CERTIFICATE

Quality Control Department **CERTIFIES**, that **ARAL 7,5MM**, **80x80 cm**, which belongs to **PORCELAIN** tiles group in **PULIDO** finish, has the following Technical Characteristics:

TECHNICAL CHARACTERISTICS	TEST STANDARD	PRODUCT STANDARD	AVERAGE VALUES			
	UNE-EN ISO	ISO 13006	RECTIFIED			
DIMENSIONAL CHARACTERISTICS						
LENGTH AND WIDTH		± 0,6 %	± 0,1 %			
THICKNESS		± 5,0 %	± 5,0 %			
STRAIGHTNESS OF SIDES	10545-2	± 0,5 %	± 0,1 %			
RECTANGULARITY		± 0,6 %	± 0,2 %			
WARPAGE		± 0,5 %	± 0,25 %			
PHYSICAL PROPERTIES						
WATER ABSORTION	10545-3	≤ 0,5 %	< 0,1 %			
BREAKING STRENGTH (N)		mín. 1300	1800			
MODULUS OF RUPTURE (N/mm²)	10545-4	mín. 35	50			
RESISTANCE TO DEEP ABRASION (mm ³)	10545-6	máx. 175	130			
COEFFICIENT OF LINEAR THERMAL EXPANSION (1/K)	10545-8	TEST METHOD AVAILABLE	6,3 x 10 ⁻⁶			
THERMAL SHOCK RESISTANCE	10545-9	TEST METHOD AVAILABLE	RESISTS			
MOISTURE EXPANSION (mm/m)	10545-10	TEST METHOD AVAILABLE < 0,1				
FROST RESISTANCE	10545-12	REQUIRED	RESISTS			



CERTIFICATE

TECHNICAL CHARACTERISTICS		TEST STANDARD UNE-EN ISO	PRODUCT STANDARD ISO 13006	AVERAGE VALUES RECTIFIED		
CHEMICAL PROPERTIES						
RESISTANCE TO HOUS CHEMICAL AND SWIMIN SALTS			min. UB	UA		
RESISTANCE TO LOW CONCENTRATIONS	ACIDS	10545-13	INDICATED BY THE MANUFACTURER	ULA		
	ALKALIS			ULA		
RESISTANCE TO HIGH CONCENTRATIONS	ÁCIDS		TEST METHOD AVAILABLE	UHA		
	ALKALIS			UHA		
RESISTANCE TO STAINING		10545-14	TEST METHOD AVAILABLE	5		

PORCELAIN products belong to the GROUP B1a "ceramic tiles dry pressed, which have a low water absorption" ($E \le 0.5$ %). Limits to this group are available on Standard ISO 13006, more exactly on annexe B1a.

This product fulfils specifications required by International Norm ISO 13006 annexe B1a, by European Norm EN 14411, and by Spanish Norm UNE-EN 14411 annexe G.



