

## ASSOCIATED CONTENT

### Supporting Information

Equations used for calculation of yield and productivity for single batch PC processes

$$Pr = \frac{(m_{pr} * Pu) - m_{seed}}{V_{cryst} * t_{exp}} \quad S1$$

$$Y = \frac{(m_{pr} * Pu) - m_{seed}}{m_{theo} * 0.5} \quad S2$$

Equation used for calculation of yield and productivity for CPCD process

### Crystallization tank

$$Pr = \frac{(m_{pr} * Pu) - m_{seed}}{V_{cryst} * t_{exp}} \quad S3$$

$$Y = \frac{(m_{pr} * Pu) - m_{seed}}{(m_{theo} * 0.5) + (m_{solid\ excess} * 0.5)} \quad S4$$

### Dissolution tank

$$Pr = \frac{(m_{pr} * Pu)}{V_{cryst} * t_{exp}} \quad S5$$

$$Y = \frac{(m_{pr} * Pu)}{m_{solid\ excess} * 0.5} \quad S6$$