

# OnsetX3

# OnsetX3HS

## Onset X3 HS builds on the trusted Onset platform to take productivity to another level

Increasing the Onset X3 productivity by over 50% to 1,450m<sup>2</sup>/hr\* (equivalent to 283 full-bed sheets/hr) and providing new features enabling fast 30 second job turnaround

\* Based on an approximate 4.4 second material handling time

**Inca**  
an **AGFA** Agfa company

### Features

<b>Up to 1450</b> Throughput (m <sup>2</sup> /hr)*	<b>30s</b> Job Setup Time	<b>C Y M K</b> Maximum CMYK x3
<b>392</b> Maximum Printheads	<b>14</b> Maximum Channels	<b>84</b> Printheads Per CMYK Colour
<b>14 40</b> Nominal Drop Sizes (pL)	<b>25</b> Vacuum Table Zones	<b>2</b> UV Mercury Lamps

**One Platform. Infinite Potential** - Onset X3 HS enables single cycle printing pushing productivity up to 1,450m<sup>2</sup>/hr along with the 'HS' features to drive down job turnaround time while maintaining the market leading reliability, consistency and high print quality synonymous with the Onset platform.

**Automation Options** - Utilise robotic technology to offer solutions for different production and material handling requirements and include: Laytable and Unload Robot, Hostert® Loader and Unload Robot, or Dual Robot.

**30 Second Job Setup** - Automated robot effectors and side shutters adjust automatically according to substrate setup, eliminating the need for manual intervention. A twenty-five zone vacuum table coupled with an autosliding skin greatly reduce the need for manual masking.

**Dimatix Printheads** - Deliver exceptional drop placement accuracy and reliability. Uses the 14-picolitre printhead and the white 40-picolitre recirculating printhead to provide optimum print speed and quality.

**AGFA Inks** - High quality range of inks to suit different applications and materials.

**IncaConnect** - Compatible with IncaConnect, which offers a powerful suite of tools to allow remote job setup, detailed production monitoring, bespoke automation, and integration into existing MIS and prepress systems.

### Channel Configurations

C	C	C	C	C
M	M	M	M	M
Y	Y	Y	Y	Y
K	K	K	K	K
C	C	C	C	C
M	M	M	M	M
Y	Y	Y	Y	Y
K	K	K	K	K
C	C	C	C	C
M	M	M	M	M
Y	Y	Y	Y	Y
K	K	K	K	K
O	W	O	Lc	
W	W	Lm		

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FAST JUST GOT FASTER

# Onset X3 HS

## Increasing the Onset X3 productivity to 1,450 m<sup>2</sup>/hr

### Technical Specification

#### Features

- High quality, high speed flatbed inkjet printing press
- Full-width printhead array and dual UV lamps
- Automated side shutters mask along table length to reduce setup time
- Automated sliding top table skin to reduce air flow through vacuum table and the need for masking on some substrates
- Customisable UV curing to achieve preferred substrate finish and optimize adhesion
- Intuitive yet powerful user interface
- Patented Print-a-Shim technology to achieve near-perfect table flatness and best possible print quality
- Twenty-five zone vacuum table includes vacuum sequencer to optimize substrate hold down
- Automatic nozzle mapping technology to eliminate effects of defective nozzles by compensating with nearby functional nozzles
- Automated printhead cleaning to protect and/or recover defective nozzles
- Substrate height detection system to monitor for obstructions that exceed the height of the substrate when printing

Media	
Max Print Size	3.22 m x 1.6 m (126.8 in x 63 in)
Max Substrate Thickness	46 mm (1.81 in), 18 mm (0.71 in) with automatic handling
Maximum Substrate Weight	20 kg (44 lb) at full table speed manual operation 80 kg (176 lb) at reduced table speed manual operation 10 kg (22 lb) using automatic handling
Types <sup>1</sup>	Foam PVC, PVC sheets, foamboard, corrugated cardboard, display board/cardstock, compressed cardboard, polystyrene, paper, synthetic paper, banner material, corrugated polypropylene, polycarbonate

<sup>1</sup> Satisfactory adhesion dependent on ink type and cure settings. List not exhaustive - check specification and test performance of media before printing - media handling is automation dependent.

Automation Options <sup>2</sup>	
Laytable + Unload Robot (¾ automation)	Manual load of substrate onto laytable. Substrate transferred to vacuum table with Unload Robot
Hostert® Loader + Unload Robot (full automation)	Loader collects, feeds and aligns substrate. Substrate transferred to vacuum table with Unload Robot
Dual Robot (full automation)	Dedicated robots for load and unload substrate transfers
Dual-Flex (full automation with integrated flexible loading)	Fully integrated laytable for flexible and rigid material loading with robot unload AND full automation with dual robots loading and unloading

<sup>2</sup> Please refer to separate datasheets for further details on available robot substrate handling systems.

Printing			
Printheads per CMYK Colour	84	Technology	Piezoelectric DOD inkjet
Nominal Printhead Drop Sizes	14 pL	White Only	40 pL
Configurations	3 x CMYK 3 x CMYK plus a choice of Lc, Lm, W and O		
Finishes	2 x UV lamps with user-defined UV configurations to provide satin and variable gloss finishes		

Productivity <sup>3</sup> (l/hr)				
Mode	Finish	Beds	m <sup>2</sup>	ft <sup>2</sup>
2 pass	Satin	283	1,449	15,597
3 pass <sup>4</sup>	Gloss	160	819	8,816
4 pass	Satin	213	1,091	11,743
5 pass <sup>4</sup>	Gloss	137	701	7,546
6 pass	Satin	160	819	8,816

<sup>3</sup> Productivity up to the quoted values is based on an approximate 4.4 second material handling time using 14pL printheads and a Relative Ink Density (RID) of 100%. Image and substrate dependent to achieve satisfactory curing.

<sup>4</sup> Gloss curing based on one 800mm/s curing pass.

Inks and Curing			
Ink	AGFA inks	Colours	Cyan, yellow, magenta, black, light cyan, light magenta, white and orange
Curing	Dual mercury lamps	Outdoor Durability	Up to 2 years UV with fade and water resistance

RIP (not included with machine)	
Software Options	ColorGATE® Production Server, Caldera GrandRIP+, PrintFactory™ and ONYX™
Input Formats	Most popular graphic file formats including PostScript, EPS, TIFF, PSD, PDF, and JPG. RIP whilst printing, queuing and double sided

Environment	Temperature	Humidity <sup>5</sup>
	20-30°C / 68-86°F Ambient	45-80% RH (non-condensing)

<sup>5</sup> Print quality can be affected by relative humidity (RH). When below 45% RH, printing on some plastics may require additional cleaning. In addition, anti-static bars (when fitted) will become less effective below 45% RH.

Power Consumption	Idle	Shutdown	Printing
	10 kW (UV lamps on standby, vacuum pump at 30Hz, printheads and heaters on)	1.72 kW (controls, printheads and heaters on)	36 kW (satin mode)

Physical Characteristics (machine only)						
Dimensions	Length	12.48 m (491.5 in)	Width	4.43 m (174.5 in)	Height	2.2 m (86.6 in)
Footprint	15.04 m x 5.93 m (592.1 in x 233.5 in) including space for exclusion zones, door opening and access. Excludes automation.					
Weight	7,800 kg (17,196 lb), 5,800 kg (12,787 lb) max. lift weight (uncrated)					

Services (machine only)	
Machine Power	Rated voltage: 400 VAC; 3-phase and Protective Earth/Ground; 125 A per phase. Supply voltage tolerance: 380-480 VAC. 300 mA earth leakage protection required in some regions
Chiller Power	3-phase; 380-480 VAC, 50/60 Hz, supplied via 30 Amp circuit breaker
Chilled Coolant Supply <sup>6</sup>	28±5°C at max 5 bar, 30 litres/minute, min. 18.5 kW capacity (above dew point)
Compressed Air	Printer only - 6 Bar, 0.3 m <sup>3</sup> /minute, ISO8573.1: Class 1.4.1
Network	Minimum 1000 Base T

<sup>6</sup> To ensure adequate corrosion protection, all chillers (internal/external) must be filled with a concentration of 25% Havoline® XLC Concentrate (or 50% if XLC 50/50 is used).

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