— BLAST MEDIA DATA SHEET



GUYSON TURBOBEAD

for use with turbine wheel and dry compressed air systems

GENERAL

Guyson Turbobead is heat-treated carbon steel bead with a uniform Martensitic structure. This provides excellent resilience and resistance to fatigue. The rounded shape remains during use and the shot multiples its effectiveness during blasting due to the ricochet effect. Wear on blast equipment is minimised and the media itself has an excellent blast life.

Turbobead would generally be used in wheel/turbine or pressure blast systems, but some of the smaller beads could also be used in suction feed systems.

TYPICAL APPLICATIONS

Cleaning, deburring and preparing ferrous surfaces. Reconditioning. Shot Peening

Chemical Composition			Sizes Availa	able :	Nominal Size Range (microns)
Carbon Steel Bead					(IIIICIOIIS)
Carbon	•	0.85 – 1.20%	S070	:	180 – 350
Manganese	:	0.35 – 1.20%	S110	:	300 – 500
Silicon	:	0.40 – 1.50%	S170	:	420 – 710
Sulphur	:	0.05% maximum	S230	:	600 - 850
Phosphorous	:	0.05% maximum	S280	:	710 – 1000
			S330	:	850 – 1200
			S390	:	1000 – 1400
Physical Data			S460	:	1200 – 1680
Shape Colour Apparent Density Hardness	: : :	Spherical Silver / Black Metallic Not less than 7g/cc 40 – 50 HRC (390-510 VPN)	Pack Size	:	25 kg

See Guyson MSDS reference 24 for all other details

Turbobead is a non-toxic and non-hazardous product. No special disposal precautions are required for the product once it has been used for blast finishing purposes. However, contamination from a specific application or process must also be considered prior to disposal

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