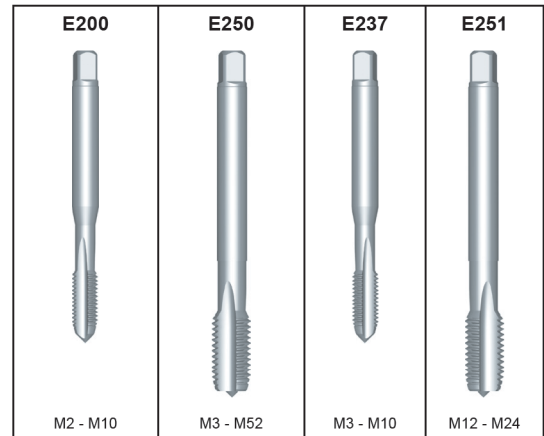
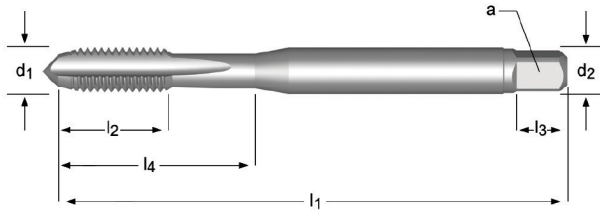




<b>E200</b>	M	DIN <b>371</b>	6H		<b>1.5XD</b>	HSS-E		<b>A</b> 6-8 <b>C</b> 2-3			
<b>E250</b>	M	DIN <b>376</b>	6H		<b>1.5XD</b>	HSS-E		<b>A</b> 6-8 <b>C</b> 2-3			
<b>E237</b>	M	DIN <b>371</b>	6H		<b>1.5XD</b>	HSS-E		<b>C</b> 2-3			
<b>E251</b>	M	DIN <b>376</b>	6H		<b>1.5XD</b>	HSS-E		<b>C</b> 2-3			

- E200** • M Machine Tap Straight Flute  
**E250** • M Maschinen-Gewindebohrer, geradegenutet  
**E237** • M Machinetappen met rechte spaangroeven  
**E251** • M Machos de máquina Estrías rectas  
 • M Macho de Máquina Canais Direitos

**E200; E250; E237; E251** • **1.1 1.2 1.3 1.4 1.5 3.1 3.2 3.3 6.2 6.3 7.2 7.3 8.2**



M	P mm	l <sub>1</sub> mm	l <sub>2</sub> mm	d <sub>2</sub> Ø mm	a mm	l <sub>3</sub> mm	z	l <sub>4</sub> mm	E200	E250	E237	E251	
2	0.40	45	6	2.8	2.1	5	3	1.6	9	E200M2			
2.2	0.45	45	7	2.8	2.1	5	3	1.75	12	E200M2.2			
2.5	0.45	50	8	2.8	2.1	5	3	2.05	12.5	E200M2.5			
3	0.50	56	10	2.2	2.1	5	3	2.5			E250M3		
3	0.50	56	10	2.2	2.1	5	3	2.5			E250M3NO1		
3	0.50	56	9	3.5	2.7	6	3	2.5	18	E200M3		E237M3	NO1
3	0.50	56	9	3.5	2.7	6	3	2.5	18	E200M3NO1			NO9
3.5	0.60	56	11	2.5	2.1	5	3	2.9			E250M3.5		
3.5	0.60	56	11	4.0	3.0	6	3	2.9	20	E200M3.5			
4	0.70	63	12	2.8	2.1	5	3	3.3			E250M4		
4	0.70	63	12	2.8	2.1	5	3	3.3			E250M4NO1		
4	0.70	63	12	4.5	3.4	6	3	3.3	21	E200M4		E237M4	
4	0.70	63	12	4.5	3.4	6	3	3.3	21	E200M4NO1			
5	0.80	70	13	3.5	2.7	6	3	4.2			E250M5		
5	0.80	70	13	3.5	2.7	6	3	4.2			E250M5NO1		
5	0.80	70	13	6.0	4.9	8	3	4.2	25	E200M5		E237M5	
5	0.80	70	13	6.0	4.9	8	3	4.2	25	E200M5NO1			
6	1.00	80	15	4.5	3.4	6	3	5			E250M6		
6	1.00	80	15	4.5	3.4	6	3	5			E250M6NO1		
6	1.00	80	15	6.0	4.9	8	3	5	30	E200M6		E237M6	
6	1.00	80	15	6.0	4.9	8	3	5	30	E200M6NO1			
7	1.00	80	15	5.5	4.3	7	3	6			E250M7		

M	P mm	l <sub>1</sub> mm	l <sub>2</sub> mm	d <sub>2</sub> ∅ mm	a mm	l <sub>3</sub> mm	z	 mm	l <sub>4</sub> mm	E200	E250	E237	E251
7	1.00	80	15	7.0	5.5	8	3	6	30	E200M7			
8	1.25	90	18	6.0	4.9	8	3	6.8			E250M8		
8	1.25	90	18	6.0	4.9	8	3	6.8			E250M8NO1		
8	1.25	90	18	8.0	6.2	9	3	6.8	35	E200M8		E237M8	
8	1.25	90	18	8.0	6.2	9	3	6.8	35	E200M8NO1			
10	1.50	100	20	10.0	8.0	11	3	8.5	39	E200M10		E237M10	
10	1.50	100	20	10.0	8.0	11	3	8.5	39	E200M10NO1			
10	1.50	100	20	7.0	5.5	8	3	8.5			E250M10		
10	1.50	100	20	7.0	5.5	8	3	8.5			E250M10NO1		
12	1.75	110	23	9.0	7.0	10	3	10.3			E250M12		E251M12
12	1.75	110	23	9.0	7.0	10	3	10.3			E250M12NO1		
14	2.00	110	25	11.0	9.0	12	3	12			E250M14		E251M14
14	2.00	110	25	11.0	9.0	12	3	12			E250M14NO1		
16	2.00	110	25	12.0	9.0	12	3	14		NO1	E250M16		E251M16
16	2.00	110	25	12.0	9.0	12	3	14		NO9 	E250M16NO1		
18	2.50	125	30	14.0	11.0	14	3	15.5		c 10	E250M18		E251M18
18	2.50	125	30	14.0	11.0	14	3	15.5			E250M18NO1		
20	2.50	140	30	16.0	12.0	15	3	17.5			E250M20		E251M20
20	2.50	140	30	16.0	12.0	15	3	17.5			E250M20NO1		
22	2.50	140	34	18.0	14.5	17	4	19.5			E250M22		E251M22
22	2.50	140	34	18.0	14.5	17	4	19.5			E250M22NO1		
24	3.00	160	38	18.0	14.5	17	4	21			E250M24		E251M24
27	3.00	160	38	20.0	16.0	19	4	24			E250M27		
30	3.50	180	45	22.0	18.0	21	4	26.5			E250M30		
33	3.50	180	50	25.0	20.0	23	4	29.5			E250M33		
36	4.00	200	55	28.0	22.0	25	4	32			E250M36		
39	4.00	200	60	32.0	24.0	27	4	35			E250M39		
42	4.50	200	60	32.0	24.0	27	4	37.5			E250M42		
45	4.50	220	65	36.0	29.0	32	6	40.5			E250M45		
48	5.00	250	70	36.0	29.0	32	6	43			E250M48		
52	5.00	250	70	40.0	32.0	35	6	47			E250M52		