

Supporting Information

Modeling the effects of interfacial characteristics on gas permeation behavior of nanotube-mixed matrix membranes

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S1- The equations used for developing the new model

Nan et al¹ proposed a general formulation for the effective thermal conductivity, K_{eff} , of a polymer-ellipsoidal particle composite considering the interfacial thermal resistance between the polymer and particles according to the multiple scattering theory:²

$$K_{eff} = K_m \frac{1+\varphi [\beta_{11}(1-L_{11})(1-\langle \cos^2\theta \rangle) + \beta_{22}(1-L_{22})\langle \cos^2\theta \rangle]}{1-\varphi [\beta_{11}L_{11}(1-\langle \cos^2\theta \rangle) + \beta_{22}L_{22}\langle \cos^2\theta \rangle]} \quad (S1)$$

where

$$\langle \cos^2\theta \rangle = \frac{\int \rho(\theta) \cos^2\theta \sin\theta d\theta}{\int \rho(\theta) \sin\theta d\theta} \quad (S2)$$

$$\beta_{11} = \frac{K_{11} - K_m}{K_m + L_{11}(K_{11} - K_m)} \quad (S3)$$

$$\beta_{22} = \frac{K_{22} - K_m}{K_m + L_{22}(K_{22} - K_m)} \quad (S4)$$

where K_m , K_{ii} ($i: 1, 2$) and L_{ii} ($i: 1, 2$) are the thermal conductivity of matrix, equivalent thermal conductivities along the X_i symmetric axis of ellipsoidal composite and a geometrical factor, respectively. Also, θ is the angle between the materials axis and the local particle symmetric axis, $\rho(\theta)$ is a distribution function describing the ellipsoidal particle orientation and φ is the volume fraction of particles. Equation S1 considers the effects of size, shape, orientation and volume fraction of fillers as well as the interfacial thermal resistance between the filler and polymer (by the term β_{ii}). The Nan model can be simplified for isotropic composites with completely random oriented ellipsoidal particles ($\langle \cos^2\theta \rangle = 1/3$) as:

$$K_{eff} = K_m \frac{3 + \varphi [2\beta_{11}(1 - L_{11}) + \beta_{22}(1 - L_{22})]}{3 - \varphi [2\beta_{11}L_{11} + \beta_{22}L_{22}]} \quad (S5)$$

Equations S3-S5 can be adopted for uniformly distributed tubular filler-containing polymers by considering $L_{11} = 0.5$ and $L_{22} = 0$ (eqs S6-S8, respectively):³

$$\beta_{11} = \frac{2(K_{11} - K_m)}{K_{11} + K_m} \quad (\text{S6})$$

$$\beta_{22} = K_{22}/K_m - 1 \quad (\text{S7})$$

$$\frac{K_{eff}}{K_m} = \frac{3 + \varphi(\beta_{11} + \beta_{22})}{3 - \varphi\beta_{11}} \quad (\text{S8})$$

where φ is the volume fraction of nanotubes. K_{11} and K_{22} are the thermal conductivities along transverse and longitudinal axes of the nanotube coated with a thin interfacial layer, respectively, as schematically shown in Figure S1.

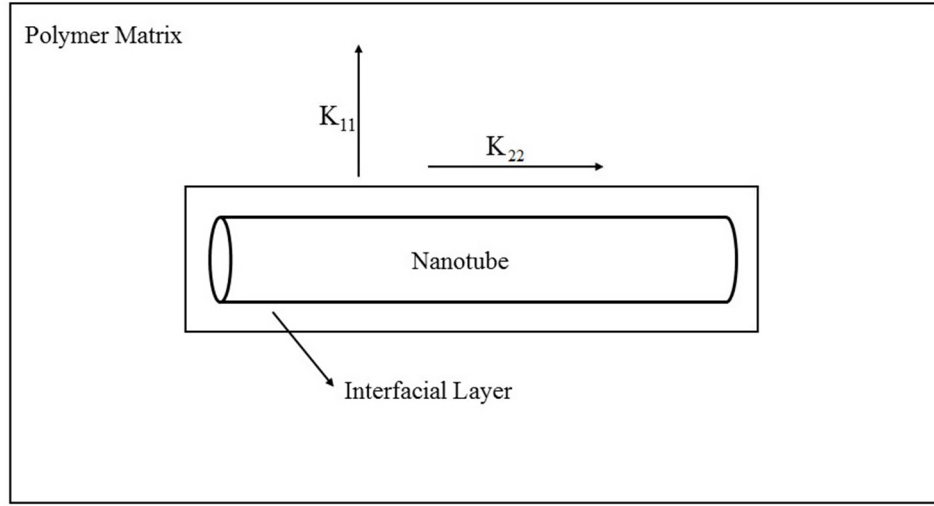


Figure S1. Schematic illustration of thermal conduction through transverse (11) and longitudinal (22) axes of a nanotube embedded in a polymer matrix.

The transverse and longitudinal thermal conductivities of the nanotube particles are calculated from the series resistance of interface/nanotube/interface model as follows:³

$$K_{11} = \frac{K_{NT}}{1 + \frac{2a_k}{d} \frac{K_{NT}}{K_m}} \quad (\text{S9})$$

$$K_{22} = \frac{K_{NT}}{1 + \frac{2a_k}{L} \frac{K_{NT}}{K_m}} \quad (\text{S10})$$

where K_{NT} , L and d are the thermal conductivity, length and diameter of the nanotube (NT), respectively. Also, a_k is a so-called Kapitza radius and is defined by:⁴

$$a_k = R_k \cdot K_m \quad (\text{S11})$$

where R_k is the "interfacial thermal resistance" between the nanotube and polymer matrix. Finally, by substituting eqs S9 and S10 into eqs S6 and S7, respectively, the thermal conductivity of a nanotube composite (eq S8) is obtained as:¹

$$\frac{K_{eff}}{K_m} = 1 + \frac{\varphi \cdot \alpha}{3} \frac{K_{NT}/K_m}{\alpha + \frac{2a_k K_{NT}}{d K_m}} \quad (\text{S12})$$

where α is the aspect ratio of nanotubes. The Nan model demonstrates that the existence of polymer-nanotube (NT) interfacial thermal resistance decreases the thermal conductivity of the polymer/NT nanocomposite.

S2- Experimental data from the literature used for validating the proposed model

Tables S1-S4 represent the existing experimental data in the literature including 10 sets of CO₂/CH₄ permeation, 12 sets of CO₂/N₂ permeation, 3 sets of CO₂/O₂ permeation and 2 sets of CO₂/H₂ permeation through CNT- or HNT-containing MMMs.

Table S1. Experimental CO₂/CH₄ separation data of different nanotube-MMMs.

Set	MMMs	Φ (vol%)	Permeability (Barrer)	
			P(CO ₂)	P(CO ₂)/P(CH ₄)
1	MWCNT/PVAm ⁵	0.0	19.6	12.1
		5.0	29.9	10.0
2	MWCNT-NH ₂ /PVAm ⁵	0.0	19.6	12.1
		5.0	28.3	15.6
3	MWCNT-PMMA/PA ⁶	0.0	8.23	26.6
		2.0	8.71	20.6
4	Milled-MWCNT-PMMA/PA ⁶	0.0	8.23	26.6
		2.0	10.6	29.0
5	MWCNT-NH ₂ /Pebax ⁷	0.0	130	17.0
		5.0	195	17.0
		13	286	17.0
		18	390	16.0
6	HNT/PEI ⁸	0.0	0.63	79.6
		0.5	1.47	15.1
7	HNT-NH ₂ /PEI ⁸	0.0	0.63	79.6
		0.25	0.80	85.9

8	HNT-PANi/PSf ⁹	0.50	1.17	47.8
		0.0	17.4	21.6
		0.25	30.4	23.8
		0.50	46.5	26.6
9	HNT/PI ¹⁰	1.0	68.4	14.1
		0.0	640	23.7
		10	950	20.2
10	HNT-NH ₂ /PI ¹⁰	0.0	640	23.7
		10	910	22.8

Table S2. Experimental CO₂/N₂ separation data of different nanotube-MMMs.

Set	MMMs	Φ (vol%)	Permeability (Barrer)	
			P(CO ₂)	P(CO ₂)/P(N ₂)
1	MWCNT-COOH/PES ¹¹	0.0	2.70	21.5
		1.0	3.20	22.5
		2.0	3.50	22.0
		4.0	4.50	22.5
2	SWCNT/BPPOdp ¹²	0.0	78.0	30.0
		3.0	122	29.0
		6.0	156	29.0
3	SWCNT-COOH/BPPOdp ¹²	0.0	78.0	30.0
		3.0	79.0	30.0
4	MWCNT/BPPOdp ¹²	0.0	78.0	30.0
		3.0	110	32.0
		6.0	148	31.0
5	MWCNT/PI, in situ polymerization ¹³	0.0	2.31	15.4
		0.7	3.32	18.4
		1.4	4.58	20.8

			2.1	5.44	22.7
6	MWCNT-COOH/PI, in situ polymerization ¹³		0.0	2.31	15.4
			0.7	4.79	26.6
			1.4	6.77	32.2
			2.1	9.06	37.7
7	MWCNT-COOH/PI, solution mixing ¹³		0.0	2.31	15.4
			0.7	3.67	20.4
			1.4	5.15	26.2
			2.1	6.12	29.1
8	MWCNT/PVAm ⁵		0.0	19.6	25.2
			5.0	29.9	15.7
9	MWCNT-NH ₂ /PVAm ⁵		0.0	19.6	25.2
			5.0	28.3	21.3
10	HNT-PANi/PSf ⁹		0.0	17.4	25.4
			0.25	30.4	26.1
			0.5	46.5	27.3
			1.0	68.4	22.1
11	HNT/PI ¹⁰		0.0	640	25.6
			10	950	17.6
12	HNT-NH ₂ /PI ¹⁰		0.0	640	29.6
			10	910	20.2

Table S3. Experimental CO₂/O₂ separation data of different nanotube-MMMs.

Set	MMMs	Φ (vol%)	Permeability (Barrer)	
			P(CO ₂)	P(CO ₂)/P(O ₂)
1	MWCNT/PVAm ⁵	0.0	19.6	9.98
		5.0	29.9	8.91
2	MWCNT-NH ₂ /PVAm ⁵	0.0	19.6	9.98
		5.0	28.3	10.8
3	HNT-PANi-PSf ⁹	0.0	17.4	4.37
		0.25	30.4	4.35
		0.5	46.5	4.63
		1.0	68.4	3.63

Table S4. Experimental CO₂/H₂ separation data of different nanotube-MMMs.

Set	MMMs	Φ (vol%)	Permeability (Barrer)	
			P(CO ₂)	P(CO ₂)/P(H ₂)
1	MWCNT/PVA ¹⁴	0.0	850	77.9
		1.0	856	44.9
		2.0	917	41.0
		4.0	921	40.5
2	MWCNT-NH ₂ /PVA ¹⁵	0.0	986	54.0
		3.0	1014	54.0

S3- An example describing the calculation of the parameter %AARE

For example, the parameter %AARE for set 5 of Table 3 is obtained according to eq 21 as follows:

HC model:

$$\%AARE = \frac{100}{4} \left(\left| \frac{2 \cdot 31 - 2 \cdot 31}{2 \cdot 31} \right| + \left| \frac{2 \cdot 40 - 3 \cdot 32}{3 \cdot 32} \right| + \left| \frac{2 \cdot 50 - 4 \cdot 58}{4 \cdot 58} \right| + \left| \frac{2 \cdot 59 - 5 \cdot 44}{5 \cdot 44} \right| \right) = 31 \cdot 32$$

KJN model:

$$\%AARE = \frac{100}{4} \left(\left| \frac{2 \cdot 31 - 2 \cdot 31}{2 \cdot 31} \right| + \left| \frac{2 \cdot 33 - 3 \cdot 32}{3 \cdot 32} \right| + \left| \frac{2 \cdot 34 - 4 \cdot 58}{4 \cdot 58} \right| + \left| \frac{2 \cdot 36 - 5 \cdot 44}{5 \cdot 44} \right| \right) = 33 \cdot 86$$

Proposed model:

$$\%AARE = \frac{100}{4} \left(\left| \frac{2 \cdot 31 - 2 \cdot 31}{2 \cdot 31} \right| + \left| \frac{3 \cdot 38 - 3 \cdot 32}{3 \cdot 32} \right| + \left| \frac{4 \cdot 45 - 4 \cdot 58}{4 \cdot 58} \right| + \left| \frac{5 \cdot 51 - 5 \cdot 44}{5 \cdot 44} \right| \right) = 1 \cdot 50$$

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