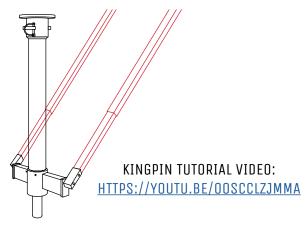
ADAPTER INSTALLATION:

KINGPIN: WITH STABILIZER BARS



Attach the Kingpin Adapter to the trailers' Kingpin and slide the U-shaped locking pin into place. Secure this connection with the supplied D-Pin. Slide the Mounting Ring Tube onto the Kingpin Adapter, ensuring that its bottom edge is flush with the base of the adapter. Make sure the wings of the Mounting Ring Tube are parallel with the front section of your trailer. Once it is in position, use the Allen Key to tighten the set screws. Install both 1 1/2" Pivot Tubes to the ends of the Mounting Ring Tube with the 2 1/2" Bolts and lock washer. Tighten the bolts loosely to allow room for adjustments. Turn the Pivot Tubes towards your trailer at a 45° angle in preparation for the Inner and Outer tubes.

3		With the 1 ½ inch bolt, flat washer and lock washer, thread the Coupling Nut into the outer portion of the Kingpin Box. You may have to remove one of the existing bolts from your Kingpin Box. Tighten the Coupling Nut as much as possible for a secure connection.
4		Attach the Trailer Mount Tube to the Coupling Nut . Angle this in the direction of the Pivot Tubes . Repeat steps 3-4 on the other side of the Kingpin Box.
5		Slide the Inner Tubes into the Pivot Tubes at the base of the Kingpin Adapter. Slide the Outer Tubes into the Trailer Mount Tubes on the Kingpin Box. Secure these connections with the 4 supplied D-Pins.
6	WE RECOMMEND A 13/32" DRILL BIT.	Using the pre-made holes in the outer tube as a guide, drill a hole into one side of the inner tube and then the other to complete the through hole. Secure these with D-Pins. This hole will only need to be drilled on the initial installation: 1 hole in each set of tubes.
7	TIGHTEN ALL BOLTS. CONNECT TRANSFORMER AS NORMAL.	Tighten the 4 bolts on the top and bottom pivot tubes. Follow Steps 5-6 on Page 11 of the Transformer Manual to connect to the Transformer.