— BLAST MEDIA DATA SHEET



GUYSON TURBONOX

for use with turbine wheel and dry compressed air systems

GENERAL

Guyson Turbonox is austenitic (chromium and nickel) stainless steel shot produced by water atomisation of molten steel, with subsequent sieving and thermal/mechanical treatment

Turbonox would generally be used in wheel/turbine or pressure blast systems

TYPICAL APPLICATIONS

Cleaning, deburring and finishing all non-ferrous surfaces wherever ferrous embedding would cause discolouration or trace surface corrosion

Chemical Composition			Sizes Available:		Nominal Size Range
Stainless steel bead					(microns)
			10	:	60 – 200
Chromium	:	16.00 – 18.00%	20	•	100 – 300
Nickel	:	7.00 – 9.00%	30	:	200 – 400
Silicon	:	1.50 – 2.50%	40	:	300 – 600
Manganese	:	0.70 - 1.30%	60	:	500 – 1000
Carbon	:	0.15 – 0.25%			
			Pack Size	:	25 kg

Physical Data

Shape : Rounded or Globular
Colour : Light Silver Grey

Bulk Density : 4.70 kg/l Specific Gravity : 7.40 kg/l

Hardness : 28 HRc (280 VPN)

Turbonox is a non-toxic and non-hazardous product. No special disposal precautions are required for the product once it has been used for blast finishing purposes. However, contamination from a specific application or process must also be considered prior to disposal

See Guyson MSDS reference 21 for all other details

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