: 4000 Watt CO2, Built: 2008, Wave length: 10.6 µm,
Tools for manufacturing tubes: Dia. 6.00 > 50.8 mm,
Thickness 0.40 > 1.60 mm,
Pulse frequency for output power: CW or 2 – 5000 Hz

MESH WELDING LINE – PACKED IN 6 CONTAINERS

(MESHWELDL170401) Mfc.: EMIL JÄGER GmbH, Type: SPLX4,
Built: 1998, Fabric length: min. 1500 mm - max. 14 000 mm,
Width: min. 1000 mm - max. 3650 mm,
Welding width: max. 3600 mm, Mesh weight: 1000 kgs

PLATE MILLING LINE-NEW (MILLINGL170101) Mfc.:SELEMA,
Type: PMM, Built: 2014, Max. scalping area: 1800 x 4000 mm,
Height: 6 – 200 mm, Entry plates planatory tolerance:
max. 0.4 on width, max. 0.2 on length,
Entry plates thickness tolerance: +/-0.2 mm,
Thickness accuracy: +/- 0.1 mm,
Min./max. milling depth (single milling): 0.1 / 1.5 mm,
Positioning accuracy: +/- 0.0125 mm

NEVER
USED!

PLATE MILLING MACHINE (MILLINGM181001) Mfc.: WALDRICH SIEGEN,
Built: 1975, New electric in 2006! Construction: Heavy duty construction in cast steel, Table Width: 1840 mm,
Vacuum table: Width 1900 mm, Length 4100 mm,
Machined structure 45 x 45 mm, Milling cake: ø 860 mm
Number of tools: 14

POLISHING MACHINE (POLISHINGM190201) Mfc.: MADAR ALUMINIUM,
Built: 2010, Type: PM 2000, Very rarely used
Operation length: 7000 mm, Operation width: 800 mm, Power: 65 kW,
Profile thickness (workpiece thickness): 10 mm up to 200 mm

REWINDER (REWINDER190201) Mfc.: DEMAG, BBC

Built: 1967, Speed: max. 500 m/min.,
Strip width: 690 - 1600 mm, Thickness: 0.32 – 3.0 mm,
Edging width: max. 2 x 60 mm, min. 2 x 3.5 mm

ROBOT SAWING LINE (SAWLINE190201) Mfc.: FILL GmbH

Built: 2007, Profile length: max. 7200 mm, Finished length:
up to 1750 mm, Profile height: 20 – 150 mm

AUTOMATIC SHEETS STORAGE SYSTEM (STORAGESHEET180501)

Mfc.: MATTER S.R.L, Built: 2002, Model: Mat 00.6,
No. of Automatic Retrieval Cars: 2, Number of drawers: 756 Pallets,
Dimensions of the system: 74 x 9.40 m – L x W,
Dimension of Pallets: 1000/1500 x 2000/4000 x 250 mm - W x L x H,
Weight: 3000 kg,
Maximum speed of Retrieval Cars:
Y Axis: 11 m/min . / X Axis: 58 m/min. / Z Axis: 20 m/min.
System is working with Picking Station for separating
and handling of pallets.

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GALVANISING LINES

ELECTROLYTIC FINISHING PLANT – GALVANISING LINE (GALVANISINGL190201)

The production line coats the fine strip with a Zinc / Nickel alloy
NEURALYT (11% Nickel in the layer) or a pure Zinc coating (ELO Zinc).
The coated strip in this way is mainly used in the automotive industry
as a corrosion-resistant sheet.

Mfc.: ANDRITZ, Built: 1983-1989, Strip width: 600 - 1575 mm,
Thickness: 0.3 – 2.5 mm, One-sided & two-sided differential coating
Neuralyt – Zinc / Nickel 89% / 11%, 0 – 55 g/m²

GALVANISING LINE (GALVANISINGL180601) Mfc.: FPE Co. Ltd.,
Built: 2004, Strip width: 200 - 600 mm, Thickness: 1.0 - 3.2 mm,
Type: Continuous pickling cum non-oxidation furnace, Material:
Hot rolled low carbon steel (HR), Yield strength: 17 kg/cm² - 30 kg/cm²

GALVANISING AND PAINTING PLANT (GALVANISINGL190401) Mfc.: DANIELI,
Built: 2001, Stopped 2008, Started again 2017, Stopped 2018
Galvanising section: 3000 mm², Width: 600 to 1500 mm,
Thickness: 0.3 to 3.0 mm, Speed: 150 m/min, Painting section: 2295 mm²,
Width: 600 to 1500 mm, Thickness: 0.3 to 1.5 mm, Speed: 100 m/min

PICKLING LINES

PICKLING LINES (2) (PICKLINGL151101) Mfc.: SUNDWIG,

Built: 1980, Tank of clean HCl: 50 m³, Tank for dirty HCl: 50 m³,
Strip width: 1525 mm, Control: Relays Technic,
Qty. 3 Tanks interconnected one for each bath 3*10 m³,
Qty. 3 Baths HCl 15*2.5 m, Double bath pre-washing water

PICKLING LINE (PICKLINGL190201)

Mfc.: SIEMAG, WEAN DAMIRON, MIEBACH, KERAMCHEMIE, BWG, AEG
Built: 1953, Modified: 1970 & 1989,
Hot strip width Entry: 1630 mm max. Exit: 1610 mm,
Hot strip thickness: 1.8 – 6.2 mm, Operation speed: 160 m/min.,
Coil diameter: De-coiler OD max.: 2000 mm. Coiler OD max.: 2200 mm

PICKLING LINE (PICKLINGL190202) Mfc.: HUGO MIEBACH GMBH, RELIANCE

Built: 1987, One-sided and two-sided differential coating process
– Neuratern - Lead / Tin 91% / 9%, 0 – 75 g/m²
Strip width: 600-1265 mm, Trimming width: max. 1255 mm,
Thickness: 0.5 – 1.5 mm, Length of strip within the line: 90 m,
Reserve strip in loop pit 1: max. 20 m,
Reserve strip in loop pit 2: max. 16 m, Coil weight: 22 Ton,
Decoiler ID: 508, 610 mm, Coiler ID: 610 mm,
Decoiler OD: 1850 mm, Coiler OD: 1850 mm



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