



## GUYSON HONITE

for use with compressed air blast system – dry and wet

### GENERAL

Guyson Honite is a premium quality soda-lime glass bead manufactured specifically for impact blast finishing applications.

It is a chemically inert, iron-free product, available in a range of bead sizes and can be used for a wide variety of cleaning, finishing and peening operations.

### TYPICAL APPLICATIONS

Cleaning, Peening, Sheen Surface Finishing, General cleaning of tarnished components, Inert cleaning of sensitive surface e.g. auto parts, moulds and dies, removing heat scale and discolouration, creating a non-reflective finish, cosmetic blending and covering surface defects etc

### Chemical Composition

Soda-lime glass beads

SiO <sub>2</sub>	:	<75%
Na <sub>2</sub> O	:	<15%
CaO	:	<10%
MgO	:	<5%
Free iron	:	0.1% (max by weight)

### Physical Data

Shape	:	Spherical and Smooth
Colour	:	White
Specific Gravity:		2.4 – 2.6
Bulk Density	:	1.5 g/cc
Hardness	:	Mohs 5

EINECS reference: 266-046-0  
Cas No 65997-17-3

### Sizes Available:

Honite 7	:	600 – 850
Honite 8	:	425 – 600
Honite 9	:	250 – 425
Honite 10	:	180 – 300
Honite 12	:	150 – 250
Honite 13	:	106 – 212
Honite 14	:	75 – 150
Honite 16	:	53 – 106
Honite 18	:	45 – 90
Honite 22	:	4 – 45

### Nominal Size Range (microns)

Pack Size : 25 kg bag

All Guyson Honite can be supplied with certification to Rolls-Royce CSS8 aerospace standards or AMS 2431/6 should this be required. This is one of the highest conformity standards in the world and many other aerospace standards follow its lead. To achieve compliance, Honite has to pass rigorous batch tests that ensure its physical and chemical properties remain consistent.

Honite is a non-toxic and non-hazardous product that contains no free silica. No special disposal precautions are required for the product once it has been used for blast finishing purposes. However contamination from a specific application or process must also be considered prior to disposal

See Guyson MSDS reference 10 for all other details

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Manual Blast Systems ▪ Semi/Fully Automated Blast System ▪ Robotic Blast Systems  
Ultrasonic Baths and Tanks ▪ Multi-Stage Aqueous Ultrasonic Systems ▪ Mono and Co-Solvent Cleaning Systems  
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