







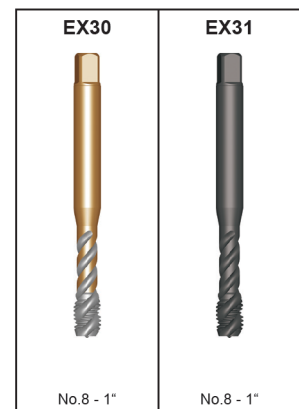
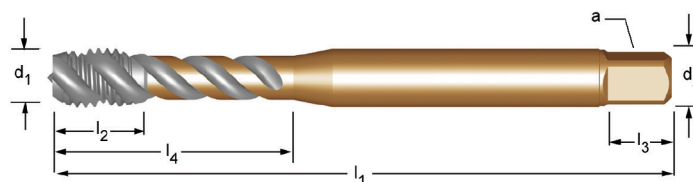



EX30	UNF	DIN 2184-1	2B		2.5XD	HSS-E		C 2-3	 $\lambda 45^\circ$		
EX31	UNF	DIN 2184-1	2B		2.5XD	HSS-E		C 2-3	 $\lambda 45^\circ$		ST 

EX30 EX31

- UNF Machine Tap Spiral Flute 45°
- UNF Maschinen-Gewindebohrer, rechtsgedallte Nuten 45°
- UNF Machinetappen met gespiraliseerde spaangroeven 45°
- UNF Tarauds machine goujures hélicoïdales 45°
- UNF Machos de máquina Estrias helicoidales a 45°
- UNF Macho de Máquina Canal Helicoidal 45°

EX20	▪	1.1	1.2	1.3	1.4	1.5	7.1	7.2	7.3	7.4
	•	4.1	4.2	5.1	5.2					
EX21	▪	1.1	1.2	1.3	1.4	1.5	2.1	2.2		
	•	2.3								



UNF	TPI	d ₁ nom mm	l ₁ mm	l ₂ mm	d ₂ Ø mm	a mm	l ₃ mm	z		l ₄ mm	EX30	EX31
8	36	4.166	63	7	4.5	3.4	8	3	3.5	21	EX308-36	EX318-36
10	32	4.826	70	8	6.0	4.9	8	3	4.1	25	EX3010-32	EX3110-32
1/4	28	6.350	80	10	7.0	5.5	8	3	5.5	30	EX301/4	EX311/4
5/16	24	7.938	90	12	8.0	6.2	9	3	6.9	35	EX305/16	EX315/16
3/8	24	9.525	100	15	10.0	8.0	11	3	8.5	39	EX303/8	EX313/8
7/16	20	11.112	100	15	8.0	6.2	9	3	9.9		EX307/16	EX317/16
1/2	20	12.700	110	18	9.0	7.0	10	3	11.5		EX301/2	EX311/2
5/8	18	15.875	110	20	12.0	9.0	12	4	14.5		EX305/8	EX315/8
3/4	16	19.050	125	25	14.0	11.0	14	4	17.5		EX303/4	EX313/4
7/8	14	22.225	140	25	18.0	14.5	17	4	20.4		EX307/8	EX317/8
1"	12	25.400	160	30	18.0	14.5	17	4	23.25		EX301	EX311