



**PART ASSEMBLY CODES**

#	CODE	DESCRIPTION
1	Z50020-05	BACKREST ACTUATOR ASSEMBLY (2-WAY / 3-WAY)
2	Z50030-05	HANDSET ASSEMBLY(2-WAY)
3	Z50040-05	BACKREST ASSEMBLY (2-WAY / 3-WAY)
4	Z50041-05	BACKREST ONLY (2-WAY / 3-WAY)
5	Z50042-05	BACKREST CUSHION ONLY(2-WAY / 3-WAY)
6	Z50050-05	CONTROL BOX ASSEMBLY(2-WAY / 3-WAY)
7	Z50070-05	LEG REST ACTUATOR ASSEMBLY (3-WAY)
8	Z50080-05	HANDSET ASSEMBLY (3-WAY)
9	Z50090-05	SEAT CUSHION (2-WAY / 3-WAY)

(ADD BL, RD, AM OR PVC SUFFIX TO CODE FOR FINISH IF REQUIRED)

**CONSUMABLES PART CODES**

#	CODE	DESCRIPTION
10	Z50032-05	KEY JACK AND CHAIN
11	Z50022-05	BRASS INSERT
12	Z50023-05	PIN SECUREMENT CLIP
13	Z50024-05	LONG PIN (51mm)
14	Z50025-05	SHORT PIN (46mm)



**DIAMOND RISE RECLINE ARMCHAIRS  
PARTS MANUAL**

PART CODE: Z50997