

# Bioconjugate Chemistry

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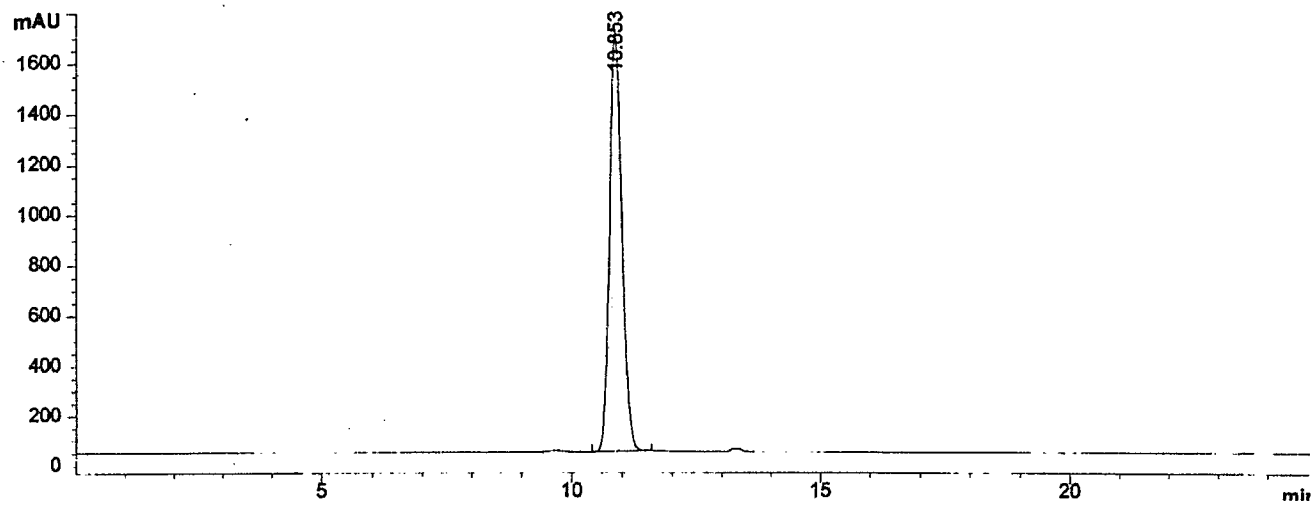


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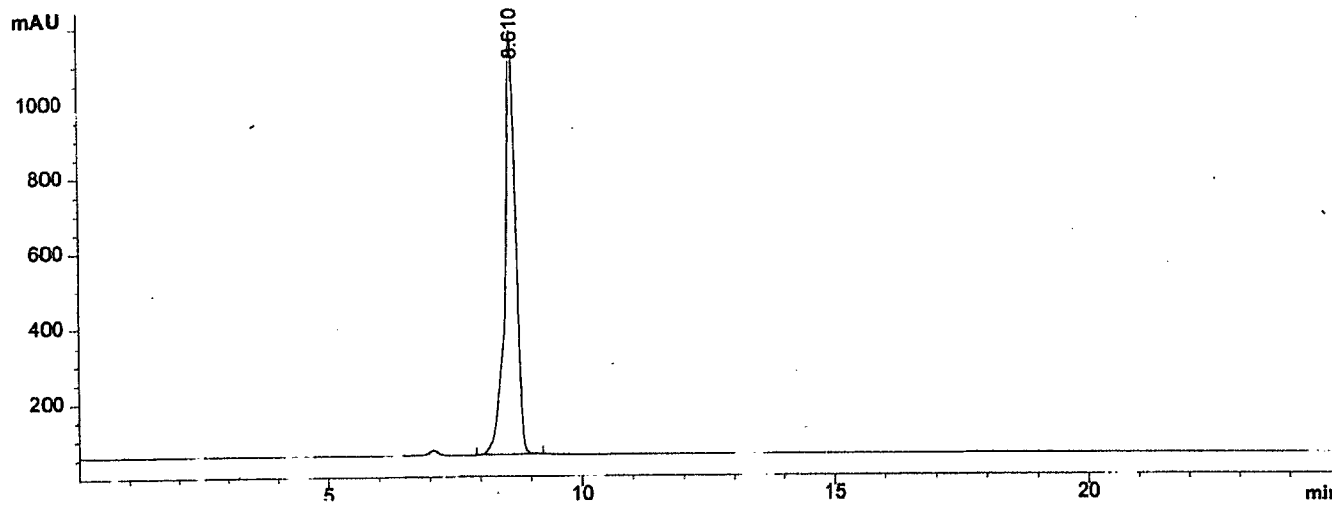
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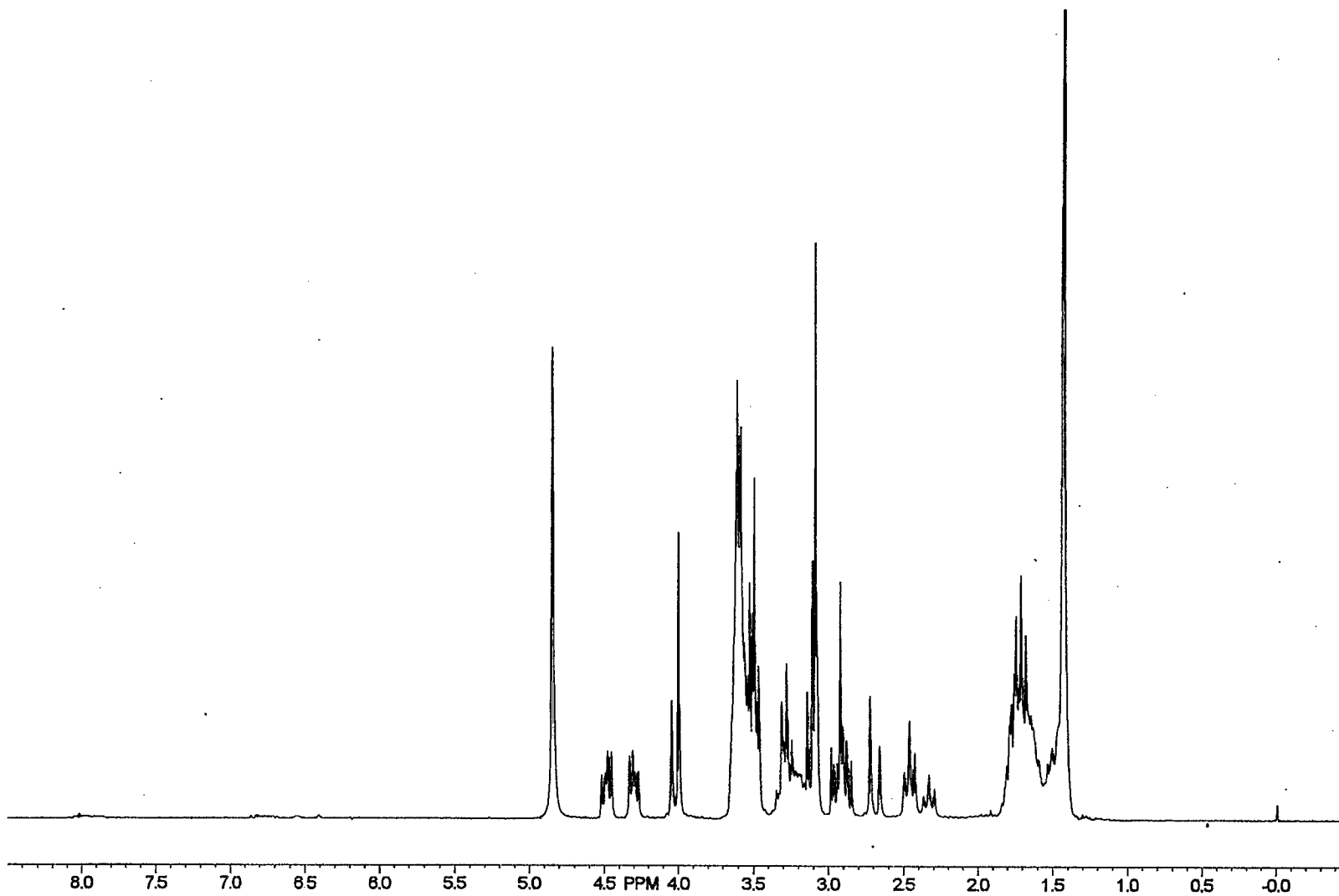
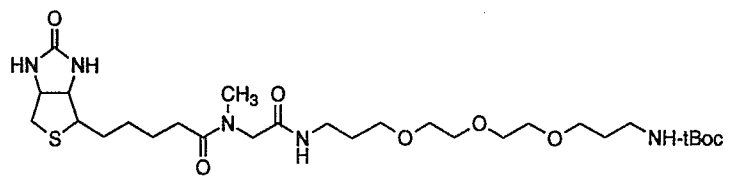
Size exclusion HPLC chromatogram of 13-N-(*tert*-butoxycarbonyl)-4,7,10-trioxatridecanyl-1-N-methylglycine biotinamide; 5.



Size exclusion HPLC chromatogram of 13-N-maleimido-4,7,10-trioxatridecanyl-1-N-methylglycine biotinamide; 7.



$^1\text{H}$  NMR of **5** in  $\text{MeOH-d}_4$ :



$^1\text{H}$  NMR of 7 in MeOH- $d_4$ :

