# HACH BIOTECTOR B3500s ONLINE TOC ANALYSER

## Applications







# **Effluent TOC monitoring made easy**

Semi-annual reagent replacement and seamless integration with the Hach<sup>®</sup> sample homogenisation unit, make the B3500s the easiest solution for regulatory TOC monitoring in municipal wastewater.

### **Easy sample homogeniser integration**

Designed to communicate with the Hach Sigmatax 2 sample homogeniser, the system provides an off-the-shelf solution to meet TOC effluent monitoring regulations.

### **Extended reagent and maintenance intervals**

Every six months reagent replenishment, semi-annual calibration and basic preventative maintenance allows you to focus on what matters most.

### **Worry-free TOC**

With innovative two stage, advanced oxidation technology, the B3500s provides you with reliability and uptime, without sacrificing accuracy.

### Reagent costs that don't kill the bottom line

By only needing to replenish reagents every six months, you will see direct bottom line savings in comparison to other systems requiring bi-weekly or monthly replacements.



### **Technical Data\***

Ambient temperature	5 - 45 °C	Power requirements	230 V AC
Communication: digital	Modbus, Profibus DP, Ethernet	(Voltage)	200 V / 10
	Via add on module via converter	Power requirements (Hz)	50 Hz
Cycle time	From 5.5 minutes, depending on range and application	Range selection Repeatability	Automatic or manual range selection 0 - 25 mg/L C: $\pm$ 3 % of reading or
Parameters	Direct measurement of Total Organic Carbon, Total Inorganic Carbon,	переатарінту	$\pm$ 0.03 mg/L, whichever is greater;
	Total Carbon		Lower limit of detection LOD = 0.06 mg/L
	Chemical Oxygen Demand, Biological Oxygen Demand via correlation		Exceedance tracking 0 - 100 mg/L
	Volatile Organic Carbon via calculation		C: $\pm 5\%$ of reading or $\pm 0.5$ mg/L, whichever is greater
Data storage	Previous 9999 reaction data	Sample inlet temperature	0 - 60 °C
Dimensions (H x W x D)	750 mm x 500 mm x 320 mm	Service interval	6 month service intervals
Display	High contrast 40 character x 16 line backlit LCD with LED backlight	User interface	Microcontroller with membrane keyboard
Humidity	5 - 85 % (non-condensing)	Weight	46 kg
Measurement method	Infrared Measurement of CO <sub>2</sub> after Oxidation (DIN EN 1484:1997-08, ISO 8245:1999-03, EPA 415.1)	Protection class	IP44, standard fan cooled, maximum ambient temperature 45 °C
Measuring range	0 - 25 mg/L C, with exceedance tracking up to 100 mg/L C		IP54, air cooled, maximum ambient temperature 35 °C
Multi-Stream	1 process stream, 1 grab sample		IP54, vortex cooled, maximum
Oxidation method	Innovative Two-Stage Advanced Oxidation Process (TSAO) using Hydroxyl Radicals		ambient temperature 50 °C *Subject to change without notice.
Particle size	Up to 100 µm		

### **Principle of operation**

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Acid is added to lower the pH so that inorganic carbon is sparged off as  $CO_2$ . This is also measured to ensure the Total Inorganic Carbon (TIC) in not carried over into the TOC.

### Oxidation

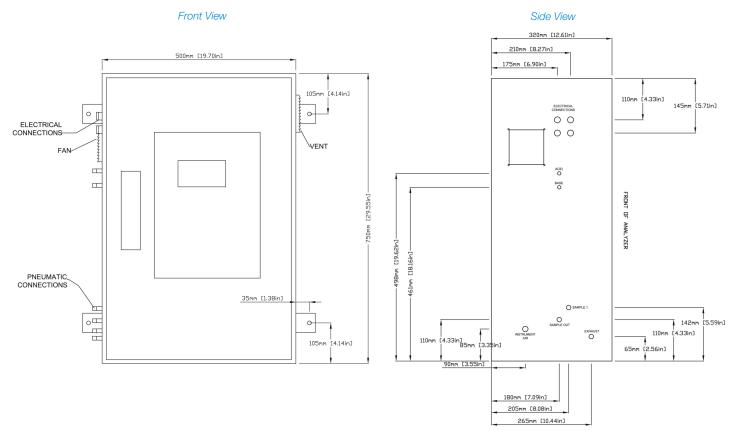
BioTectors's unique oxidation method (TSAO) efficiently oxidises the organic carbon in the sample to  $CO_2$ . TSAO utilises hydroxyl radicals generated within the analyser by combining oxygen, which passes through the ozone generator, with sodium hydroxide.

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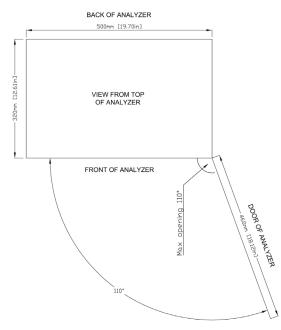
To remove  $CO_2$  from the oxidised sample, the pH of the sample is lowered again. The  $CO_2$  is sparged and measured by the specially developed NDIR  $CO_2$  analyser. The result is displayed as Total Organic Carbon (TOC).



### **Dimensions**



### Top View



### **Order Information**

# InstrumentsB5BCAA152AAASHach BioTector B3500s Online TOC analyser, 0 - 25 mg/L C, 1 stream, 230 V ACB5BFAA152AAASHach BioTector B3500s Online TOC analyser, 0 - 25 mg/L C, with 0 - 100 mg/L C range extension,<br/>1 stream, 230 V ACB5BCAA152AACSHach BioTector B3500s Online TOC analyser, 0 - 25 mg/L C, 1 stream, grab sample, 230 V ACB5BFAA152AACSHach BioTector B3500s Online TOC analyser, 0 - 25 mg/L C, 1 stream, grab sample, 230 V ACB5BFAA152AACSHach BioTector B3500s Online TOC analyser, 0 - 25 mg/L C, with 0 - 100 mg/L C range extension,<br/>1 stream, grab sample, 230 V AC

There are additional options available. Please contact Hach for more details. Note: Sigmatax 2 needs to be ordered separately.

### Accessories

10-SMC-001	Air supply filter pack	
2038062	BioTector reagent, 4.0 N NaOH	
2038162	BioTector reagent, 6.0 N sulfuric acid with Mn catalyst	
19-KIT-123	Six months spare part kit for BioTector B3500	
LXV215	Sigmatax 2 Control unit sampling & ultrasonic homogenisation	
LXV231	Suction probe (10 m) for Sigmatax 2	
LXV232	Suction probe (20 m) for Sigmatax 2	
LXV282	Suction probe (30 m) for Sigmatax 2	
LZX306	Valve piston seal set (every 6 months) for Sigmatax 2	
LZX299	Air filter without fittings (every 12 months) for Sigmatax 2	
LZX376	230 V membrane compressor (every 18 months) for Sigmatax 2	

### Be certain in your measurements with a first class Service Partner. Be confident with Hach Service.

By having regular on-site preventative maintenance and calibration, you maximise your measurement reliability and instrument uptime. Hach Service Programs give you full assurance that your instruments stay in compliance, and you stay within your budget.

### Start-Up:

Commissioning will ensure you get the best performance from your instrumentation from the first day you use it.

### Service Agreements:

Hach offers a wide range of service agreements that can be tailored to you to help maximise your measurement reliability and instrument uptime.

Contact us to get a service offering designed for you.

