



HAILE BANK FARM, BECKERMET, CUMBRIA, CA21 2XB

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## **050109 POLISHED ALLOY PRIMARY DRIVE COVER**

KIT CONTAINS:-

1. POLISHED ALLOY PRIMARY COVER, OPEN OR CLOSED, ALTERNATOR OR NON ALTERNATOR (PLEASE SPECIFY).
2. MOUNTING STUD WITH STEEL AND RUBBER WASHERS AND NUTS.
3. UNIVERSAL MOUNTING BRACKET (STAINLESS)
4. SCREWS WITH WASHERS AND NYLOC NUTS.

NOTES:-

DUE TO THE VARIED MACHINES THESE ARE INTENDED FOR (COMMANDO, DOMMIE, RICKMAN, SEELEY, TWINS OR SINGLES) IT IS NOT POSSIBLE TO SUPPLY A FITTING KIT THAT UNIVERSALLY FITS ANY MACHINE. IT IS THEREFORE LEFT UP TO THE CUSTOMER TO FACILITATE FITTING TO HIS OR HER SPECIFIC MACHINE, BRIEFLY IT IS INTENDED THAT THE LONG STUD LOCATES THE COVER TO THE ENGINE PLATES AND THE CUSTOMER THAN HAS TO FIND A WAY OF ADDING A FURTHER BRACE. ON ALTERNATOR MACHINES IT IS OFTEN POSSIBLE TO PICK UP WITH THE ALTERNATOR HOUSING, IN WHICH CASE THE BRACKET WILL BE SUPERFLUOUS, ON THE OTHER MACHINES THE BRACKET MUST BE BENT AND SHAPED TO PICK UP WITH A CONVENIENT MOUNTING BOLT. TWO BRACKETS ARE SUPPLIED ONLY IN CASE YOU MAKE A MESS OF THE FIRST ATTEMPT. WHEN DRILLING STAINLESS USE A SLOW DRILL SPEED, WITH A LOT OF PRESSURE, A SHARP DRILL AND A LITTLE CUTTING COMPOUND OR COOLANT. WHEN DRILLING THE COVER FOR THE STUD USE AN 11MM DRILL TO PROVIDE A SMALL ALLOWANCE FOR EXPANSION AND CONTRACTION.



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