Selective metathesis synthesis of MgCr$_2$S$_4$ by control of thermodynamic driving forces

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Supporting Information Placeholder

ABSTRACT: MgCr$_2$S$_4$ thiospinel is predicted to be a compelling Mg-cathode material, but its preparation via traditional solid-state synthesis methods has proven challenging. Wustrow et al. [Inorg. Chem. 57, 14 (2018)] found that the formation of MgCr$_2$S$_4$ from MgS + Cr$_2$S$_3$ binaries requires weeks of annealing at 800 °C with numerous intermediate regrinds. The slow reaction kinetics of MgS + Cr$_2$S$_3$ → MgCr$_2$S$_4$ can be attributed to a miniscule thermodynamic driving force of $\Delta H = -2$ kJ/mol. Here, we demonstrate that the double ion-exchange metathesis reaction, MgCl$_2$ + 2 NaCrS$_2$ → MgCr$_2$S$_4$ + 2 NaCl, has a reaction enthalpy of $\Delta H = -47$ kJ/mol, which is thermodynamically driven by the large exothermicity of NaCl formation. Using this metathesis reaction, we successfully synthesized MgCr$_2$S$_4$ nanoparticles (< 200 nm) from MgCl$_2$ and NaCrS$_2$ precursors in a KCl flux at 500 °C in only 30 minutes. NaCl and other metathesis byproducts are then easily washed away by water. We rationalize the selectivity of MgCr$_2$S$_4$ in the metathesis reaction from the topology of the DFT-calculated pseudo-ternary MgCl$_2$-CrCl$_3$-Na$_2$S phase diagram. Our work helps to establish metathesis reactions as a powerful alternative synthesis route to inorganic materials that have otherwise small reaction energies from conventional precursors.
Introduction

Synthesis is the bedrock of inorganic materials chemistry, serving as the first step to any further investigation into the structure-property relationships of materials. For ceramic materials, the traditional approach to solid-state synthesis involves grinding or milling precursors into powder form, followed by the firing of these precursors at high temperatures to form more complex materials. While this approach has led to the synthesis of many inorganic materials, it remains limited by a number of thermodynamic and kinetic constraints. For example, the synthesis temperature should be high enough to facilitate fast diffusion and reaction kinetics, but low enough that the target compound does not melt or decompose. However, high temperatures also lead to the ripening of large particles, which eliminates interfaces and thereby reduces reaction kinetics. Because of these often conflicting constraints, solid-state synthesis occasionally proceeds with slow reaction kinetics, non-equilibrium intermediates, or impurities, which hinder the phase-pure synthesis of a desired target material.

One such material that has proven difficult to synthesize via traditional solid-state synthesis is MgCr$_2$S$_4$ thiospinel. In the search for Mg-ion cathode materials beyond the dominant Chevrel Mo$_6$S$_8$ phase, Mg-thiospinels emerged as a promising class of compounds. Thiospinels benefit from a soft sulfur anion sublattice, which enhances Mg-ion mobility compared to oxides, and a spinel framework, which provides a favorable \textit{tetrahedral$\rightarrow$octahedral$\rightarrow$tetrahedral} Mg$^{2+}$ migration path with a low diffusion barrier. MgTi$_2$S$_4$ was the first demonstrated Mg-thiospinel cathode material, successfully cycled at a C/5 rate at 60°C and achieving a specific energy density of 230 Wh kg$^{-1}$. Our computational search for other candidate Mg-thiospinels found MgCr$_2$S$_4$ to possess compelling properties, including a high specific capacity (209 mA h g$^{-1}$) and energy density (244 Wh kg$^{-1}$), as well as a relatively low Mg-ion diffusion barrier of 540 meV. Notably, MgCr$_2$S$_4$ was calculated with density functional theory (DFT) to fall upon the Mg-Cr-S convex hull, meaning it is thermodynamically stable with respect to competing compounds and should therefore be synthesizable.

Following this prediction, Wustrow \textit{et al.} successfully synthesized MgCr$_2$S$_4$ through a traditional solid-state synthesis approach—although it was found to be a laborious reaction. Starting from elemental (Mg + Cr + S) precursors, the binary sulfides, MgS and Cr$_2$S$_3$, formed rapidly upon heating. However, the subsequent reaction from MgS + Cr$_2$S$_3$ to ternary MgCr$_2$S$_4$ required holding at 800 °C for two weeks, with numerous intermediate regrinds. Notably, the reaction could not be accelerated by carrying out the synthesis at higher temperatures as MgCr$_2$S$_4$ decomposes into MgS and Cr$_2$S$_3$ above 900 °C. Although
MgCr$_2$S$_4$ is indeed a thermodynamically stable compound, we calculate the driving force (reaction enthalpy, $\Delta H_r$) for its formation from MgS + Cr$_2$S$_3$ to be extremely small (-2 kJ/mol, Eq. 1). All reaction energies in this work utilize the publicly available DFT-calculated thermochemical data in the Materials Project database.$^{13}$ The slow reaction kinetics observed by Wustrow et al. can be attributed to this miniscule thermodynamic driving force. Moreover, long synthesis times can lead to the ripening of large MgCr$_2$S$_4$ particles, which reduces the interfacial area needed to activate Mg-ion intercalation and further slows down the reaction kinetics.

$$\text{MgS} + \text{Cr}_2\text{S}_3 \rightarrow \text{MgCr}_2\text{S}_4; \Delta H_r = -2 \text{ kJ/mol} \quad (1)$$

Metathesis reactions offer an intriguing synthesis route to solid-state materials with otherwise small reaction energies. In a metathesis reaction, an alkali or alkaline earth metal compound is combined with a metal halide, which drives a highly exothermic double ion-exchange reaction. For example, a compelling metathesis reaction for MgCr$_2$S$_4$ can be written as:

$$2 \text{NaCr}_2\text{S}_2 + \text{MgCl}_2 \rightarrow \text{MgCr}_2\text{S}_4 + 2 \text{NaCl}; \Delta H_r = -47 \text{ kJ/mol} \quad (2)$$

The >20× increase in thermodynamic driving force from $\Delta H_r = -2 \text{ kJ/mol}$ to $-47 \text{ kJ/mol}$ is because Na$^+$ and Cl$^-$ are separated in the precursors but rejoined to form NaCl on the product side. Along with a dramatic increase in reaction enthalpy, other advantages afforded by metathesis reactions include faster reaction kinetics and the potential formation of nanocrystals and porous materials.$^{14}$ Not only can metathesis reactions be used to synthesize stable materials with otherwise small reaction energies, the increased thermodynamic driving force and fast reaction kinetics also affords the synthesis of metastable materials,$^{15}$ as were previously demonstrated on nitrides,$^{14,16-18}$ sulfides,$^{14,19-20}$ and oxides.$^{21-23}$ Motivated by the metathesis reaction shown in Eq. 2, we designed a two-step sequential metathesis reaction to synthesize MgCr$_2$S$_4$, as visualized in Scheme 1.
Scheme 1. Two-step metathesis flux synthesis of MgCr$_2$S$_4$.

Results

In the first reaction, we ball milled CrCl$_3$ and Na$_2$S to form NaCrS$_2$ (Eq. 3). This reaction is highly exothermic ($\Delta H_r = -359$ kJ/mol) and proceeds even without external heating.

$$\text{CrCl}_3 + 2\text{Na}_2\text{S} \rightarrow \text{NaCrS}_2 + 3\text{NaCl}; \Delta H_r = -359 \text{ kJ/mol} \quad (3)$$

We next heated the byproducts from Eq. 3 in a KCl-MgCl$_2$ flux in a nitrogen atmosphere (Eq. 2). We chose to conduct the reaction in a mixed chloride flux media in order to increase the diffusion kinetics of the reaction, which can in-turn reduce the temperature and time required for synthesis. Among LiCl, NaCl, and KCl flux chemistries, we disqualified a LiCl flux because the ion-exchange reaction of NaCrS$_2$ with LiCl has a favorable driving force to form LiCrS$_2$, which could compete with the formation of MgCr$_2$S$_4$ (Eq. 4). We disqualified a NaCl flux, as this may hinder the forward reaction to forming MgCr$_2$S$_4$ (Eq. 2) by Le Chatelier’s principle. The formation of KCrS$_2$ from NaCrS$_2$ + KCl is not thermodynamically favorable (Eq. 5), and therefore KCl emerges as the optimal flux media.

$$\text{NaCrS}_2 + \text{LiCl} \rightarrow \text{LiCrS}_2 + \text{NaCl}; \Delta H_r = -16 \text{ kJ/mol} \quad (4)$$

$$\text{NaCrS}_2 + \text{KCl} \rightarrow \text{KCrS}_2 + \text{NaCl}; \Delta H_r = +33 \text{ kJ/mol} \quad (5)$$
These reaction thermodynamics are also straightforward to evaluate using the Materials Project Reaction Energy calculator, which can help guide the rational design of flux chemistries. To prepare the KCl-MgCl₂ flux, we chose the eutectic composition of KCl:MgCl₂ ~2:1, which reduces the flux melting point to below 450 °C.

We synthesized NaCrS₂ in a reaction between CrCl₃ and Na₂S by ball-milling at 450 rpm in a zirconia jar with zirconia milling media. We tried three molar ratios for CrCl₃:Na₂S—1:2 (stoichiometric), 1:2.05 (2.5% Na₂S excess), and 1:2.5 (25% Na₂S excess)—producing NaCrS₂ and NaCl (Eq. 3). In the second step, the ball-milled mixture of NaCrS₂ and NaCl were placed in a carbon crucible together with the MgCl₂-KCl flux at a molar ratio of NaCrS₂:MgCl₂ = 1:5. The reaction was performed at 500 °C for 30 minutes in an inert nitrogen atmosphere. After cooling, the synthesized products were washed with distilled water and centrifuged in air to remove the flux and excess MgCl₂ and Na₂S. Figure 1 shows the XRD characterization of the synthesis products. The ball-milling of Na₂S and CrCl₃ indeed produced NaCrS₂ with NaCl byproduct, as anticipated from Eq. 3. The reaction of NaCrS₂ + NaCl in a MgCl₂-KCl flux resulted in MgCr₂S₄, Cr₂S₃ and MgO, where the ratios of these products varied with the Na₂S excess in the precursor (Figure 1). For a stoichiometric ratio of CrCl₃:Na₂S = 1:2, we observe a coexistence of Cr₂S₃ and MgCr₂S₄. When we include Na₂S excess in the synthesis of NaCrS₂ (Eq. 3), the Cr₂S₃ impurity from the flux reaction is diminished. With 25% Na₂S excess, the reaction yields nearly phase-pure MgCr₂S₄.

All metathesis byproducts and flux media (KCl, NaCl, MgCl₂, Na₂S) and any possibly synthesized MgS are soluble in water and were removed from the system by washing with distilled water. Although our final product yields MgCr₂S₄ as the dominant phase, it contains MgO as a minor impurity. These reactions were conducted in inert nitrogen atmosphere, suggesting the incorporation of oxygen in MgO may have arisen from washing with water. To examine the effect of washing with water, we performed the same synthesis reaction of NaCrS₂ with MgBr₂-KBr flux, with excess MgBr₂ and Na₂S, and subsequently removed metathesis products by washing with anhydrous methanol. In the MgBr₂ synthesis, MgO still forms as an impurity phase, in fact with even larger phase fraction than when synthesized in the MgCl₂-KCl flux (Figure S1). This suggests that the oxygen does not originate from the water. Oxygen impurities may have therefore already existed in the MgCl₂ or MgBr₂ precursors, or from a low, but non-zero, pO₂ and/or pH₂O in the nitrogen atmosphere.
Figure 1. XRD patterns of NaCrS$_2$ powder synthesized via ball milling from CrCl$_3$ and Na$_2$S, and MgCr$_2$S$_4$ powder synthesized by NaCrS$_2$ and MgCl$_2$-KCl flux at 500 °C and subsequent wash with water. Different molar ratios of CrCl$_3$:Na$_2$S were utilized for producing MgCr$_2$S$_4$.

Rietveld refinement of MgCr$_2$S$_4$ synthesized from Na$_2$S and MgCl$_2$ excess (Figure 2a) shows that the lattice parameter of MgCr$_2$S$_4$ is 1.01426(12) nm, agreeing with the previously reported MgCr$_2$S$_4$ synthesized by high-temperature solid-state synthesis (1.01415(2) nm).$^{12}$ Rietveld refinement shows no inversion between Mg and Cr sites in the spinel structure. Figure 2b shows the STEM images and corresponding EDX mapping of MgCr$_2$S$_4$ particles synthesized via metathesis reactions with Na$_2$S and MgCl$_2$ excess. The as-synthesized particles are 50-200 nm in size and 20-50 nm in thickness. The relative surface area of powder by N$_2$ absorption is found to be 5.45 m$^2$ g$^{-1}$. Such small particles cannot be obtained by conventional high-temperature ceramic synthesis, demonstrating an additional advantage of metathesis synthesis routes. The molar ratio of Mg/Cr/S determined by EDX of the product is 1/2.4/4.1, which is close to the stoichiometric ratio of MgCr$_2$S$_4$. EDX mapping showed homogeneously distributed Mg and Cr, further supporting the formation of MgCr$_2$S$_4$. 
The electronic properties of MgCr$_2$S$_4$ are an important consideration for Mg-ion battery performance and photochemical applications because Cr$_2$S$_3$ has been reported as $n$- and $p$-type semiconductor (band gap, $E_g = 0.8$ eV).\textsuperscript{25} We measured the optical band gap of MgCr$_2$S$_4$ using diffuse reflectance spectroscopy (Supporting Information), which we estimate from the Tauc-plot to be 2.2 eV (Figure S2). By means of Mott–Schottky plot analysis (Figure S3), MgCr$_2$S$_4$ is shown to be an $n$-type semiconductor with a flat-band potential of ca. −0.6 V vs. Ag/AgCl at pH 7.0, indicating it may also be a candidate for H$_2$ evolution photocatalysts under visible light radiation.

Discussion

The accelerated formation of MgCr$_2$S$_4$ during metathesis (~30 minutes) compared with solid-state synthesis (~2 weeks) can be rationalized from the thermodynamic topology of each synthesis space. Figure 3a shows the ternary phase diagram for Mg-Cr-S, and Figure 3b shows a pseudo-ternary phase diagram for MgCl$_2$-CrCl$_3$-Na$_2$S, which is a slice of the larger 5-component Mg-Cr-S-Na-Cl phase diagram. The colorbar illustrates the ‘depth’ of the convex hull, corresponding to the reaction energy at each composition relative to the precursor endpoints. Even though MgCr$_2$S$_4$ has a very favorable formation enthalpy of −1.289 eV/atom, MgS and Cr$_2$S$_3$ also have very negative formation enthalpies of −1.76 and −1.097 eV/atom, respectively. In the Mg-Cr-S phase diagram, the deepest point is at the MgS composition, meaning MgS acts as a thermodynamic ‘sink’ in the traditional ceramic synthesis and explains why MgS
tends to persist during the traditional ceramic synthesis. Figure 3c further depicts the tiny energy gain to form MgCr$_2$S$_4$ along the MgS-Cr$_2$S$_3$ reaction tie-line, which further underlies the slow reaction kinetics.

On the other hand, the MgCl$_2$-CrCl$_3$-Na$_2$S metathesis phase diagram exhibits a qualitatively different thermodynamic topology. Here, each Mg-Cr-S composition must also be accompanied by a stoichiometrically-balanced amount of NaCl, which modifies the reaction energies at each composition in the pseudo-ternary space. MgCr$_2$S$_4$ is balanced by 8 NaCl, whereas MgS is balanced by 2 NaCl, NaCrS$_2$ by 3 NaCl, and Cr$_2$S$_3$ by 6 NaCl. In the MgCl$_2$-CrCl$_3$-Na$_2$S phase diagram, the inclusion of NaCl shifts the deepest thermodynamic point from MgS to MgCr$_2$S$_4 + Cr_2S_3$, which are indeed the observed reaction products in Figure 1 when synthesized without Na$_2$S excess. The metathesis route therefore enhances the selective synthesis of MgCr$_2$S$_4$ by relocating the thermodynamic sink in composition space. Furthermore, because S is tied up with Cr in the NaCrS$_2$ precursor, MgS is unlikely to form in the metathesis reaction, as this would require NaCrS$_2$ decomposition and subsequent reaction of S with the MgCl$_2$ flux.

By increasing the amount of Na$_2$S excess in the precursor, the diffraction peaks of MgCr$_2$S$_4$ became dominant and the Cr$_2$S$_3$ impurity is eliminated (Figure 1). This can be rationalized from Le Chatlier’s principle, as illustrated in Figure 3c, where Cr$_2$S$_3$ impurities react with excess Na$_2$S as well as excess MgCl$_2$ from the flux, which further drives the reaction towards the MgCr$_2$S$_4$ product side. The reaction between Cr$_2$S$_3$, MgCl$_2$ and Na$_2$S (Figure 3c, orange line) has larger thermodynamic driving force than that between NaCrS$_2$ and MgCl$_2$ (Figure 3c, blue line). Operating with excess Na$_2$S and MgCl$_2$ therefore encourages the formation of MgCr$_2$S$_4$ at the expense of the Cr$_2$S$_3$ impurity. Wustrow et al. used a similar strategy in the traditional solid-state synthesis route, providing excess MgS to react with Cr$_2$S$_3$ impurities in order to achieve high-purity MgCr$_2$S$_4$. 
Figure 3. Ternary phase diagrams for a) Mg-Cr-S, corresponding to a traditional ceramic synthesis reaction and b) MgCl$_2$-CrCl$_3$-Na$_2$S, corresponding to a metathesis reaction. The color bar indicates the reaction enthalpy between the corners of each triangle and the convex hull, which represents the minimum energy phase or mixture of phases at each composition. For b), $\Delta H_r$ is calculated by considering the formation of NaCl where appropriate and therefore is a pseudo-ternary representation of the quinary Mg-Cr-S-Na-Cl chemical space. c) Driving force for MgCr$_2$S$_4$ from three routes, highlighted by their color in the corresponding pseudo-ternary phase diagram. The reaction relevant to ceramic synthesis (Eq. 1) is shown in red, the metathesis reaction (Eq. 3) is shown in blue, and the reaction that proceeds with excess Na$_2$S + MgCl$_2$, and consumes impurity Cr$_2$S$_3$, is shown in orange.

Conclusions

In summary, we demonstrated metathesis reactions as a powerful synthesis route to inorganic materials with otherwise small thermodynamic driving forces. The formation of NaCl as a byproduct not only increases the reaction enthalpy of forming the target phase, but shifts the topology of the phase diagram,
changing the composition of the deepest point of the convex hull and thereby enhancing structure-selectivity. Here, we demonstrated the metathesis synthesis of MgCr$_2$S$_4$ in only 30 minutes at 500 °C, in contrast to a two-week traditional ceramic synthesis at 800 °C with multiple intermediate regrinds. Furthermore, the synthesized MgCr$_2$S$_4$ particles were 100-200 nm in size, which is a smaller particle size than would be realized in a direct solid-state ceramic synthesis. Our metathesis synthesis of MgCr$_2$S$_4$ enables the future studies of its electrochemical performance for Mg-battery and photocatalytic applications.

From a more general perspective, the concept of the metathesis reaction broadens how we evaluate synthesis and synthesizability. Traditionally, we take an ‘addition’ approach to materials synthesis, where one mixes together simple precursors to form a more complex multicomponent material. In the metathesis route, the reactions are driven by stable but removable byproducts, which include but are not limited to alkali metal halides. For example, the reaction of chlorides/oxides with H$_2$S or NH$_3$ gas could also be used to synthesize sulfides, oxysulfides, nitrides and oxynitrides by generating HCl/H$_2$O gas as a byproduct.$^{26-28}$ Inclusion of these extra species into the phase diagram changes the relevant chemical reactions and drastically modifies the thermodynamic landscape. The additional degrees of freedom afforded by including these extra elements into the phase diagram opens up a vast and promising design space for clever metathesis reactions. These candidate metathesis reactions can be rapidly screened and evaluated using publicly available DFT thermochemical data.

**Methods**

The thermodynamics for all reactions discussed in this work are obtained from density functional theory calculations available in the Materials Project database.$^{13}$ The syntheses were performed by two-step metathesis reactions. First, the reaction between CrCl$_3$ (99 %, Sigma-Aldrich) and Na$_2$S (Nagao & Co., Ltd.) with the molar ratio of 1:2, 1:2.05 (2.5 %Na$_2$S excess), and 1:2.5 (25 %Na$_2$S excess) were performed to produce NaCrS$_2$ and NaCl. This reaction was performed by ball-milling at 350 rpm with zirconia pot and ball. The second step was the reaction of NaCrS$_2$ with MgCl$_2$. This reaction was performed at 500 °C for 30 minutes in an inert atmosphere. The ball-milled mixture of NaCrS$_2$ and NaCl was placed in a carbon crucible together with an MgCl$_2$-KCl flux: MgCl$_2$ (99.9 %, Kojundo Chemical Laboratory), KCl (>99.5 %, Wako Chemicals). The molar ratio of NaCrS$_2$ to MgCl$_2$ was 1:5. After cooling, the synthesized products were washed with distilled water and centrifuged in ambient atmosphere to remove flux and excess MgCl$_2$ and Na$_2$S. XRD diffraction was measured by MiniFlex 600 (Rigaku). Composition
ratio was determined by EDX equipped by scanning electron microscopy (SEM: TM3030). Morphology was observed by scanning transmission electron microscopy (STEM: Hitachi HD-2000). The diffuse reflectance spectra of MgCr$_2$S$_4$ were measured using a UV-vis spectrophotometer (JASCO V-750) at room temperature. Mott-Schottky plot measurements were conducted using an ALS760Es electrochemical analyzer (BAS) at room temperature. The electrochemical cell was made of Pyrex glass and was a three-electrode-type system using Pt wire and an Ag/AgCl electrode (in saturated KCl aqueous solution) as the counter and reference electrodes, respectively. The pH of the electrolyte solution was adjusted to be 7.0 by mixing NaH$_2$PO$_4$·2H$_2$O (99.0–102.0 %, Kanto Chemical) and Na$_2$HPO$_4$·12H$_2$O (>99.0 %, Kanto Chemical), while keeping the total phosphate concentration of 0.1 M.

ASSOCIATED CONTENT

Supporting Information

XRD patterns using an alternative MgBr$_2$-KBr flux and electronic property characterization of the as-synthesized MgCr$_2$S$_4$.

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REFERENCES


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Supporting Information: Selective metathesis synthesis of MgCr$_2$S$_4$ by control of thermodynamic driving forces

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Figure S1. XRD pattern of MgCr$_2$S$_4$ synthesized from NaCrS$_2$ and MgBr$_2$-KBr flux with excess Na$_2$S and subsequent washing with methanol.
Figure S2. Tauc plot of MgCr$_2$S$_4$ powders synthesized under Na$_2$S excess condition.

Figure S3. Mott–Schottky plot of the MgCr$_2$S$_4$/FTO electrode measured in aqueous NaH$_2$PO$_4$–Na$_2$HPO$_4$ solution ($\text{PO}_4^{3-} = 0.1$ M) at pH 7.0. The electrode was prepared by electrophoretic deposition in a 50 mL acetone solution (>99.5%, Kanto Chemical) containing 0.05 g MgCr$_2$S$_4$ powder (synthesized under Na$_2$S excess condition) and 10 mg iodine (>99.8%, Wako Pure Chemicals). Two parallel FTO electrodes were immersed in the solution with ca. 15 mm separation, and a 20 V bias was applied between them for 30 s using a potentiostat (PSW 80-13.5, GW Instek). The MgCr$_2$S$_4$-coated area was fixed ca. 1.5 cm $\times$ 3.5 cm.