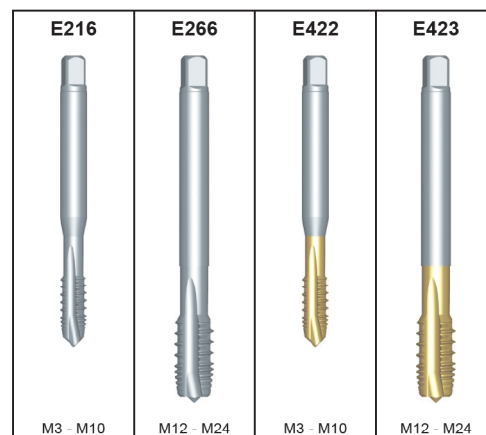
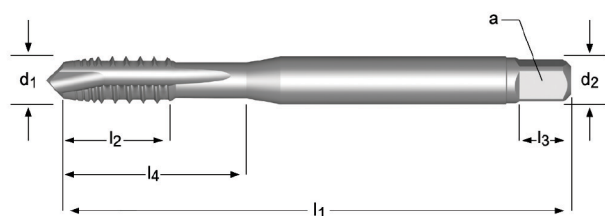


E216	M	DIN 371	6H		3XD	HSS-E		B 3.5-5			
E266	M	DIN 376	6H		3XD	HSS-E		B 3.5-5			
E422	M	DIN 371	6H		3XD	HSS-E		B 3.5-5			TiN
E423	M	DIN 376	6H		3XD	HSS-E		B 3.5-5			TiN

- E216** • M Machine Tap, Interrupted Threads Spiral Point
E266 • M Maschinen-Gewindebohrer, ausgesetzte Zähne, geradegenutet mit Schälanschnitt
E422 • M Machinetappen met schilaansnijding en onderbroken vertanding
E423 • M Machos de máquina, dientes alternos Entrada en hélice

E216; E266; E422; E423

1.2	1.3	1.4													
1.1	1.5	3.1	3.2	3.3	3.4	4.1	4.3	5.1	5.2	6.1	6.2	6.3	7.1	7.2	
7.3	7.4	8.1													



M	P	l ₁	l ₂	d ₂	a	l ₃	z	l ₄	E216	E266	E422	E423
mm	mm	mm	mm	mm	mm	mm		mm				
3	0.50	56	9	3.5	2.7	6	3	2.5	E216M3		E422M3	
4	0.70	63	12	4.5	3.4	6	3	3.3	E216M4		E422M4	
5	0.80	70	13	6.0	4.9	8	3	4.2	E216M5		E422M5	
6	1.00	80	15	6.0	4.9	8	3	5	E216M6		E422M6	
8	1.25	90	18	8.0	6.2	9	3	6.8	E216M8		E422M8	
10	1.50	100	20	10.0	8.0	11	3	8.5	E216M10		E422M10	
12	1.75	110	23	9	7.0	10	3	10.3		E266M12		E423M12
14	2.00	110	25	11	9.0	12	3	12		E266M14		E423M14
16	2.00	110	25	12	9.0	12	3	14		E266M16		E423M16
18	2.50	125	30	14	11.0	14	3	15.5		E266M18		E423M18
20	2.50	140	30	16	12.0	15	3	17.5		E266M20		E423M20
22	2.50	140	34	18	14.5	17	4	19.5		E266M22		E423M22
24	3.00	160	38	18	14.5	17	4	21		E266M24		E423M24